

INSTALLATION INSTRUCTIONS

PART No. 30448 MODEL No.

Side Bar

TOOLS REQUIRED:

1-14mm Wrench 1-14mm, 3/8" Drive Socket 1-12mm Wrench 1-12mm, 3/8" Drive Socket 1

1 − 3/8" Drive Ratchet – Electric Drill *

1 - 11/32" Drill Bit

Instructions:

Put one $3/8" - 16 \times 4"$ hex bolt through one hole of the mounting plate and slide the bolt over the top of the frame. Put the slide tube in position and hand tighten the hex nut. Insert the bottom 3/8" bolt and again hand tighten the hex nut.

Place the side bar in position, adjust the slide tubes so the side bar slides into the slide tubes. With side bar in position, align cross holes and insert the 5/16" hex nut. * Tighten the 5/16" bolts front and back. Tighten the 3/8" hex bolts.

Place anti Skid material in place on the side bar and mark with a magic marker. Peel off the pressure sensitive backing and carefully apply the anti skid strip to the bar.

*Holes may not be in perfect alignment, you may have to ream by drilling.

Side Bar

Passenger Side Shown Top of Frame Spring Bracket Anti Skid Strip Long Slide Tube

Front Passenger Side