

PUNCH REPLACEMENT INSTRUCTIONS

Punch Replacement Kit #35935 contains:

- 1-punch (#35936-01),**
- 1-spring (#35936-04),**
- 1-slotted spring pin (#35936-05),**
- 1- punch clip (#35935-10).**

PUNCH IS SHARP – USE CAUTION!

- 1. Apply pressure against the old Punch with the Ram Bar to compress the spring. Holding that position, attach the Punch Clip (35935-10) to the punch, as shown.**
- 2. Using a small hammer with a roll pin punch (or similar tool), drive the Slotted Spring Pin out of the assembly.**
- 3. Again, apply pressure against the Punch with the Ram Bar to compress the spring. Remove the Punch Clip and allow the old Punch and Spring to drop out of the Tube Assembly.**
- 4. Place the new Spring onto the new Punch, and slide them together, point-first, into the Tube Assembly.**
- 5. Turn the tip of the new Punch until the drilled hole in its opposite end shows in the slot of the Tube Assembly.**
- 6. Apply pressure against the new Punch with the Ram Bar to compress the spring. Holding that position, attach the Punch Clip to the new Punch.**
- 7. Using a small hammer, drive the new Slotted Spring Pin into and through the new Punch until it protrudes evenly on both sides of the Tube Assembly.**
- 8. Again, apply pressure against the Punch with the Ram Bar to compress the spring. Release the Punch Clip.**

