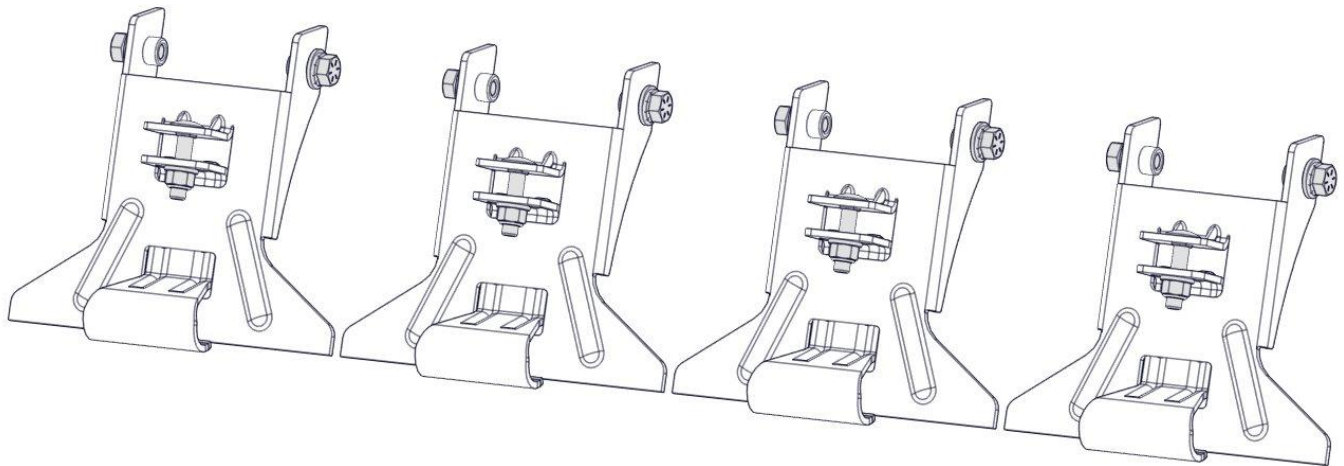

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Installation Guide

408CC



***PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING,
INSTALLING, AND USING THIS PRODUCT***

Warning



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

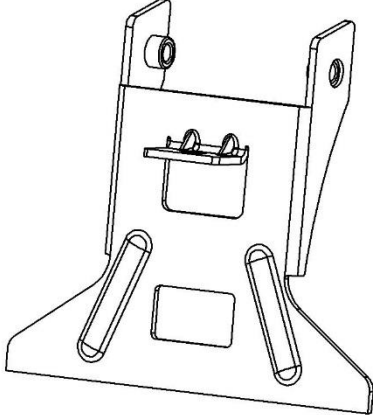
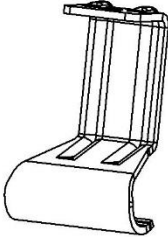
Tools Needed

9/16" Socket and Wrench	1/2" Socket and Wrench
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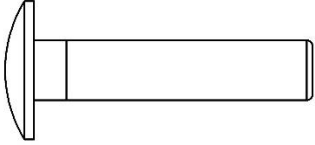
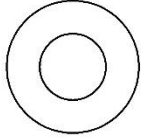
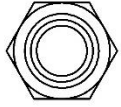
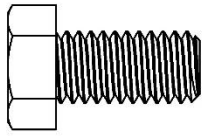
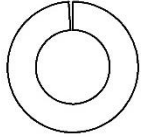
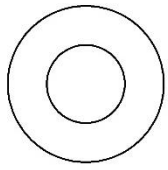
Before You Begin

- Read all instructions.
 - Have ladder rack ready to be installed on van.
-

Parts

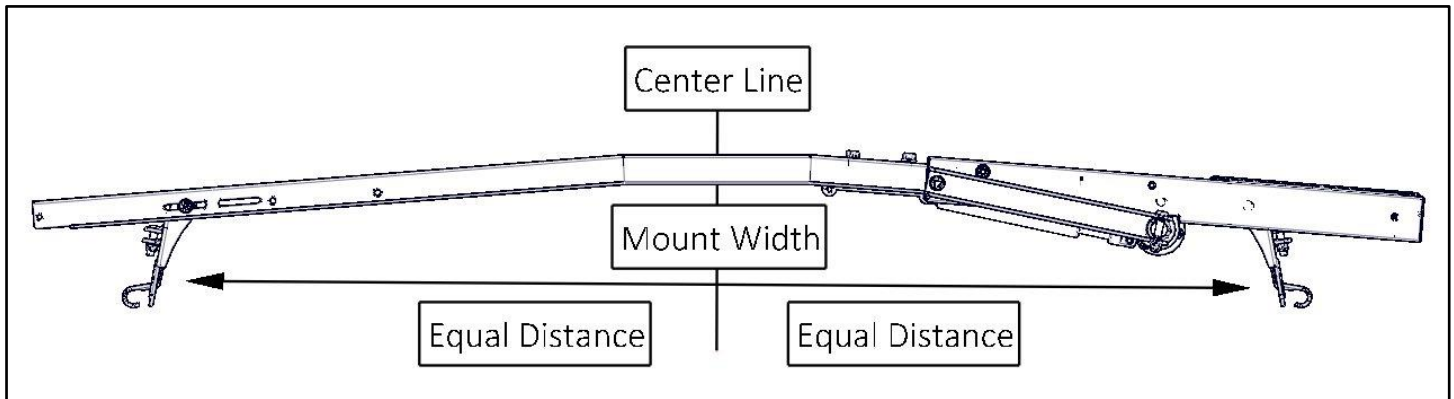
ITEM NO.		PART NUMBER	DESCRIPTION	QTY.
A		40800-12	FOOT	4
B		40800-00-002	CHEVY CLAMP	4
		18-4081C	HARDWARE	1

Hardware

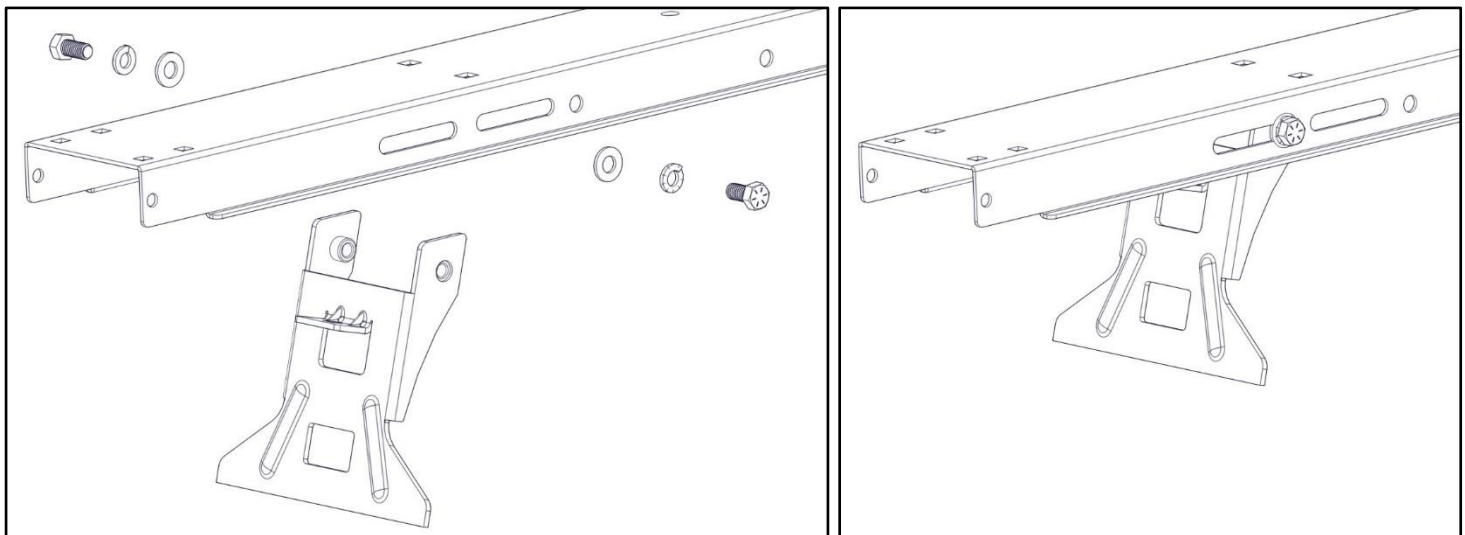
ITEM NO.	TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		90185A587	.312-18x1.5 Carriage Bolt	4
2		90126A030	5/16 Flat Washer	4
3		95615A160	5/16-18 Nyloc	4
4		92620A622	.375-16 x .75 HH	8
5		91104A031	3/8" Lock Washer	8
6		98023A031	3/8" Flat Washer	8

Step 1 – Foot Attachment

- Measure width of rain gutter on van, front and rear, typically they differ.
- Approximately at that width measured from the rain gutter attach mounting bracket as shown. Be sure there is an equal distance from the center of the cross bow to each foot.



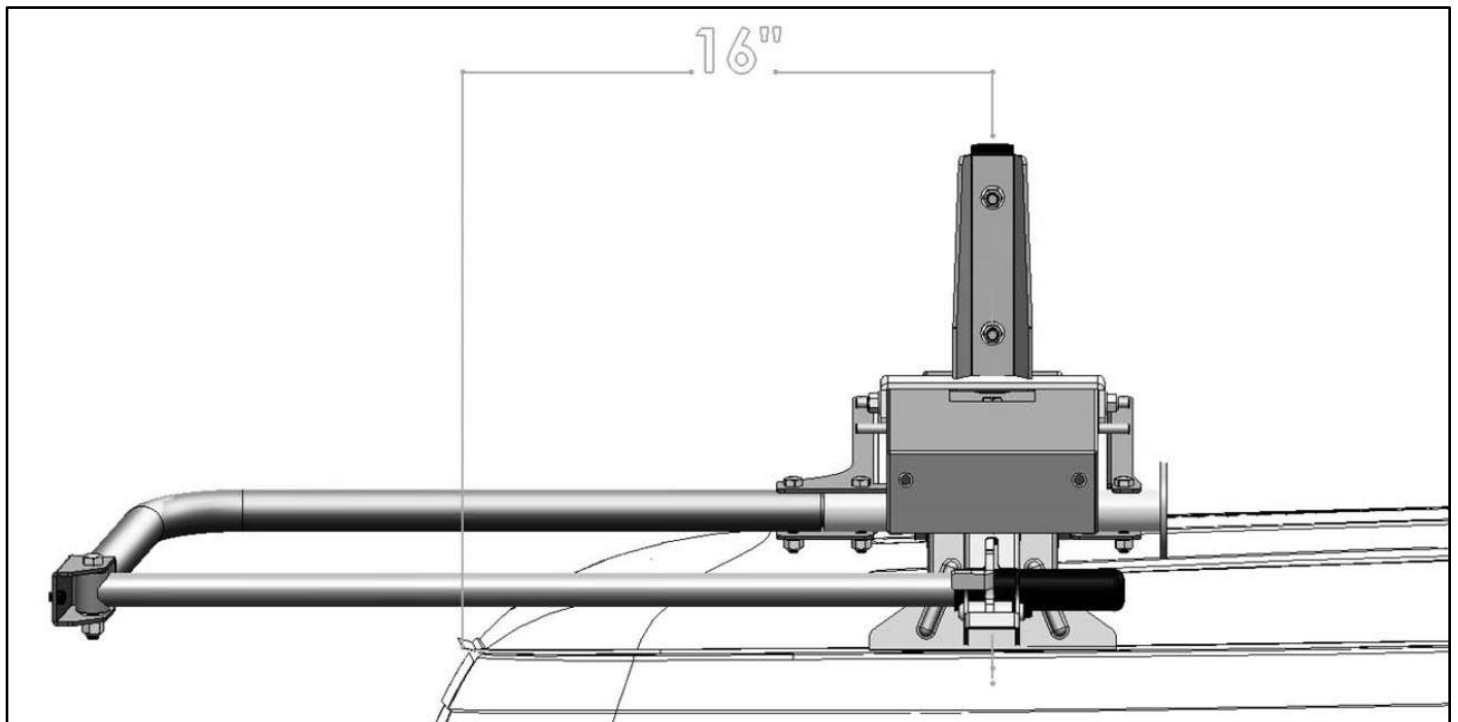
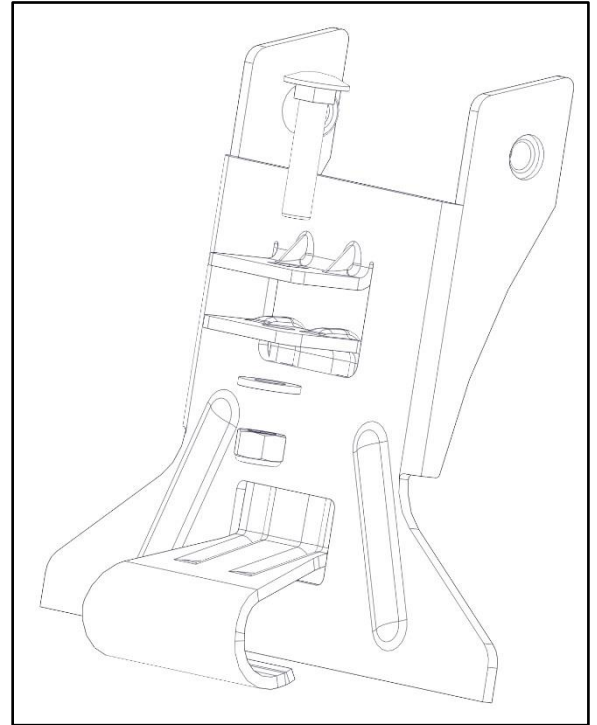
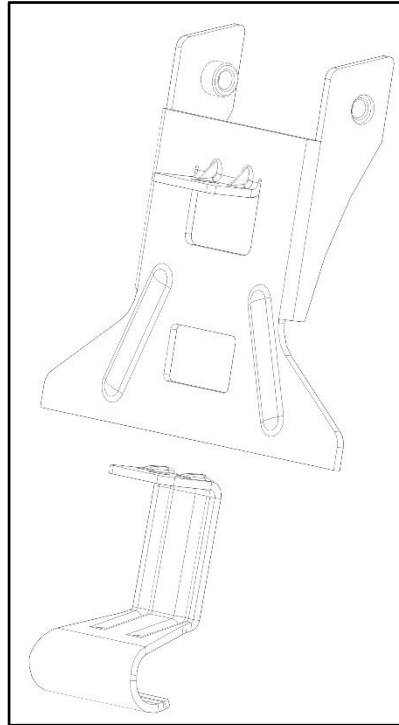
- Attach van mounting bracket on each bow using 3/8" x 3/4" hex bolts with lock washers and flat washers as shown.
- Leave loose until you set the assembly onto the vehicle. Most vans have a wider rain gutter at the front of the vehicle.



Step 2 – Attach to Rain Gutter

- Place rear bow assembly at rear of van, approximately 16" from rear of van.
- Using a 5/16" x 1-1/2" carriage bolts, a 5/16" flat washer and a 5/16" nyloc nut, insert gutter mount through mount foot.
- Be sure the rear bow assembly is secure, but can still be moved front to rear.
- Place front bow onto roof of van. Measure to make sure the front and rear bow are equal distance from each other on both the driver and passenger side of van.
- Once both sides are square and equal distance from each other, TIGHTEN.
- Repeat on all four corners of van.

ENSURE ALL
HARDWARE IS TIGHT.
FOLLOW
INSTRUCTIONS FROM
LADDER RACK TO
COMPLETE
INSTALLATION.

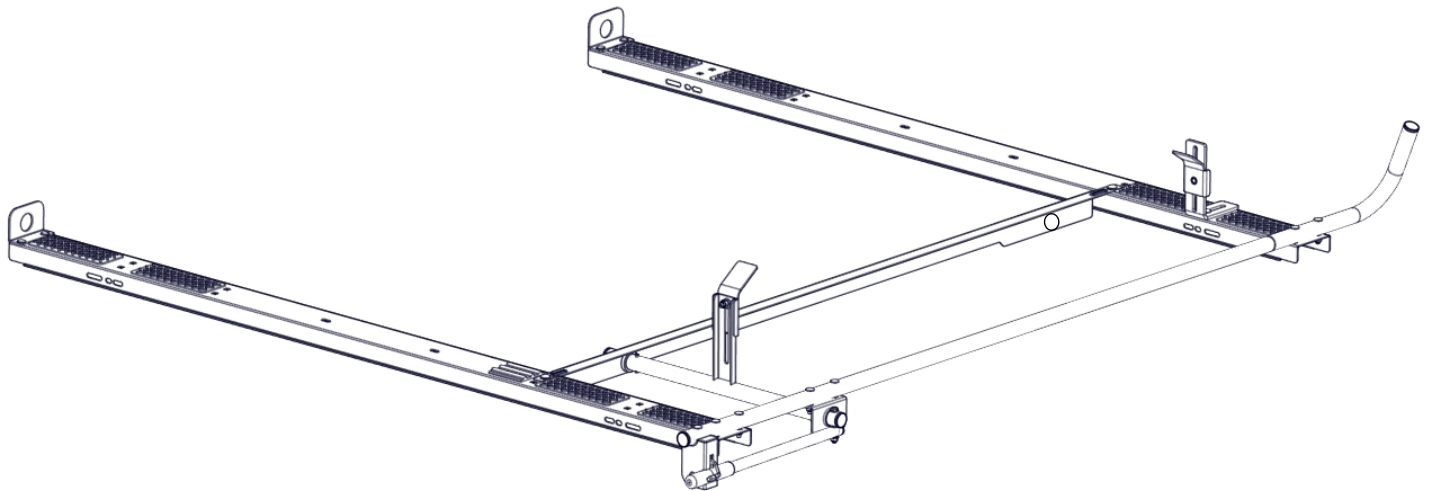


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Instruction Guide

4082L



*PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING,
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Warning



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.


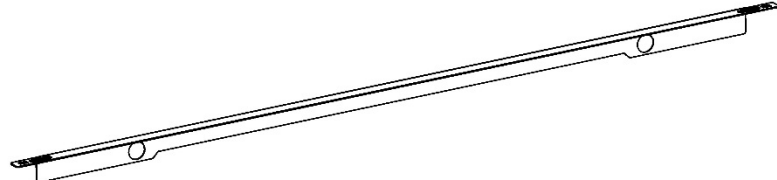
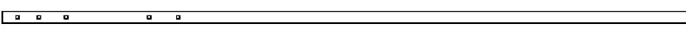

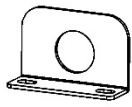
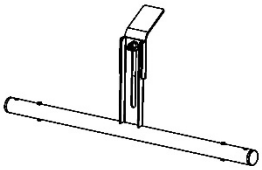
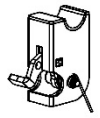
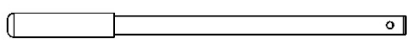
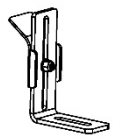
Tools Needed

9/16" Socket and Wrench	1/2" Socket and Wrench
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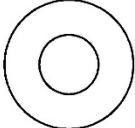
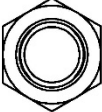
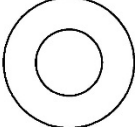
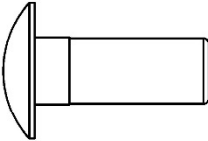
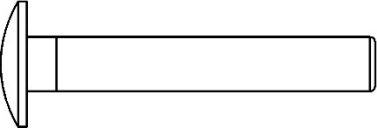
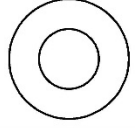

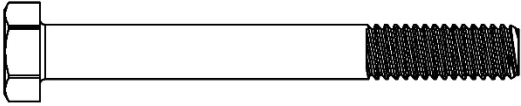

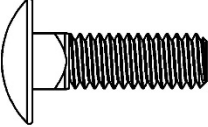
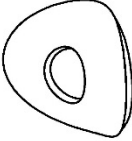
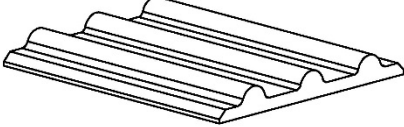
Before You Begin

- Read all instructions. Find your vehicle roof rail mounting prior to rack assembly.
 - Most times it is easier to install on top of roof, after the mount kit has been installed.
 - Be sure to put E6000 sealant around all threads entering cargo area and between the rubber spacer and roof of vehicle to prevent water from leaking into cargo area.
 - **DO NOT EXCEED MANUFACTURERS WEIGHT CAPACITY FOR ROOF**
-

Parts

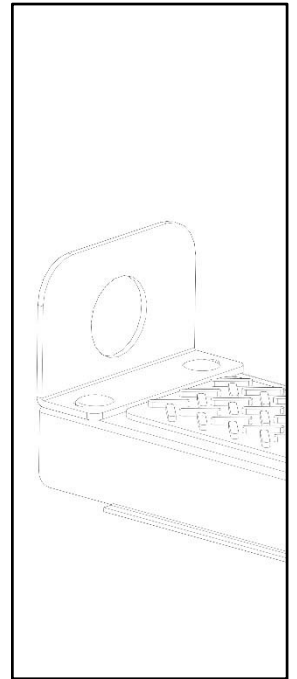
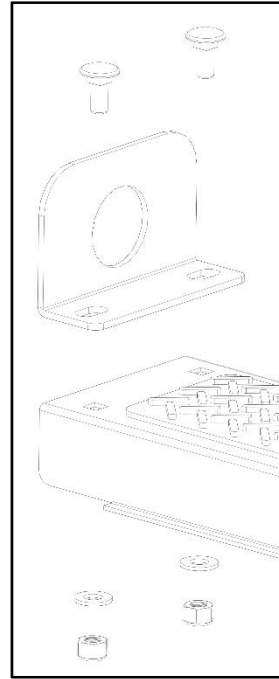
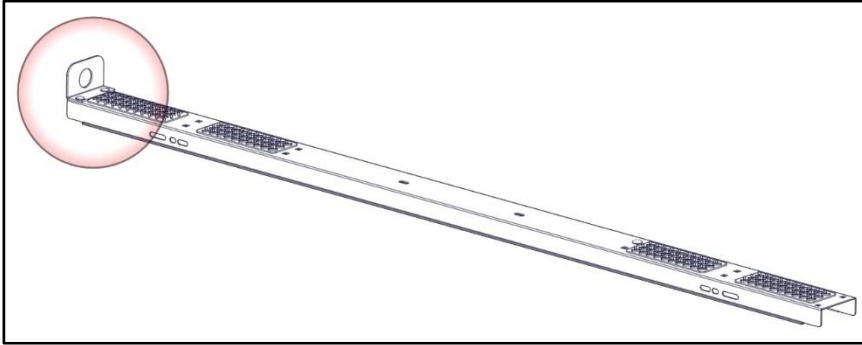
ITEM NO.		PART NUMBER	DESCRIPTION	QTY.
A		4090L-10-001	BOW W/ PADS	2
B		11-03005-R2	LONG ANGLE BRK	1
C		40800-50-001	PS TUBE	1
D		40800-50-002-R1-R	PS BEND TUBE	1
E		11-03027	ANGLE BRK	3
F		13-03007-R1	PIVOT LADDER CLAMP ASM	1
G		40813-44	HANDLE CLAMP ASM	1
H		13-03008-R2	HANDLE ASM	1
J		13-03009	LADDER CLAMP ASM	1
		18-4820L	MOUNT HARDWARE	1

Hardware (18-40800)

ITEM NO.	TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		90295A160	.06x.34x.75 Nylon Washer	2
2		.375-16 NYLOC	3/8-16 Nyloc Nut	3
3		.375 FLAT WASHER	3/8 Flat Washer	3
4		.375-16 x 1 Carriage	3/8-16x1 Carriage Bolt	3
5		.312-18x2.0 CARRIAGE BOLT	5/16-18x2.0 Carriage Bolt	7
6		96659A107	5/16 FLAT WASHER	12
7		91831A030	5/16 NYLOC	12
8		.312-18 X 2.75 HEX BOLT	5/16-18x2 3/4 Hex Bolt	1
9		40800-10-007	PLASTIC BUSHING 1:2 SCALE	2
10		90185A583	5/16 x 1 CARRIAGE	4
11		91844A230	5/16 CONTOUR WASHER	1
12		Extra Rubber Pad	1:2 SCALE	1

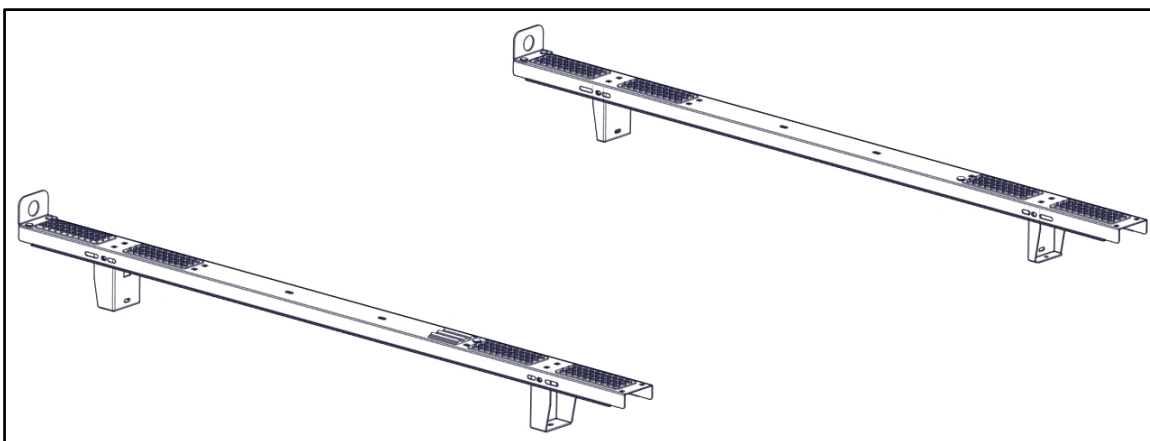
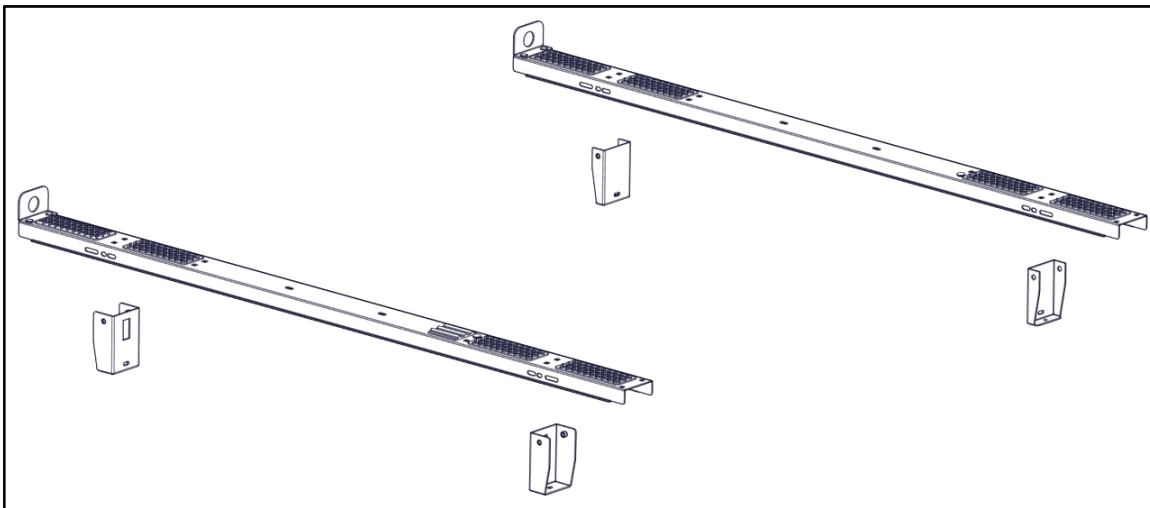
Step 1 – Ladder Stops

- Bolt ladder hooks to one end of each bow.
- Use a 5/16" carriage bolt, 5/16" washers and a 5/16" nylock.
- TIGHTEN. Skip if adding 4081L.



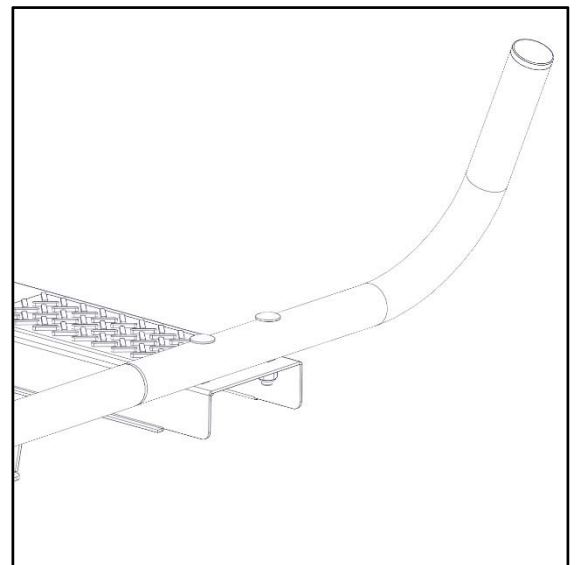
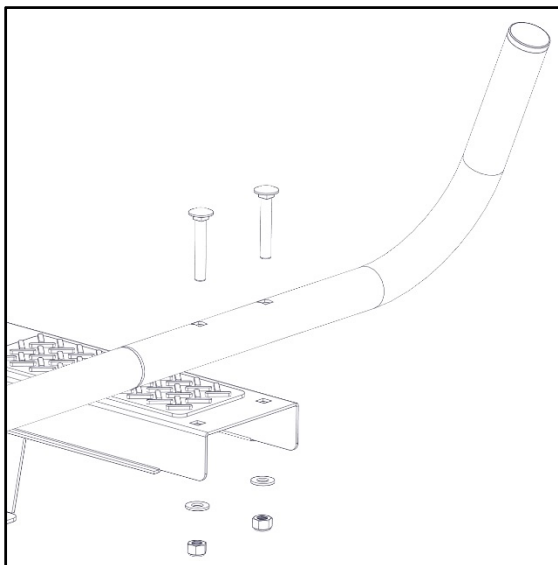
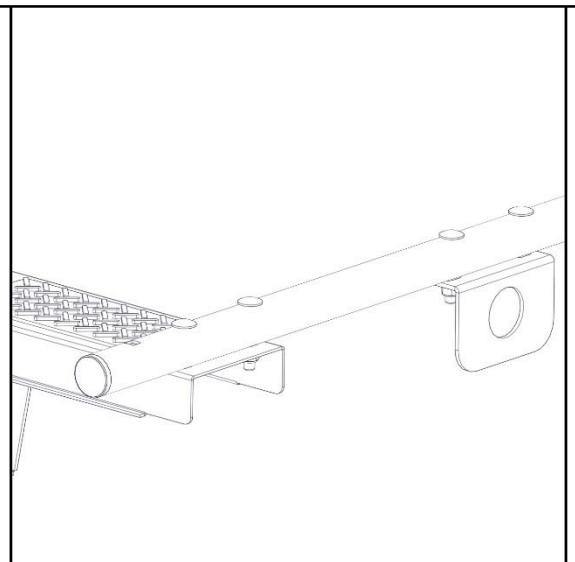
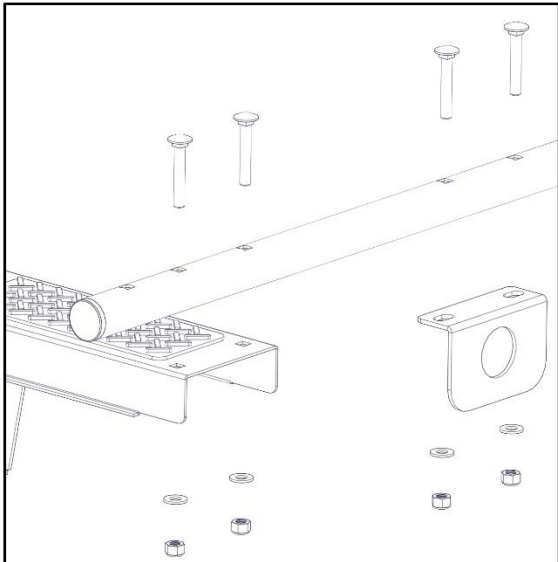
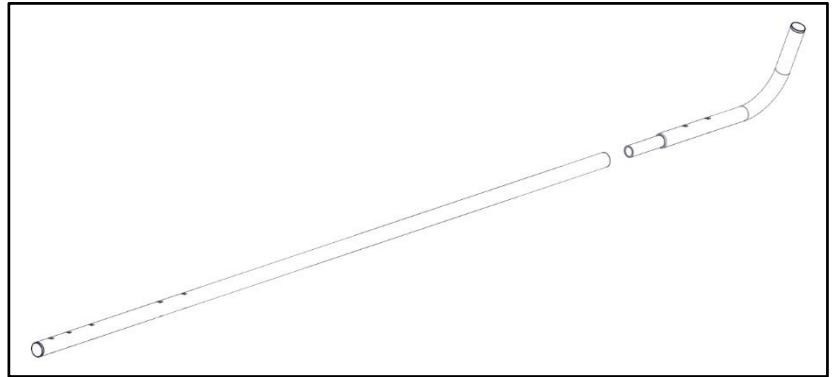
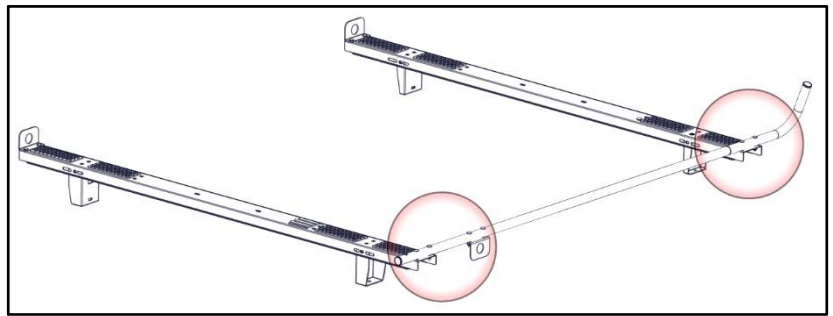
Step 2 – Bows to Feet

- Place both bows on top of installed rails. Bolt feet to rails. Use hardware from mount kits.
- Put the ladder hooks on the driver side of vehicle.
- Snug Tighten, but allow movement.



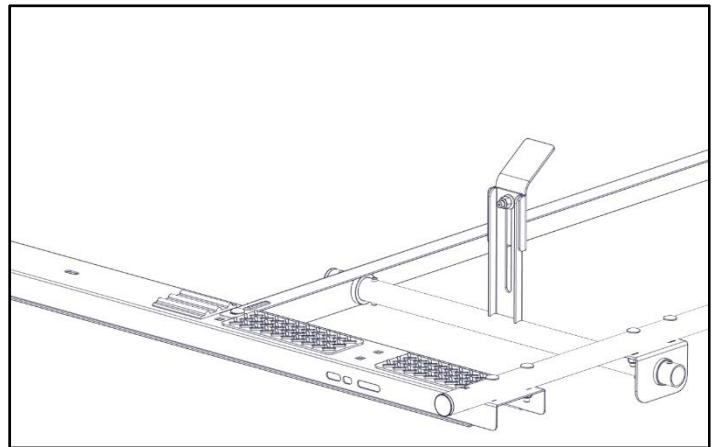
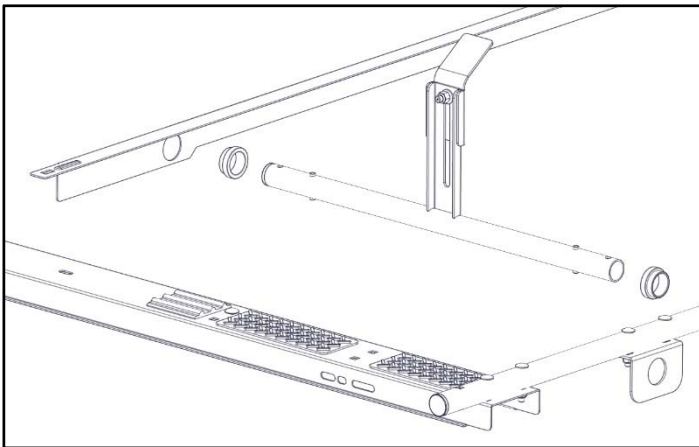
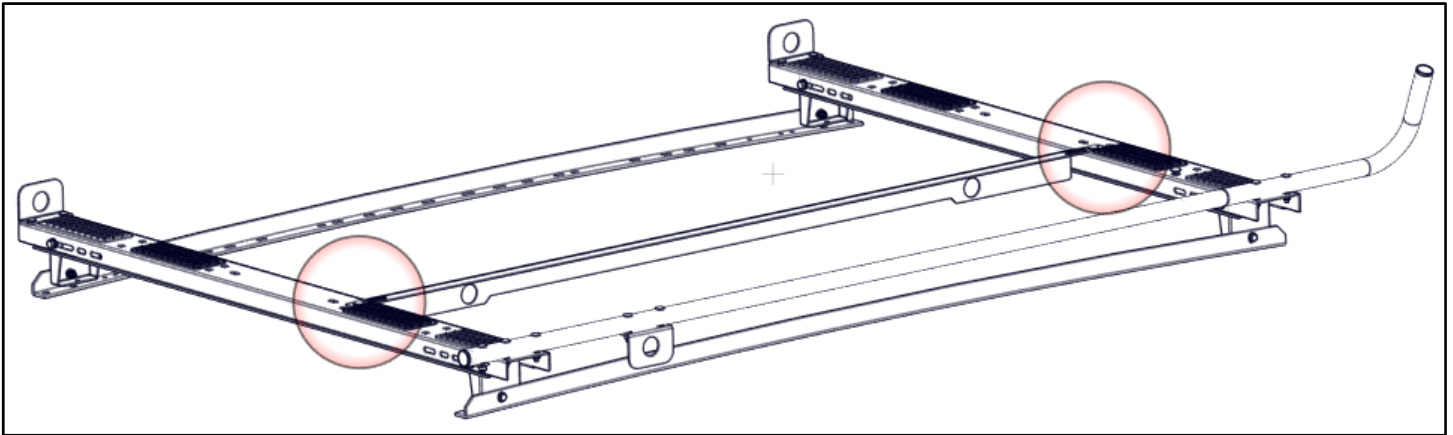
Step 3 – Mount Side Tube

- Place side tube on top of installed bows.
- Have the bend towards the front and to the outside of the vehicle as shown.
- Mount rotation bar plate to the rear of the tube as shown.
- Leave one square slot open at the rear of the side tube.
- Bolt together using 5/16" x 1-3/4" carriage bolt, a 5/16" flat washer and a 5/16" nyloc.
- Snug Tighten, but allow movement.

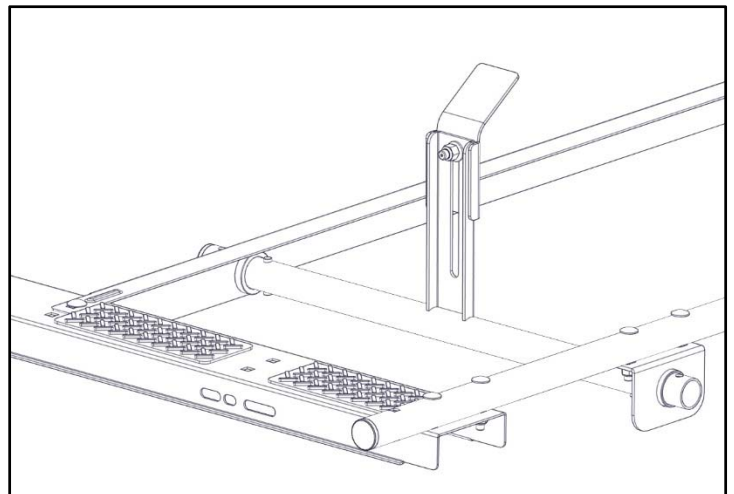
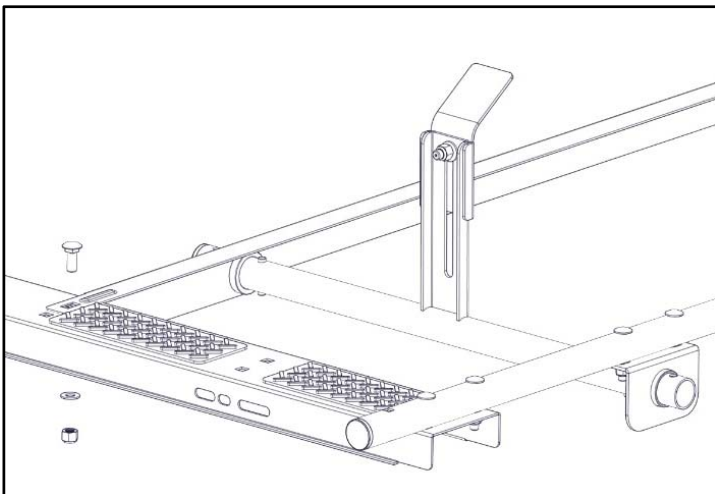


Step 4 – Mount Clamp Tube

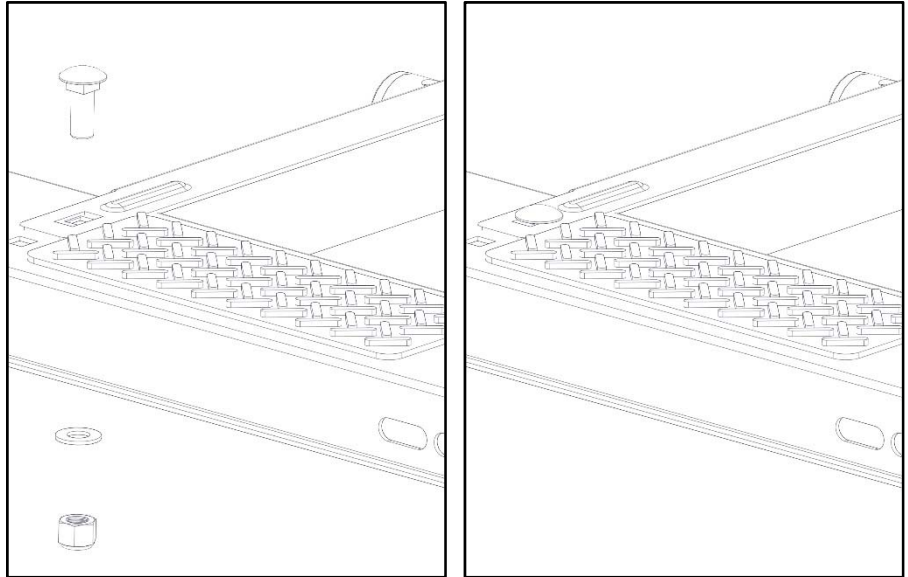
- Place clamp and lock L bracket on top of installed bows.
- Insert plastic bushings into the clamp and lock L bracket and the rotation bar plate installed in Step 3, with flange towards each other and to the inside as shown.



- Insert clamp tube into both plastic bushings.
- Adjust clamp on clamp tube to fit firmly against your ladder.

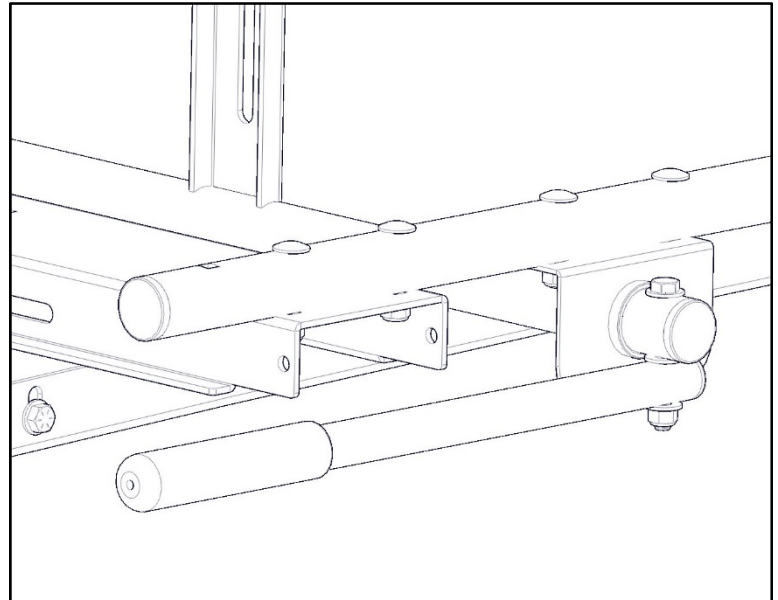
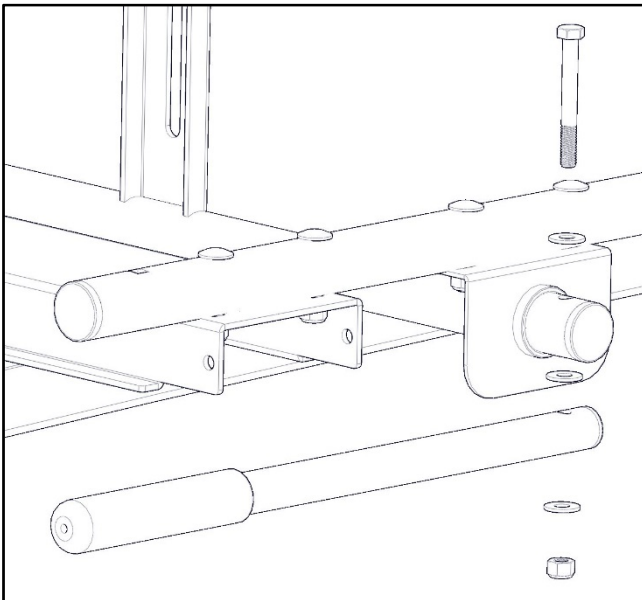


- Bolt clamp and lock L bracket to bows using 3/8" x 1" carriage bolt, 3/8" flat washer and a 3/8" nyloc as shown. (This view shown without clamp tube)
- TIGHTEN



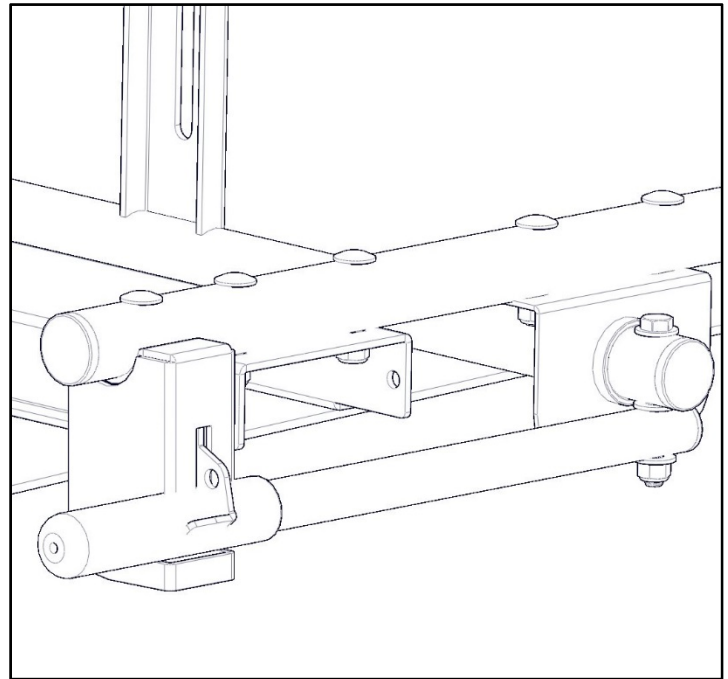
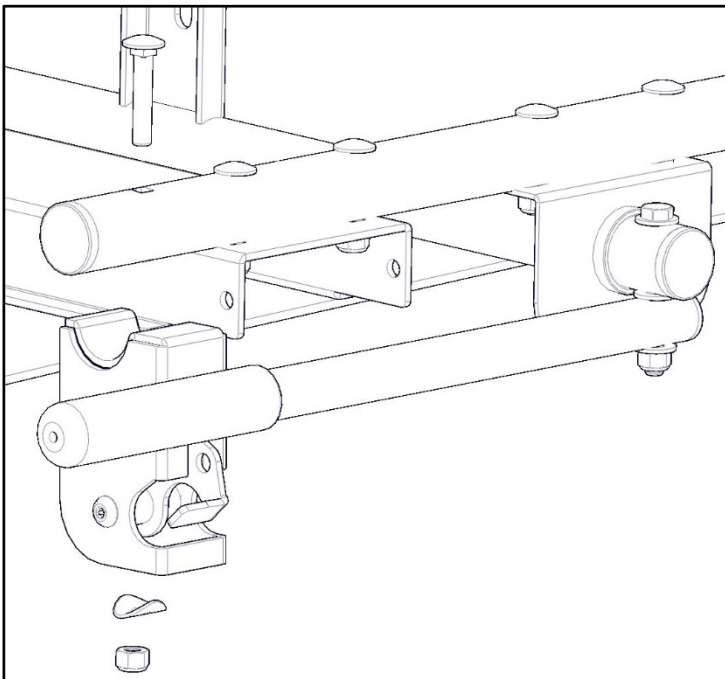
Step 5 – Mount Handle

- Bolt handle to clamp tube using a 5/16" x 2-3/4" hex head, two 5/16" flat washers, 5/16" nylon washer and 5/16" a nyloc. The nylon washer goes in between the clamp tube and handle.
- TIGHTEN



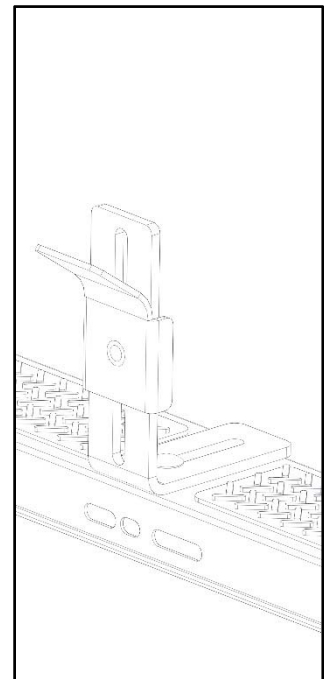
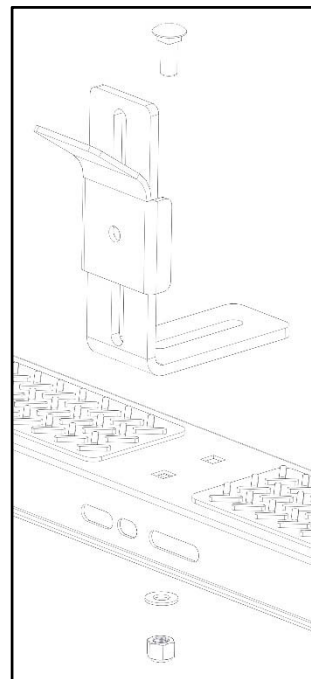
Step 6 – Mount Latch Assembly

- Bolt latch to the rear of the mount tube that was installed in Step 5 using 5/16" x 1-3/4" carriage bolt, 5/16" curved washer and a 5/16" nyloc.
- TIGHTEN



Step 7 – Mount Ladder Hook Bracket to Bow

- Bolt ladder hook bracket to the bow in the orientation shown using a 3/8" x 1" carriage bolt, a 3/8" flat washer and a 3/8" nyloc. Be sure the bracket is square to the bow.
- Adjust clamp on bracket to fit firmly against your ladder.
- TIGHTEN



GO BACK AND ENSURE ALL HARDWARE IS TIGHT
Your installation is now complete.