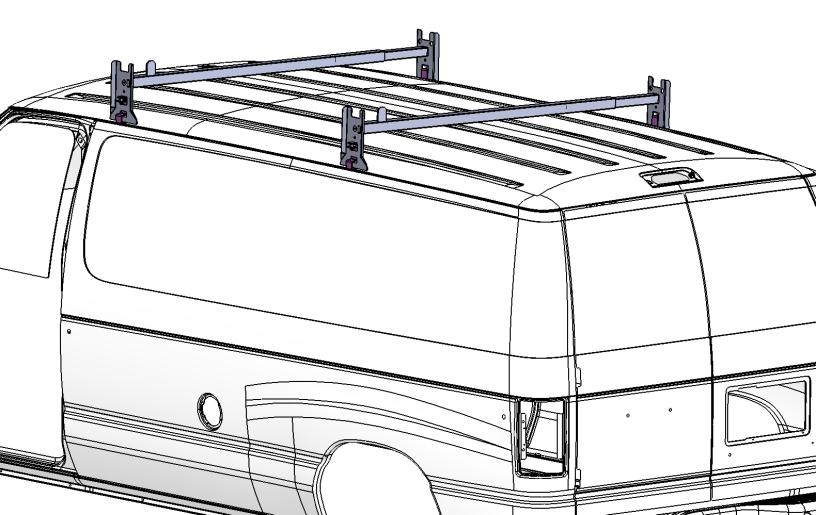
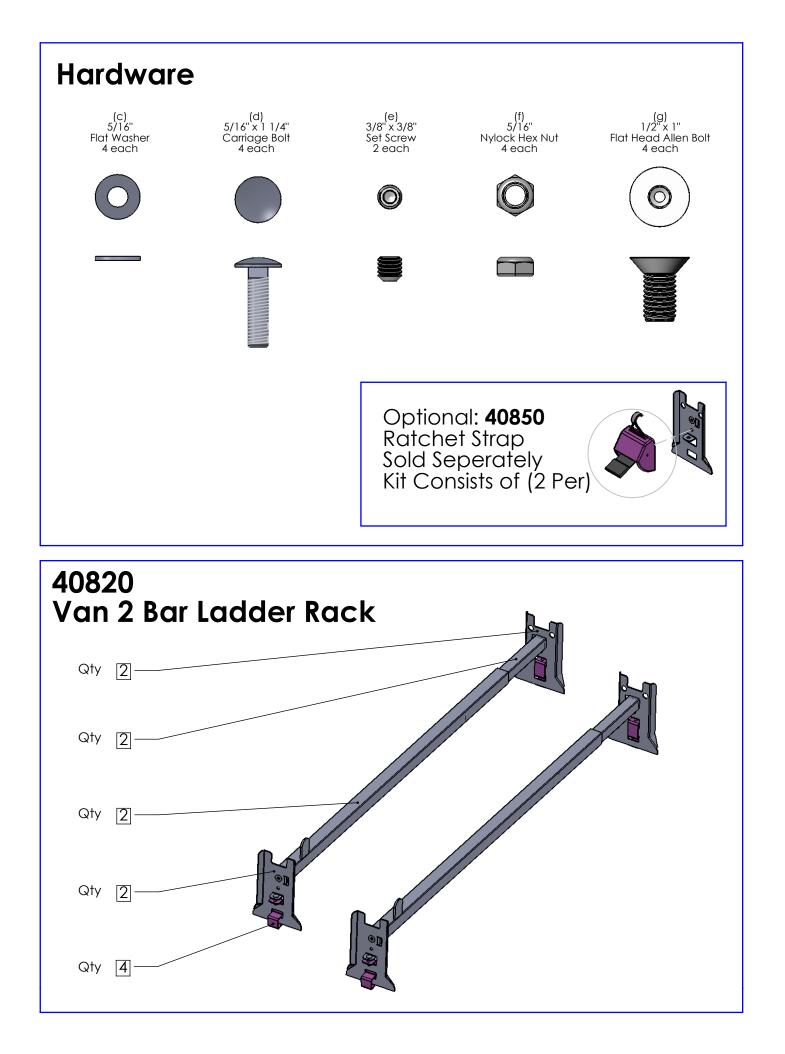


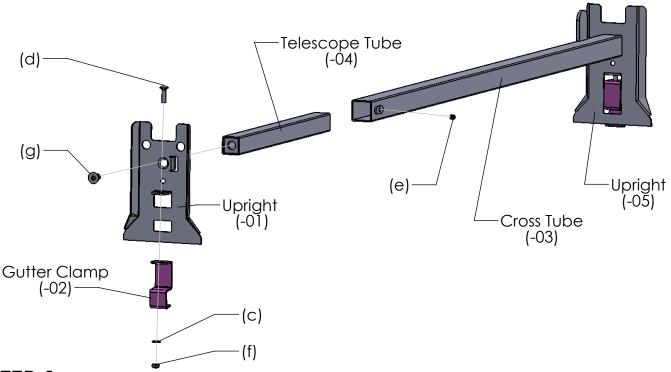
Assembly Instructions For:

40820/40823 VAN 2 BAR LADDER RACK

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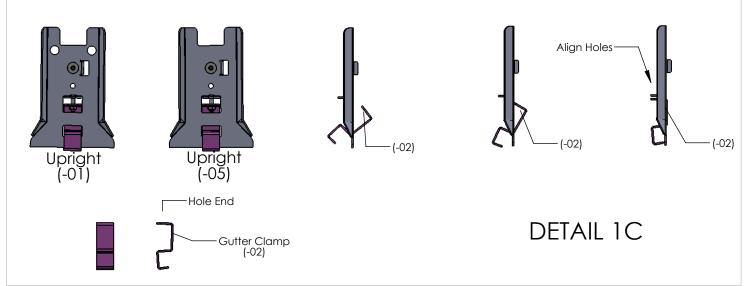






STEP 1:

Attach uprights (-01) to telescope tube (-04) and uprights (-05) to cross tube (-03) using allen head bolt (g). Now insert telescope tube (-04) assembly into cross tube (-03).



STEP 2:

Set rack assembly in place on the van gutter and even up. Insert set screw (e) in cross tube (-03) and snug tighten. Now slip the gutter clamp (-02) (hole end) through the lower window of the upright and rotate through the top window of the upright to align the holes as shown in DETAIL 1C.

STEP 3:

Insert gutter clamp bolts (d) flat washers (c) and nylock nuts (f). Snug all bolts. DO NOT OVER TIGHTEN.

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