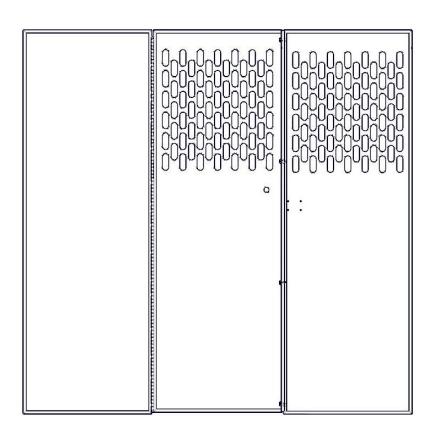


WE PUT EVERYTHING WITHIN REACH.

Installation Guide

40651





PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT

Warning



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

Tools Needed

Table of Contents

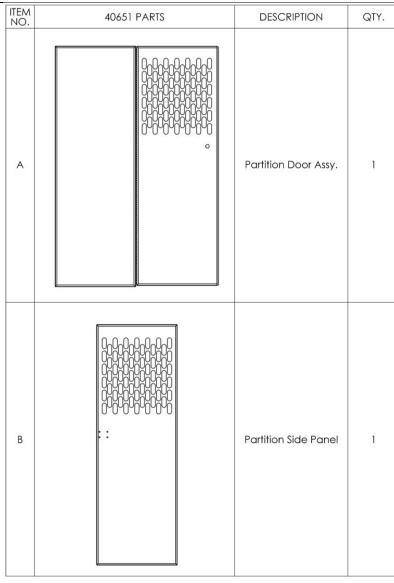
Parts List Hardware List Step 1 Bolt Together

Before You Begin

Read all instructions







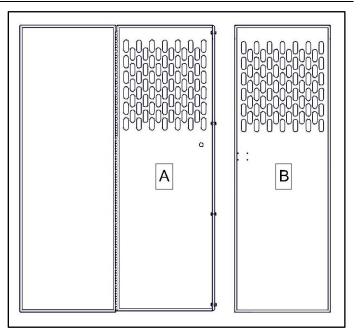
<u>Hardware</u>

ITEM NO.	TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		92979A114	.25-20 x .625 Flange HH	4
2		93298A110	.25-20 Flanged Nyloc Nut	4
3	\bigcirc	90126A029	.25 flat washer	8

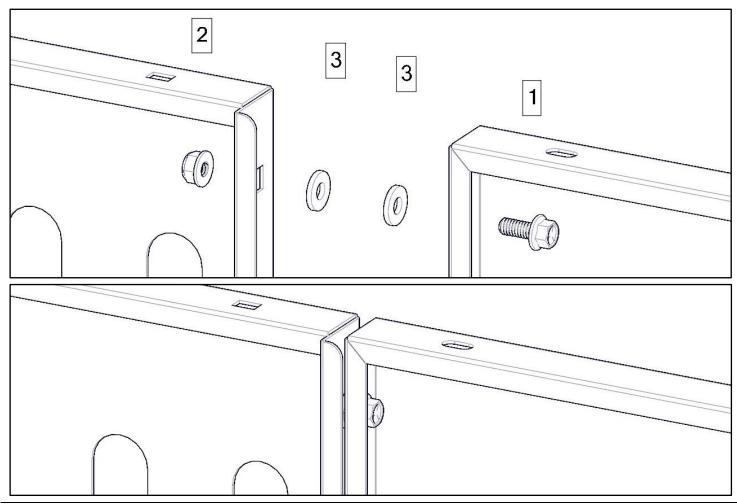


<u>Step 1 – Bolt Together</u>

- <u>A.</u>
 - Place both pieces (A&B) flat on the ground or table. Be sure to have the flanges facing upward so you can access the bolt holes.

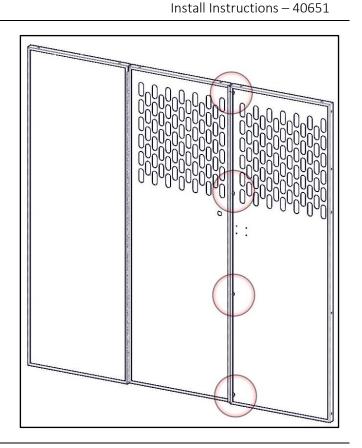


- Bolt together using a 1/4"-20 x .625" flanged hex bolt and a 1/4"-20 flanged nyloc nut.
- If installing the Door Kit (40260), Be sure to put two flat washers in between the two panels. This is used to get correct spacing.
- If no door kit is being used the washers (3) are not needed.





- Repeat 3 more times as shown. Be sure to insert the washers between the panels if needed.
- Some like to leave bolts snug tight to allow movement untill partition is installed into vehicle.



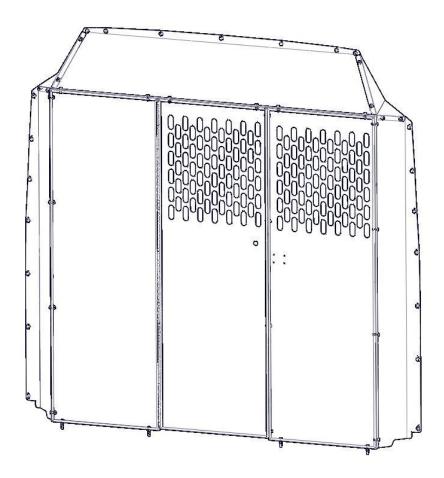
Follow instructions of desired wing kit to install into vehicle.



WE PUT EVERYTHING WITHIN REACH.

Installation Guide

406SL





PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT

Warning



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

Tools Needed

3/8" Wrench and Socket	7/16" Wrench and Socket	
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Table of Contents

Parts List Hardware List Step 1 Bolt Side Wings to Partition Step 2 Bolt Top Wing to Partition Step 3 Bolt Corner Supports Step 4 Install into Van

Before You Begin

- Have Large Partition (40651) assembled.
- Read all instructions.
- ENSURE SAFETY BEFORE ATTACHING SELF TAP BOLTS.



<u>Parts</u>

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
A	406SL-10-001-R1	Sprinter Low- Roof Top Panel	1
В	406SL-10-002-R1	Sprinter Low Roof-PS Wing	1
С	406SL-10-002-R1-Mirror	Sprinter Low Roof-DS Wing	1
D	406SL-10-004-R1	Sprinter Low Roof-PS Corner Panel	1
E	406SL-10-004-R1-Mirror	Sprinter Low Roof-DS Corner Panel	1
	18-406SL	Hardware Kit - Low Roof Sprinter	1

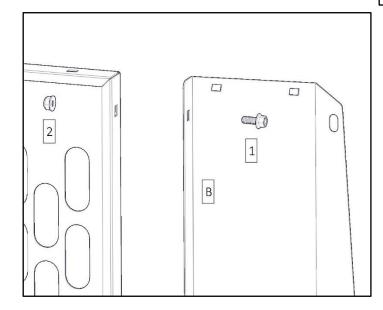
<u>Hardware</u>

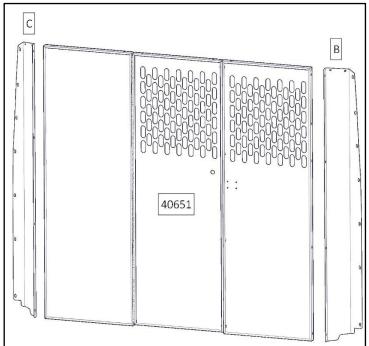
ITEM NO.	TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		92979A114	.25-20 x .625 Flange HH	22
2		93298A110	.25-20 Flanged Nyloc Nut	22
3		.312x.75 Self Tapping	.312x.75 Self Tapping	21
4		.312x1.25 Self Tapping	.312x1.25 Self Tapping	4

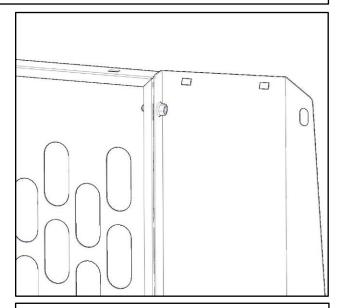


<u>Step 1 – Bolt Side Wings To Partition</u>

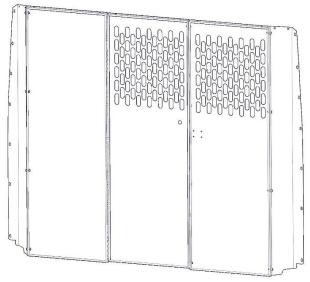
- Place both passenger side wing (B) and driver side wing (C) in orientation shown with reference to the partition.
- Bolt together using a 1/4"-20 x .625" flanged HH (1) and a 1/4"-20 flanged nyloc nut (2).







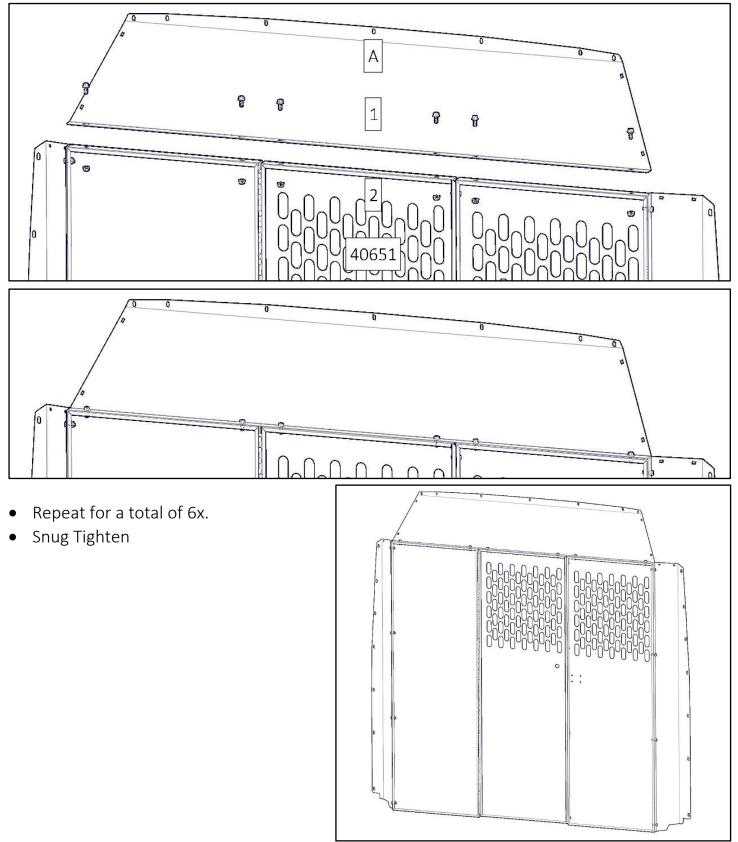
- Repeat for a total of 4x on each panel.
- Leave bolts snug tight to allow movement until partition is placed into vehicle.





<u>Step 2 – Bolt Top Wing to Partition</u>

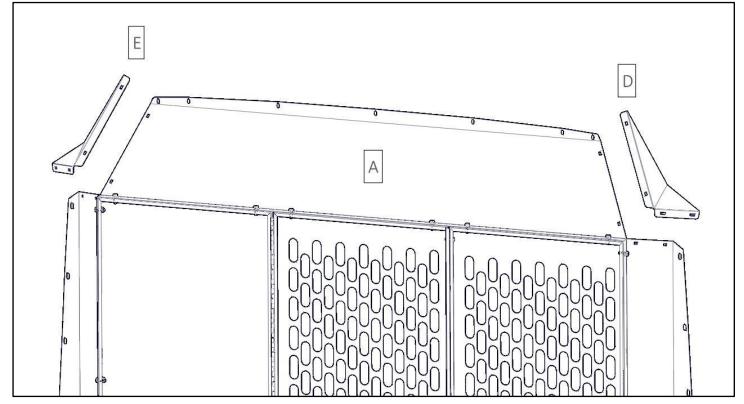
- Place top wing (A) and driver side wing (B) in orientation shown with reference to the partition.
- Bolt together using a 1/4"-20 x .625" flanged HH (1) and a 1/4"-20 flanged nyloc nut (2).



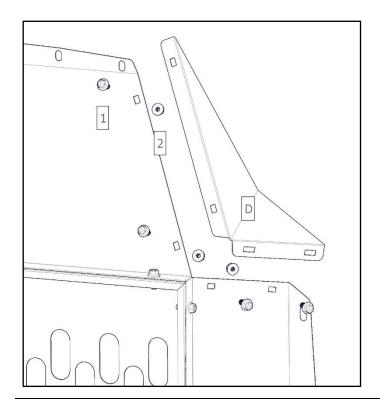


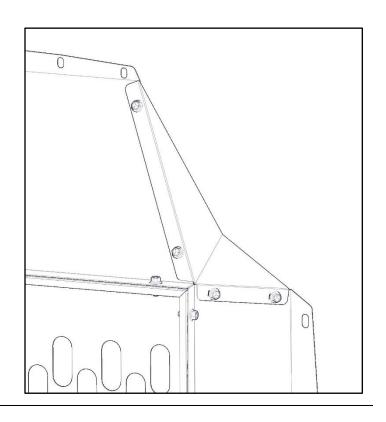
<u>Step 3 – Bolt Corner Supports</u>

- Bolt corner supports (D&E) to connect the top wing (A) with bolt side wings (B&C).
- Bolt together using a 1/4"-20 x .625" flanged HH (1) and a 1/4"-20 flanged nyloc nut (2).



- Repeat for a total of 4x on each corner piece.
- Snug Tighten





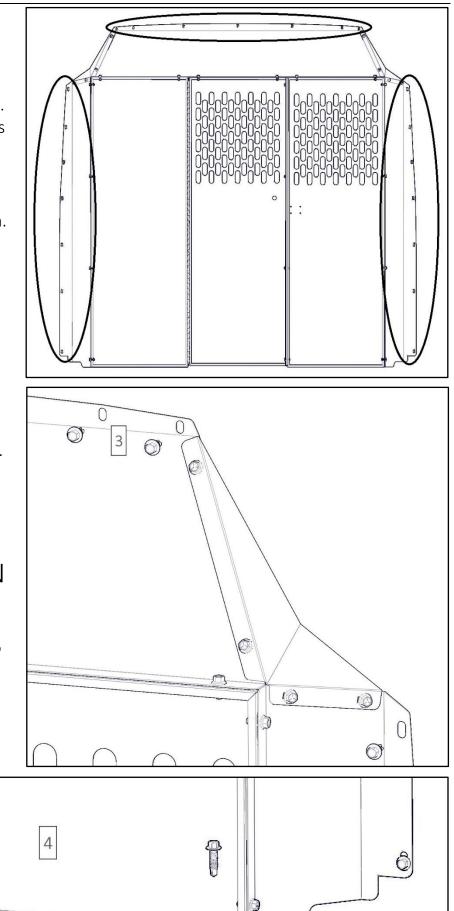


<u>Step 4 – Install into Van</u>

- Place partition with wings into van.
 Have the wings orientated towards the "B" pillars.
- Press firmly against the "B" pillars and the support across the roof.
- Square the bottom of the partition.
- Tighten all bolts connecting wings to partition.

- Install using self tapping hardware.
- Use the .75" hex bolt (3) along the "B" pillars and across the roof.
- Use the 1.25" hex bolt (4) in floor.

GO BACK AND TIGHTEN <u>ALL</u> BOLTS YOUR INSTALLATION IS NOW COMPLETE



Install Instructions – 406SL