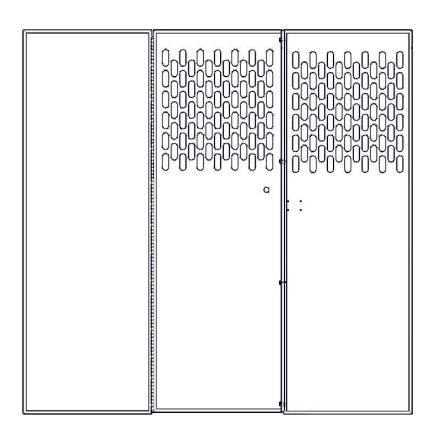


## WE PUT EVERYTHING WITHIN REACH.

# Installation Guide

# 40651





#### \*PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT\*

### Warning



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

### **Tools Needed**

### Table of Contents

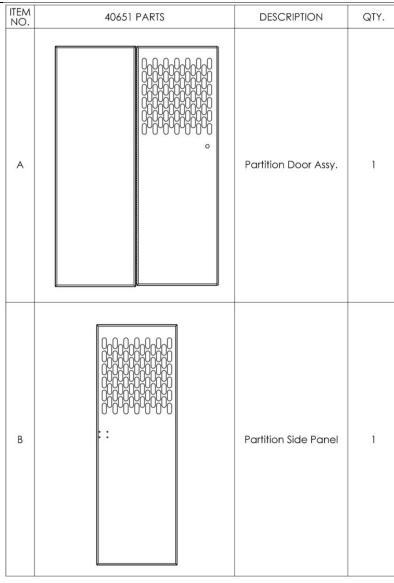
Parts List Hardware List Step 1 Bolt Together

### **Before You Begin**

Read all instructions







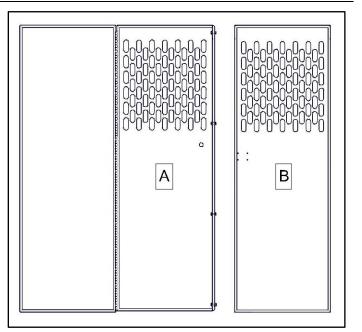
### <u>Hardware</u>

ITEM NO.	TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		92979A114	.25-20 x .625 Flange HH	4
2		93298A110	.25-20 Flanged Nyloc Nut	4
3	$\bigcirc$	90126A029	.25 flat washer	8

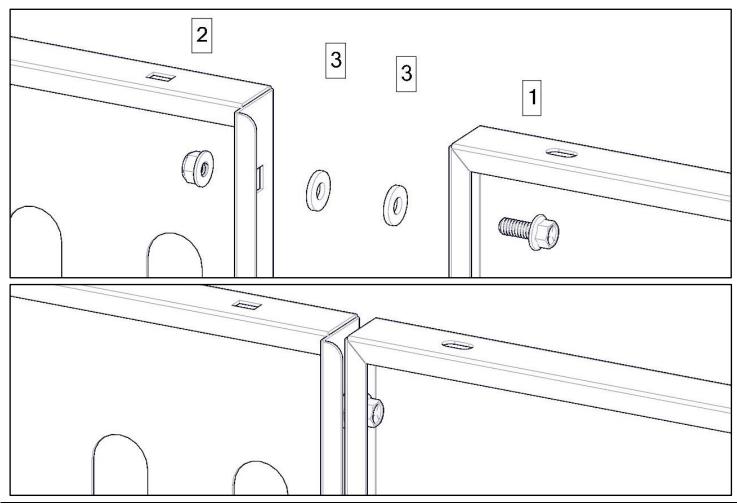


### <u>Step 1 – Bolt Together</u>

- <u>A.</u>
  - Place both pieces (A&B) flat on the ground or table. Be sure to have the flanges facing upward so you can access the bolt holes.

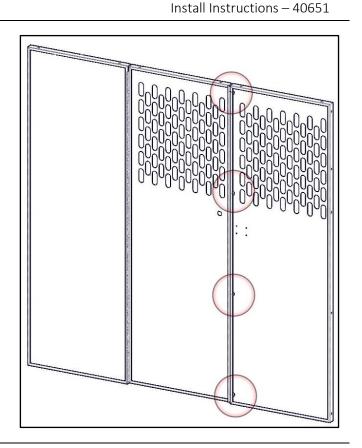


- Bolt together using a 1/4"-20 x .625" flanged hex bolt and a 1/4"-20 flanged nyloc nut.
- If installing the Door Kit (40260), Be sure to put two flat washers in between the two panels. This is used to get correct spacing.
- If no door kit is being used the washers (3) are not needed.





- Repeat 3 more times as shown. Be sure to insert the washers between the panels if needed.
- Some like to leave bolts snug tight to allow movement untill partition is installed into vehicle.



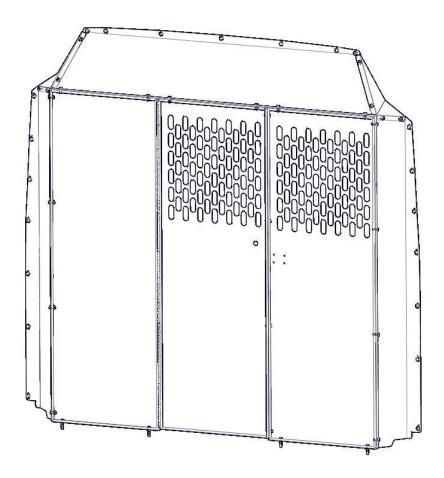
Follow instructions of desired wing kit to install into vehicle.



## WE PUT EVERYTHING WITHIN REACH.

# Installation Guide

# 406SL





### \*PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT\*

### **Warning**



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

#### **Tools Needed**

3/8" Wrench and Socket	7/16" Wrench and Socket	
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### Table of Contents

Parts List Hardware List Step 1 Bolt Side Wings to Partition Step 2 Bolt Top Wing to Partition Step 3 Bolt Corner Supports Step 4 Install into Van

#### **Before You Begin**

- Have Large Partition (40651) assembled.
- Read all instructions.
- ENSURE SAFETY BEFORE ATTACHING SELF TAP BOLTS.



### <u>Parts</u>

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
A	406SL-10-001-R1	Sprinter Low- Roof Top Panel	1
В	406SL-10-002-R1	Sprinter Low Roof-PS Wing	1
С	406SL-10-002-R1-Mirror	Sprinter Low Roof-DS Wing	1
D	406SL-10-004-R1	Sprinter Low Roof-PS Corner Panel	1
E	406SL-10-004-R1-Mirror	Sprinter Low Roof-DS Corner Panel	1
	18-406SL	Hardware Kit - Low Roof Sprinter	1

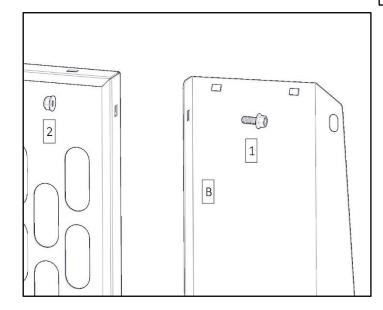
### <u>Hardware</u>

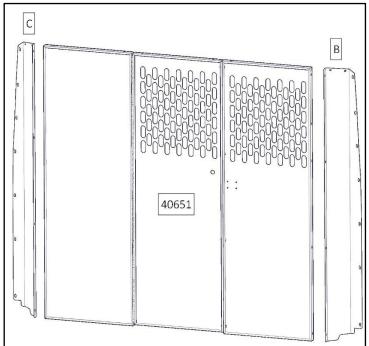
ITEM NO.	TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		92979A114	.25-20 x .625 Flange HH	22
2		93298A110	.25-20 Flanged Nyloc Nut	22
3		.312x.75 Self Tapping	.312x.75 Self Tapping	21
4		.312x1.25 Self Tapping	.312x1.25 Self Tapping	4

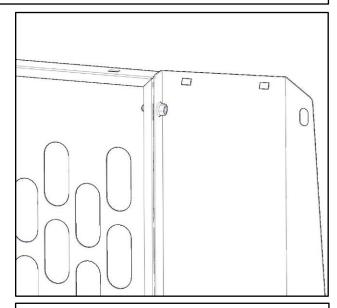


### <u>Step 1 – Bolt Side Wings To Partition</u>

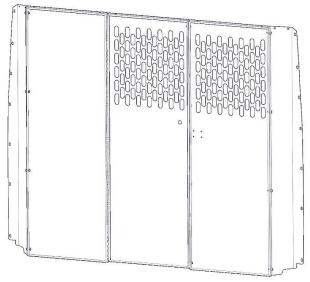
- Place both passenger side wing (B) and driver side wing (C) in orientation shown with reference to the partition.
- Bolt together using a 1/4"-20 x .625" flanged HH (1) and a 1/4"-20 flanged nyloc nut (2).







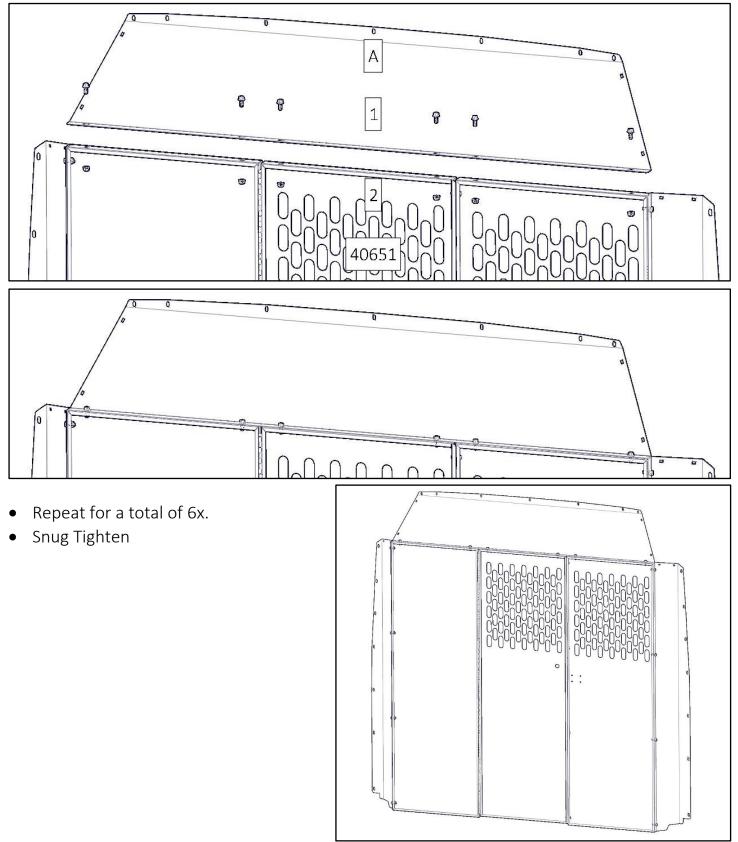
- Repeat for a total of 4x on each panel.
- Leave bolts snug tight to allow movement until partition is placed into vehicle.





### <u>Step 2 – Bolt Top Wing to Partition</u>

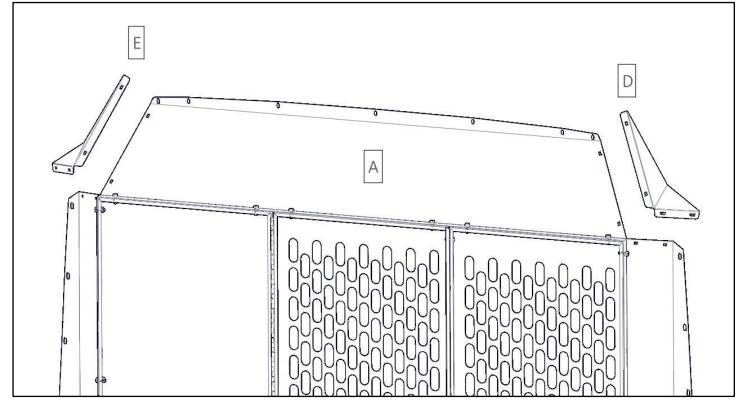
- Place top wing (A) and driver side wing (B) in orientation shown with reference to the partition.
- Bolt together using a 1/4"-20 x .625" flanged HH (1) and a 1/4"-20 flanged nyloc nut (2).



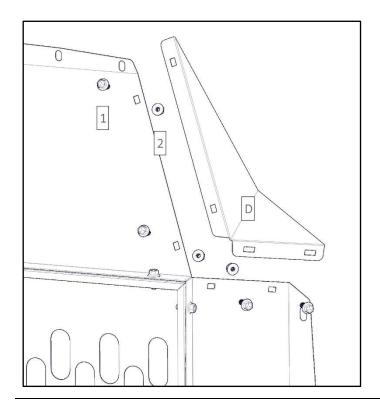


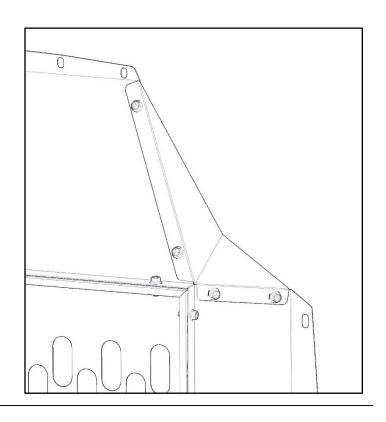
### <u>Step 3 – Bolt Corner Supports</u>

- Bolt corner supports (D&E) to connect the top wing (A) with bolt side wings (B&C).
- Bolt together using a 1/4"-20 x .625" flanged HH (1) and a 1/4"-20 flanged nyloc nut (2).



- Repeat for a total of 4x on each corner piece.
- Snug Tighten





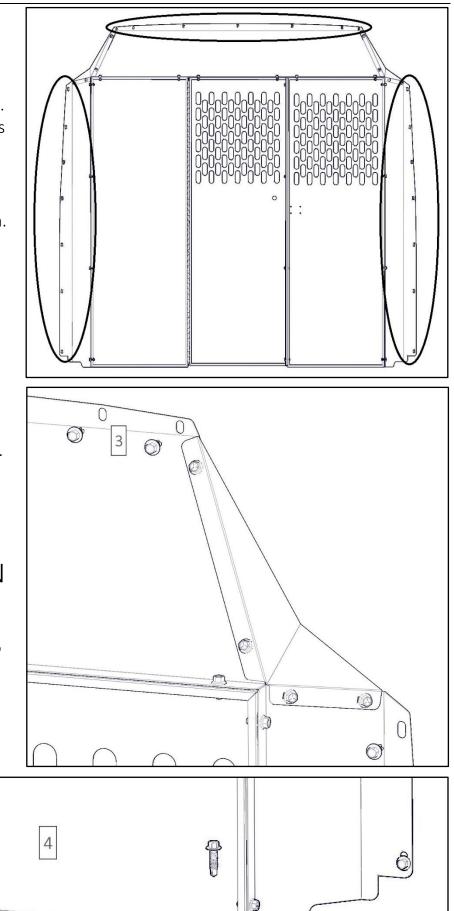


<u>Step 4 – Install into Van</u>

- Place partition with wings into van.
  Have the wings orientated towards the "B" pillars.
- Press firmly against the "B" pillars and the support across the roof.
- Square the bottom of the partition.
- Tighten all bolts connecting wings to partition.

- Install using self tapping hardware.
- Use the .75" hex bolt (3) along the "B" pillars and across the roof.
- Use the 1.25" hex bolt (4) in floor.

GO BACK AND TIGHTEN <u>ALL</u> BOLTS YOUR INSTALLATION IS NOW COMPLETE



Install Instructions – 406SL