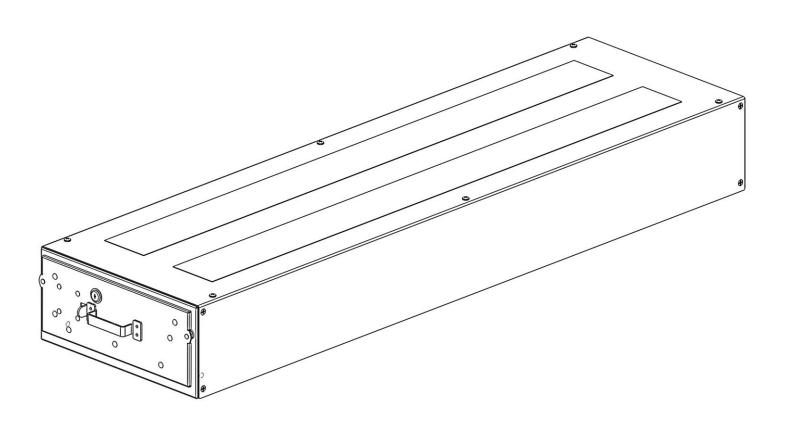


WE PUT EVERYTHING WITHIN REACH.

Instruction Guide 40251





PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT.

Warning



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

Tools Needed

| 7/16" Socket and Wrench | 7/16", 9/16" Box Wrench | |
|------------------------------|------------------------------------|--|
| 25/64" Drill Bit | Drill | |
| Drill Bit Stop Collar | Plus Nut Installation Tool (P9902) | |
| #2 Philips Head Screw Driver | | |

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Before You Begin

- Read all instructions prior to assembling or installing any Kargo Master product.
- Always locate your installation locations prior to performing any work.
- ENSURE SAFETY WHILE INSTALLING OR DRILLING INTO VEHICLE.
- Plus Nut Installation Tool Kit P9902 is not included and must be purchased separately.



Parts

| NO. | ITEM | PART NUMBER | DESCRIPTION | QTY. |
|-----|------|-------------|------------------------------------|------|
| 1 | | 40251-00 | SINGLE FLOOR DRAWER ASSEMBLY | 1 |
| 2 | | 18-40251 | HARDWARE KIT | 1 |

Hardware

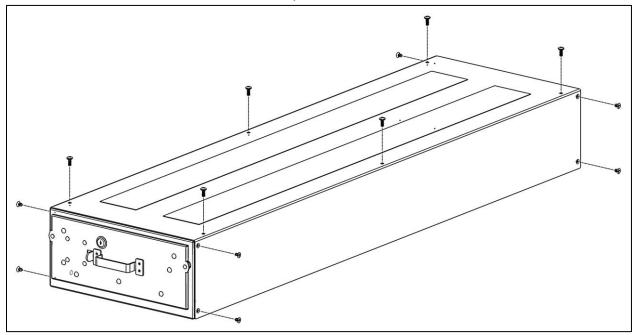
| ITEM | HARDWARE TO SCALE | PART NUMBER | DESCRIPTION | QTY. |
|------|-------------------|-------------|---|------|
| 1 | | 13800 | 1/4"-20 x 1-1/4" HEX HEAD BOLT | 6 |
| 2 | | | 1/4"-20 PLUS NUT | 6 |
| 3 | Q | 0123494 | 1/4" Lock Washer | 6 |
| 4 | | 11541082 | 1/4 Flat Washer | 6 |
| 5 | | 11517442 | 3/8" ID X 1" OD X 3/8" NYLON SPACER | 6 |



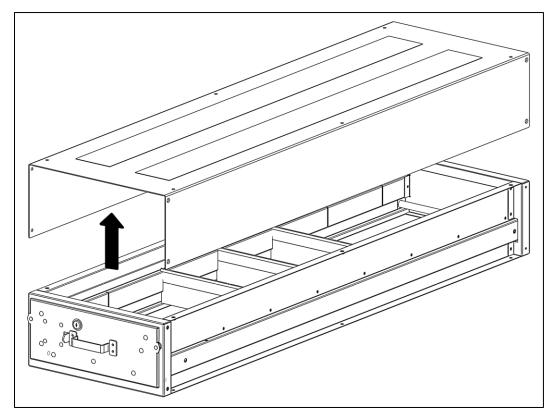
DO NOT EXCEED MANUFACTURERS WEIGHT CAPACITY FOR ROOF

Step 1 – Remove Cover

• Remove screws in each side of cover and on top of cover.



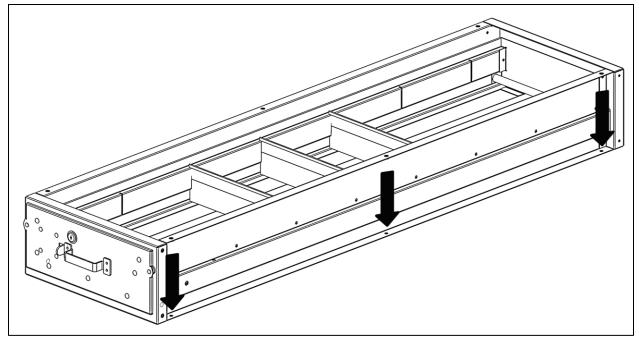
• Remove cover.





Step 2 – Install Plus Nuts

- Place drawer assembly in installation position.
- Mark onto the installation surface the location of the holes in bottom of both sides of assembly.

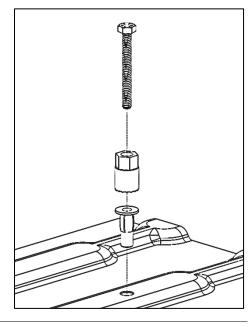


Remove assembly.



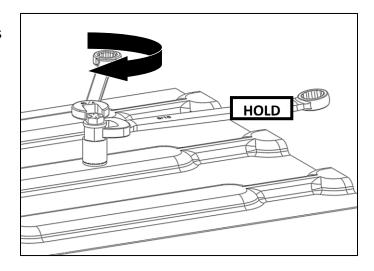
DO NOT drill beyond depth of floor or installation surface. Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

- At each marked location, drill hole using 25/64" drill bit and appropriate sized drill-bit stop collar. If 25/64" drill bit is not available, a 3/8" drill bit can be used, although it may be necessary to tap in the plus nuts.
- Insert 1/4" x 2-1/4" hex head bolt through 1/4" flat washer and plus nut installation tool, and then screw bolt into plus nut. Knurled end of plus nut tool must be directed away from bolt head and contacting plus nut.
- Insert plus nut into hole with plus nut tool attached.



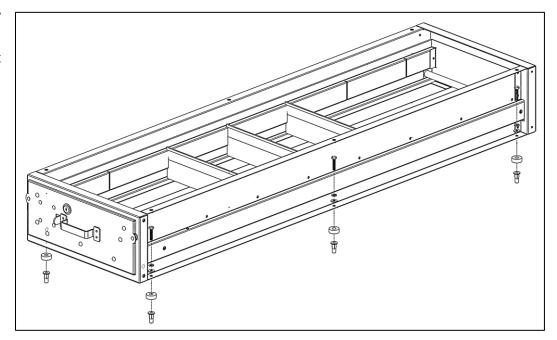


- Using the 9/16" box wrench, hold the plus nut tool stationary and then tighten hex head bolt until plus nut is tightly gripping and does not spin when hex bolt is loosened.
- DO NOT overtighten plus nut.
- Using the 9/16" box wrench, hold the plus nut tool stationary to remove the 1/4" hex head bolt.



Step 3 – Install Drawer Assembly

Using six 1/4" x 1-1/4"
hex head bolts, 1/4"
lock washers, 1/4" flat
washers, and nylon
spacers, fasten the
drawer assembly to
the installed plus
nuts.



Step 4 - Install Cover

- Replace cover on drawer assembly.
- Using the screws previously removed in Step 1, reinstall cover.

GO BACK AND TIGHTEN ALL HARDWARE.

INSTALLATION IS COMPLETE.