



**JET Power-Flo**  
**Throttle Body Spacer Installation Instructions**  
**Part #62180**

1. DISCONNECT NEGATIVE BATTERY TERMINAL.
2. Remove the air intake assembly from the throttle body.
3. Remove the four bolts that secure the throttle body to the intake manifold.
4. Install the JET Power-Flo throttle body spacer using the supplied O-ring with the O-ring facing the throttle body.
5. Replace the (4) four bolts that mounted the throttle body using the new bolts and flat washers supplied in the kit. Torque the bolts to 48 in/lb, do not over tighten these, you will strip the manifold.

**WARNING ...IMPORTANT..... OVERTIGHTENING THESE BOLTS CAN CASE  
DAMAGE TO THE INTAKE MANIFOLD, JET WILL NOT BE RESPONSIBLE FOR  
DAMAGE IF YOU OVERTIGHTEN THESE.**

6. Reconnect any wires and reinstall the intake assembly.
7. Reconnect the negative battery cable.

**PARTS LIST:**

- (1) JET Powr-Flo Spacer
- (1) O Ring
- (4) #12X2.5 Self Taping Bolts
- (4) 6m Flat Washers