

INSTALLATION INSTRUCTIONS

** Installation recommendation: JBA recommends in most case that the vehicle be taken to a reputable [exhaust](#) shop for installation.

40-9016

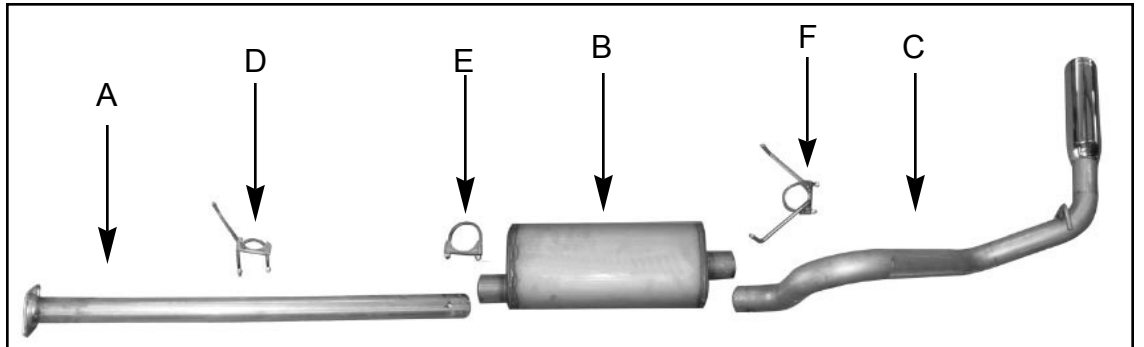
2005-2007 Toyota Tacoma 4.0L V6

Parts List:

A. Head pipe	1
B. Muffler	1
C. Tail pipe w/ hanger & tip	1
D. 2.5" clamp w/ hanger	1
E. 2.5" clamp	1
F. 2.5" clamp w/ hanger	1

Recommended Tools:

9/16" Deep wall socket
12mm socket
Channel lock pliers
14mm socket
Hack saw or reciprocating saw
12mm socket
3/8" drive ratchet
Channel lock pliers
anti seize
Spray lube
rubber mallet



TO START:

1. Remove and inventory new JBA exhaust.
2. Disconnect negative battery cable and allow vehicle exhaust to cool.
3. Spray lube on rear tail pipe hanger rod, and remove from rubber grommet using channel lock pliers.

4. With muffler properly supported, remove two flange bolts in front of muffler assembly using a 14mm socket. Save bolt's they will be reused.



5. Spray lube on two rear muffler hanger rods, and remove from lower holes in rubber grommets using channel lock pliers.



6. Remove muffler assembly, taking care not to damage flange gasket.



7. Make sure flange gasket is properly in place on factory assembly and install new head pipe (A).



8. Bolt JBA head pipe (A) to flange using 14mm socket.



9. Slip 2 1/2" clamp with hanger (D) onto head pipe (A) and fit hanger into lower hole on rubber isolator.



10. Install muffler (B) with offset end forward and down. Slip on 2".

11. Support muffler and align straight up and down. Install 2 1/2" clamp (D) over front muffler slip joint and tighten completely using a 9/16" deep wall socket. NOTE: Use anti seize on threads of clamps for stainless steel systems.



12. Install tail pipe (C) from rear of vehicle, and slip rear tail pipe hanger rod into lower hole in rubber grommet.



13. Install tail pipe into rear muffler slip joint.



14. Install and position rear muffler 2 1/2" clamp with hanger (F) over slip joint and insert rods into lower holes in rubber grommets. Tighten completely using a 9/16" deep socket. NOTE: Use anti seize on threads of clamps on stainless steel system.

15. Check exhaust kit for proper clearance, and location of tip.
16. After installation, it is recommended that all clamps be retightened.
17. Tack weld all slip connections in three spots.

18. Using a soft cloth, remove all prints from turnout tip (D).
 19. Lower vehicle and reattach the negative battery cable.
- NOTES:
1. If anti seize is not used on threads of clamps before tightening, the nuts will gall and clamp will break.



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Part No.	Application
2035S	05 Tacoma 4.0L V6 Stainless steel



JBA Equipped - 2005 Tacoma X-runner
4.0L V6 5spd