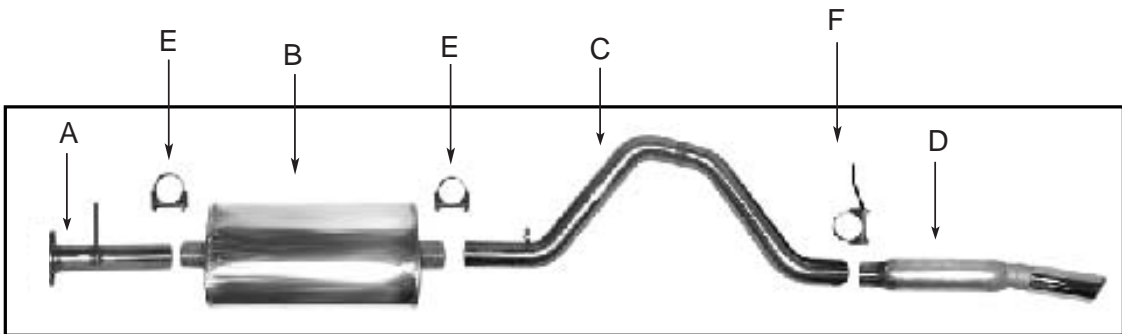


INSTALLATION INSTRUCTIONS

**\*\*Inst allation recommendation:**  
JBA recommends in most cases that the vehicle be taken to a reputable [exhaust](#) shop.

40-3027  
02-04 Chevrolet Trailblazer  
I-6 4.2L 2/4 WD

TOOLS RECOMMENDED:	Parts List
ratchet	A. Head pipe with hanger1
9/16" deep socket	B. Muffler 22"1
15mm deep socket	C. Tail pipe with hanger1
pair of channel lock pliers	D. Tip with resonator1
reciprocating saw or hack saw	E. Front muffler clamp 3"2
rubber mallet	F. Rear muffler clamp/hanger 3"1
spray lubricant or penetrating oil	G. 10mm nut2
anti-seize	H. 10mm flat washer2
prybar	I. 10mm lock washer2



Start:

1. Remove and inventory new JBA exhaust system.
2. Disconnect negative battery cable and allow vehicle to cool.



3. With vehicle raised and properly supported, using a reciprocating saw or hack saw, cut the tail pipe approximately 3" behind the muffler.



4. Remove the nuts attaching the intermediate pipe to the catalytic converter assembly using a 9/16" deep socket.



5. Spray lubricant on the intermediate pipe hanger grommet and then remove the pipe.
6. Install the new intermediate pipe (A) into the hanger grommet.



7. Using a 9/16" deep socket, attach the intermediate pipe to the catalytic converter assembly.



7. Install the new JBA muffler (B) onto the intermediate pipe (A) and then position the 3" clamp over slip connection.



8. Spray lubricant on the rear hanger grommet. Remove the rear hanger from the grommet using a pair of channel lock pliers.



9. Remove the tail pipe and rear muffler assembly from the rear of the vehicle.



10. Install the new tail pipe (C) over the rear axle with the hanger closest to the muffler.



11. Insert the tail pipe hanger into the rubber grommet behind the muffler.



12. Slip the tailpipe (C) together with the muffler (B) outlet. Attach the 3" clamp over the connection.



13. Slip 3" clamp with hanger (X) over the end of tail pipe (C). Install hanger into rear hanger grommet as shown.



14. Install the tip with resonator (D) onto the end of the the tail pipe (C).



15. Align the tip and resonator and slide the 3" clamp with hanger over the slip connection.



16. Check for adequate clearance from rear bumper and tighten 3" clamp with hanger.

17. Using a soft cloth, remove all prints from exhaust tip.

18. Check all clamps and connections for proper fit and alignment. Double check all clamps are tightened.

18. Check all clamps and connections for proper fit and alignment. Double check all clamps are tightened.

- NOTES:
- 1.) It may be neccessary to loosen and realign the spare tire for proper clearance.
  - 2.) All exhaust systems expand about 1" rearward when exhaust temperature rises.
  3. Use anti-seize on threads of clamps.