

# JBA<sup>®</sup> performance exhaust

## INSTALLATION INSTRUCTIONS

\*\* Installation recommendation: JBA recommends in most case that the vehicle be taken to a reputable [exhaust](#) shop for installation.

40-2642 / 40-2644

2011-13 Mustang 5.0 GT/

5.4 5.8 GT500

3" Dual exhaust to stock H Pipe

### Parts List:

D/S Over axle pipe	1	Recommended Tools:
P/S Over axle pipe	1	1 pry bar
P/S Muffler/Tip assembly	1	1 ratchet
D/S Muffler/Tip assembly	1	1 15mm deep socket
3" Sure-Seal™ Clamp	2	1 9/16 deep socket
		2 channel lock pliers

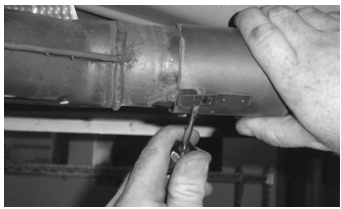


### Start:

1. Remove and inventory the JBA Exhaust System.

2. Disconnect the negative battery cable and allow the exhaust system to completely cool.

3. Loosen the clamps attaching the exhaust to the stock H Pipe assembly. Slide the clamp back to separate the two.

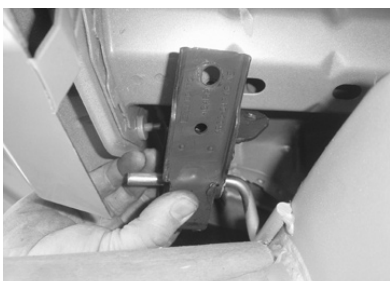


4. Loosen the clamp connecting the exhaust pipe to the muffler. Wiggle the exhaust pipe free from the muffler. Remove the exhaust pipe from car. You may have to jack the car up by the frame to get the pipes out from over the axle.



5. Using pliers or a pry bar, slide the rubber hanger from the hanger rod at inside, front of muffler (a little lube helps). Slide the muffler assembly forward and remove from slip hangers.

6. Slide the JBA muffler/tip assemblies hangers into the rubber isolators on each side. WD40 or similar will make this easier.



7. Install the new over axle pipes. Slide the original clamps over the pipe to hold in place but do not tighten. Slip the 3" Sure Seal™ clamps onto each pipe, then insert into muffler/tip assemblies.



9. With the axle pipes in the muffler assemblies adjust mufflers to be flat, and the tips an equal distance from the bumper cover, Then tighten all clamps securely.



10. Using a soft cloth, wipe the new JBA tips clean.

11. Reconnect the battery and start the vehicle to check for leaks.

### NOTES:

1.) All exhaust systems expand about 1" rearward whent exhaust temperature rises.

To get more power out of your Mustang, JBA offers long tube headers-headers and high flow h-pipes for the 5.0L.



JBA Equipped - Fastest 4.6L 3v Mustang

Sutton High Performance - 2005 Mustang 4.6L - Vortech supercharger  
Horsepower - 665rwhp • 1/4 Mile - 9.82 @ 136 mph



JBA Equipped - Falken Tire Drift Mustang



JBA Equipped - 192mph Top Speed

Vortech Superchargers - 2005 Mustang 4.6L 3v  
Horsepower - 575 • Top speed - 192 mph

JBA recommends taking the vehicle to a muffler shop and having all slip connections tack welded.