

## INSTALLATION INSTRUCTIONS

\*\*Installation recommendation: JBA recommends in most cases that the vehicle be taken to a reputable [exhaust](#) shop.

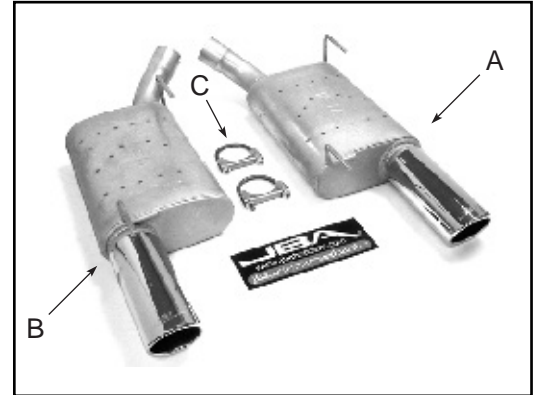
40-2627 stainless steel

50-2627 aluminized

05-06 Mustang GT 4.6L 3v

### RECOMMENDED TOOLS:

pry bar  
ratchet  
15mm deep socket  
9/16 deep socket  
channel lock pliers  
anti-seize  
spray lubricant or penetrating oil



### Parts List:

- |    |                          |   |
|----|--------------------------|---|
| A. | P/S Muffler/Tip Assembly | 1 |
| B. | D/S Muffler/Tip Assembly | 1 |
| C. | 2-1/2" Clamp             | 2 |

### Start:

1. Remove and inventory the JBA Exhaust System.

2. Disconnect the negative battery cable and allow the exhaust system to completely cool.

3. Loosen the clamps attaching the exhaust to the H-pipe. Slide the clamps back to separate the two.



4. Loosen the clamps attaching the muffler assemblies to the intermediate pipes.



5. Wiggle the intermediate pipes out of the muffler pipes.



6. Slide the mufflers forward, out of the hangers. Remove from car.



7. Slide the JBA muffler/tip assembly (A) and (B) hangers in to the factory rubber isolators.



8. Slip the new JBA muffler/tip assemblies (A) and (B) on to the factory intermediate pipes. Make sure to align the key way on the intermediate pipe with the new JBA muffler assembly.



9. Install the supplied 2.5" clamps (C) over the muffler and intermediate pipe slip connection



10. Fit the h-pipe and intermediate pipes together and tighten the factory clamp.



11. Check for proper alignment and adequate clearance around the new JBA tips. Tight all clamps



12. Using a soft cloth, wipe the new JBA tips clean.

13. Reconnect the battery and start the vehicle to check for leaks.



JBA Long Tube Headers  
Part No. 6675S



JBA Off-road H-pipe  
Part No. 6675SH

