



Installation Instructions

40-1509 ~ 2007-15 JEEP Wrangler JK

Axle Back Exhaust



PerTronix© thanks you for choosing JBA HEADERS, the best fitting, highest quality exhaust on the market. In order to realize the full potential of our good fit, please read and understand these instructions completely prior to starting work.

Be sure to work safe! Whenever you work under the vehicle be sure that it is located on level, solid ground and is supported by adequate safety stands! Remember: Hot asphalt will not support most jack stands!

1. Allow vehicle, and exhaust pipes to cool down.
1. Lubricate all rubber isolators and hangers.
2. Disconnect negative battery cable and allow vehicle exhaust to cool
3. Lubricate all rubber isolators and hangers.
4. Loosen clamp just before muffler assembly
5. Using a muffler stand or another person to hold the muffler assembly in place, remove the hangers from the rubber isolators and the muffler assembly from the vehicle
6. Position JBA muffler assembly in its place, reattaching factory rubber isolators into hangers.
7. Place clamp over the expanded end of the muffler assembly and fit the pipe over the factory intermediate pipe.
8. Tighten clamp. We recommend tack welding the connection to ensure it doesn't move.
9. Start vehicle and check for leaks, repair as needed.

Parts List:

- (1) JBA muffler assembly with tip
- (1) 2.5" clamp

