



# 51-6125

02-08 Dodge Ram 1500 , 03-09 2500/3500  
**51-612**

## TUBE STEP INSTALLATION SHEET

- STEP 1** REMOVE ALL CONTENTS FROM THE BRACKET BOX AND CHECK FOR CORRECT QUANTITY AND ANY DAMAGED PARTS.
- STEP 2** INSTALL FRAME LOCKING BOLTS INTO TRUCK BODY, USING THE BRACKETS TO DETERMINE CORRECT LOCATION. REFER TO FIG. 1 & 2 FOR CORRECT INSTALLATION METHOD.
- STEP 3** INSTALL FRONT AND REAR BRACKETS USING HARDWARE DESCRIBED. HAND TIGHTEN ALLOWING FOR FINAL ADJUSTMENTS.
- STEP 4** BOLT THE TUBE TO THE BRACKETS USING HARDWARE DESCRIBED. HAND TIGHTEN THE BOLTS. ALIGN THE TUBE WITH THE TRUCK AND TIGHTEN THE TUBE STEP BOLTS FIRST TO 65 FT./LBS. THEN TIGHTEN THE BRACKET BOLTS TO 35 FT./LBS.
- STEP 5** REPEAT STEPS 2 THROUGH 4 FOR INSTALLATION OF PASSENGER SIDE.

**USE SUPPLIED 12MM HEX BOLT, 1/2" FLATWASHER AND 1/2" LOCKWASHER TO REPLACE FACTORY BODY MOUNT BOLTS.**

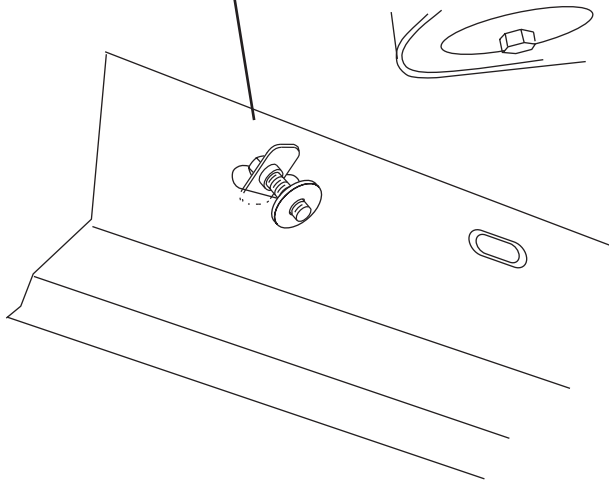
QTY	PARTS	QTY	PARTS
4	3/8" Single Frame Lock Bolt	2	6125 Front Brackets
8	3/8" Serrated Flange Nuts	2	6125 Rear Brackets
4	3/8" Hex Bolt	4	Straps
4	3/8" Flat Washers	4	12mm Hex Bolt
4	1/2" Hex Bolt	4	1/2" Lock Washer
4	1/2" Flat Washer	4	1/2" Flat Washer
4	1/2" Lock Washer		

### MAINTENANCE AND CARE

Only use mild soap for regular cleaning. For heavy build up, a solution of ammonia and water can be used. Never use an abrasive material, i.e. steel wool, for cleaning purposes. Use terry cloth towels wiping in the direction of the tube at all times.

# FIG. 1

3/8" Single Frame  
Lock Bolt



# FIG. 2

