AMERICAN MADE = AMERICAN JOBS

Be prepared for products that will change the way you and others look at your truck. Drawing from 30 years experience in the aftermarket and Original Equipment industry, we are able to bring you the highest quality parts available using state of the art technology combined with old fashioned hard work. Iron Cross prides itself as one of the only remaining 100% American made manufacturers of automotive accessories.

If you want American Made products, contact your local retailer and ask for Iron Cross Automotive.

The eight point Maltese Cross is the International symbol of willingness to make great sacrifices in order to protect others. It is a badge of courage and honor whose story is centuries old.

In 1530, the island of Malta was given to the Knights of St. John and the Knights of Crusaders for their heroic efforts. The symbol on their flag, the eight pointed cross, became known as the “Maltese Cross”. The Cross, originally designed to distinguish between friends and foe, was turned into a symbol of heroism and service.

Today the cross is a symbol of honor, courage, dedication and loyalty. From our brave Firemen to our US Armed Forces and many other great organizations, the Maltese Cross continues to represent these traits.

AMERICAN MADE = AMERICAN JOBS

Navy Cross | Gallantry | Sympathy |
---|---|---|
Fire Department Cross | Perseverance | Tact |
| Loyalty | Observation |
| Dexterity | Explicitness

American Made Products

IRON CROSS AUTOMOTIVE

Product Catalog
The new Sidearm Step from Iron Cross Automotive offers a unique and groundbreaking design, which will complement the look of your vehicle whether it is stock or completely custom. Adding function to form these steps provide the most ergonomic step up of anything on the market today.

The Sidearm Step comes standard in tuxedo matte black powder coat with a 5 year finish warranty.

Features:
- Fender Flares are made from heavy duty 12 gauge steel
- Provides extra clearance for oversized tires
- Provides near OEM width tire coverage
- Standard tuxedo black powder coat finish
- Can be ordered as primer only finish
- 3 year warranty on materials & workmanship
- 120 day finish warranty

*Sold separately as front and rear fender flares

Matte Black Bumpers are now available on all Low Profile Series front and rear bumpers!

Add -MB to part number to order. Ex. 40-XXX-XX-MB

Part # 40-415-15-MB shown above.

New LED Light Kits

#20-LEDKIT
Bumper Fog Light Kit fits HD series Front Bumpers
- Includes 2 Lights, 1260 Lumens each

#20-75LED
LED Light Kits fits HD Bumpers
- 7.5" Dual Row LED Light Bar
- 3240 Lumens
- Universal Mount for Winch Opening in HD series Bumpers
- Combo beam

#40-LED Light Kit fits Low Profile Bumper
- Includes 20" (10800 Lumens)
- (2) 5.5" Lights (2160 Lumens)

#40-20LED
LED Light Kit fits Low Profile Bumpers
- 21.5" Dual Row LED Light Bar
- 10800 Lumens each
- Combo beam

#40-55LED Light Kit fits Low Profile or RS Bumpers
- (2) 5.5" LED Lights
- 2160 Lumens each
- Driving beam

See application guide for Sidearm Step on page 15.

See our LED Light Kit page in this catalog for more information on these and other light kits.

See application guide for Fender Flares on page 11.

See application guide for Low Profile Bumpers on page 6.
**Heavy Duty Bumpers**

**Front Bumper**

For Primer Finish add:

- Raw-

<table>
<thead>
<tr>
<th>Year</th>
<th>Vehicle Application</th>
<th>Base Front Bumper</th>
<th>Grill Front Bumper</th>
</tr>
</thead>
<tbody>
<tr>
<td>81-87</td>
<td>Sierra 1500/2500/3500</td>
<td>20-515-81</td>
<td>22-515-81</td>
</tr>
<tr>
<td>88-98</td>
<td>Sierra 1500/2500/3500</td>
<td>20-515-88</td>
<td>22-515-88</td>
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<tr>
<td>90-92</td>
<td>Sierra 1500</td>
<td>20-515-90</td>
<td>22-515-90</td>
</tr>
<tr>
<td>93-95</td>
<td>S10/Sonoma/S15</td>
<td>20-515-93</td>
<td>22-515-93</td>
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<tr>
<td>95-96</td>
<td>Sonoma/S15</td>
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<tr>
<td>00-02</td>
<td>Sonoma/S15</td>
<td>20-515-00</td>
<td>22-515-00</td>
</tr>
<tr>
<td>03-05</td>
<td>Sonoma/S15</td>
<td>20-515-03</td>
<td>22-515-03</td>
</tr>
<tr>
<td>06-08</td>
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<td>22-515-06</td>
</tr>
<tr>
<td>09-12</td>
<td>Sonoma/S15</td>
<td>20-515-09</td>
<td>22-515-09</td>
</tr>
</tbody>
</table>

All Iron Cross Automotive bumpers are CNC laser cut, fully welded for superior strength, and Made in America!

**Rear Bumper**

For Primer Finish add:

<table>
<thead>
<tr>
<th>Year</th>
<th>Vehicle Application</th>
<th>Base Rear Bumper</th>
<th>Rear Bumper</th>
</tr>
</thead>
<tbody>
<tr>
<td>86-97</td>
<td>Sierra 1500/2500/3500</td>
<td>21-615-86</td>
<td>22-615-86</td>
</tr>
<tr>
<td>98-99</td>
<td>Sierra 1500</td>
<td>21-615-98</td>
<td>22-615-98</td>
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<td>00-02</td>
<td>Sierra 1500</td>
<td>21-615-00</td>
<td>22-615-00</td>
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<tr>
<td>03-05</td>
<td>Sierra 1500</td>
<td>21-615-03</td>
<td>22-615-03</td>
</tr>
<tr>
<td>06-08</td>
<td>Sierra 1500</td>
<td>21-615-06</td>
<td>22-615-06</td>
</tr>
<tr>
<td>09-11</td>
<td>Sierra 1500</td>
<td>21-615-09</td>
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</tr>
<tr>
<td>12-14</td>
<td>Sierra 1500</td>
<td>21-615-12</td>
<td>22-615-12</td>
</tr>
</tbody>
</table>

**Grill Guard**

- Full grill guard for maximum protection
- Textured powder coat finish
- Recessed 3.75” light housing
- CNC laser cut

**Base Bumper**

- Textured gloss powder coat finish
- Recessed 3.75” light housing for lights
- Standard winch mount
- Heavy duty design
- CNC laser cut

**Push Bar**

- Standard winch mount
- Heavy duty design
- CNC laser cut
- Textured powder coat finish
- Recessed 3.75” light housing for lights

**Rear Base**

- Textured powder coat finish
- Double weld inside and out
- Heavy duty design
- CNC laser cut
- 1/4” D-Lugs

---

**Features**

- CNC laser cut
- Standard winch mount
- Heavy duty design
- Textured gloss powder coat finish
- Recessed 3.75” light housing for lights
**Low Profile Bumper**

**NEW**

Now available in Matte Black

- Designed to fit like OEM
- ¾”D-Lugs for Iron Cross shackles
- 5.5’” Rectangle Fog Light cut outs
- Slim styling profile
- Center light mounting options
- 20” - 22” center light bar
- 10 Gauge steel bumper shell with ¼” mounting brackets

*Light kits sold separately*

**Features:**

- 10 Gauge steel bumper shell with ¼” mounting brackets
- 2” Square Class III Receiver Tube with ½” Reinforced Collar
- Flip down license plate available

*Light kits sold separately*

**RS Series Bumper**

**NEW Sleek, Low Profile Design**

**Features:**

- New Sleek, Low Profile Design
- 10 Gauge steel bumper shell with ¼” mounting brackets
- 2” Square Class III Receiver Tube with ½” Reinforced Collar
- Flip down license plate available

*Light kits sold separately*

**Year** | **Vehicle Application** | **Part #**
--- | --- | ---
03-06 | Silverado 2500/3500 | 40-525-03
07-10 | Silverado 2500/3500 | 40-525-07
11-14 | Silverado 2500/3500 | 40-525-11
15-18 | Silverado 2500/3500 | 40-525-15
15-17 | Colorado | 40-505-15
14-15 | Silverado 1500 | 40-515-14
15-17 | Silverado 1500 | 40-515-16
08-09 | Ram 1500 | 40-615-06
10-09 | Ram 2500/3500 | 40-625-08
10-18 | Ram 2500/3500 | 40-625-10
08-10 | Ford Super Duty F250-F550 | 40-425-08
11-16 | Ford F250/F350 | 40-425-11
15-17 | Ford F-150 | 40-415-15
2018 | Ford F-150 | 40-415-18
17-18 | Ford F250/F350 | 40-425-17
07-14 | Sierra 2500/3500 | 40-325-07
14-15 | Sierra 1500 | 40-315-14
16-17 | Sierra 1500 | 40-315-16
15-18 | Sierra 2500/3500 | 40-325-15
16-18 | Titan XD | 40-925-16
14-18 | Tundra | 40-715-14

**Year** | **Vehicle Application** | **Part #**
--- | --- | ---
07-13 | Chevrolet Silverado 1500 | 30-515-07
14-15 | Chevrolet Silverado 1500 | 30-515-14
09-12 | Dodge Ram 1500 (Will not fit Express, Sport or Rebel models) | 30-615-09
13-18 | Dodge Ram 1500 (Will not fit Express, Sport or Rebel models) | 30-615-13
04-08 | Ford F-150 | 30-415-04
09-14 | Ford F-150 | 30-415-09
15-17 | Ford F-150 | 30-415-15
07-13 | GMC Sierra 1500 | 30-315-07
14-15 | GMC Sierra 1500 | 30-315-14
07-13 | Toyota Tundra | 30-715-07
14-18 | Toyota Tundra | 30-715-14

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14-15 | GMC Sierra 1500 | 30-315-14
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14-18 | Toyota Tundra | 30-715-14

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07-13 | GMC Sierra 1500 | 30-315-07
14-15 | GMC Sierra 1500 | 30-315-14
07-13 | Toyota Tundra | 30-715-07
14-18 | Toyota Tundra | 30-715-14

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14-15 | GMC Sierra 1500 | 30-315-14
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14-18 | Toyota Tundra | 30-715-14

**Year** | **Vehicle Application** | **Part #**
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09-14 | Ford F-150 | 30-415-09
15-17 | Ford F-150 | 30-415-15
07-13 | GMC Sierra 1500 | 30-315-07
14-15 | GMC Sierra 1500 | 30-315-14
07-13 | Toyota Tundra | 30-715-07
14-18 | Toyota Tundra | 30-715-14
Bumper Accessories

<table>
<thead>
<tr>
<th>Shackles</th>
<th>Part Number</th>
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<tbody>
<tr>
<td>3/4” Shackles</td>
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<tr>
<td>3/4” Shackles Galvanized</td>
<td>1000-00</td>
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<tr>
<td>3/4” Shackles Black</td>
<td>1000-01</td>
</tr>
<tr>
<td>3/4” Shackles Candy Blue</td>
<td>1000-02</td>
</tr>
<tr>
<td>3/4” Shackles Crimson</td>
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</tr>
<tr>
<td>3/4” Shackles Candy Green</td>
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<tr>
<td>3/4” Shackles Lime Green</td>
<td>1000-05</td>
</tr>
<tr>
<td>3/4” Shackles Orange</td>
<td>1000-06</td>
</tr>
<tr>
<td>3/4” Shackles Pink</td>
<td>1000-07</td>
</tr>
<tr>
<td>3/4” Shackles Silver</td>
<td>1000-09</td>
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<td>3/4” Shackles White</td>
<td>1000-10</td>
</tr>
<tr>
<td>3/4” Shackles Yellow</td>
<td>1000-11</td>
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</table>

Rear Bumper Light Bracket

<table>
<thead>
<tr>
<th>Shackles Color</th>
<th>Part Number</th>
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</thead>
<tbody>
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<td>Candy Blue</td>
<td>2000-02</td>
</tr>
<tr>
<td>Crimson</td>
<td>2000-03</td>
</tr>
<tr>
<td>Lime Green</td>
<td>2000-05</td>
</tr>
<tr>
<td>Orange</td>
<td>2000-06</td>
</tr>
<tr>
<td>Pink</td>
<td>2000-07</td>
</tr>
<tr>
<td>Red</td>
<td>2000-08</td>
</tr>
<tr>
<td>Silver</td>
<td>2000-09</td>
</tr>
<tr>
<td>White</td>
<td>2000-10</td>
</tr>
</tbody>
</table>

Center Light Bracket

6” Round - #IC-CLROUND
6” Rectangle - #IC-CLRECT

Flip Down License Plate Mount for all 20 Series Bumpers - #IC-FLP20
Flip Down License Plate Mount for all 30 Series Bumpers - #IC-FLP30

Windshield Light Bracket Kit Jeep JK #6P-0100

Recessed License Plate Mount for all 20 Series Bumpers - #IC-FLP20
Recessed License Plate Mount for all 30 Series Bumpers - #IC-FLP30

07-16 Light Bar Bracket Kit Jeep JK #GP-0200

LED Light Kits

<table>
<thead>
<tr>
<th>LED Light Kit</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Premium LED Bumper Light Kit</td>
<td>OP3R-ICKIT</td>
</tr>
<tr>
<td>Bumper Fog Light Kit</td>
<td>20-LEDKIT</td>
</tr>
<tr>
<td>Premium LED Light Kit for RS Series Bumper</td>
<td>XMRECT-ICKIT</td>
</tr>
<tr>
<td>Premium 22” LED Light Bar</td>
<td>IC-22LB</td>
</tr>
<tr>
<td>Premium 32” LED Light Bar</td>
<td>IC-32LB</td>
</tr>
<tr>
<td>21.5” LED Low Profile Bumper Light Bar</td>
<td>40-21LED</td>
</tr>
<tr>
<td>7.5” LED HD Bumper Light Kit</td>
<td>20-75LED</td>
</tr>
<tr>
<td>LED Light Kit for Low Profile Bumpers</td>
<td>40-LEDKIT</td>
</tr>
<tr>
<td>5.5” LED Kit for Low Profile and RS Bumpers</td>
<td>40-55LED</td>
</tr>
</tbody>
</table>

#OP3R-ICKIT - Premium LED Bumper Light Kit
- Proprietary IRIS Reflector Technology
- 693’ Usable Light from a 10 Watt LED
- Fits HD Winch Bumpers

#XMRECT-ICKIT - Premium LED Light Kit for RS Series Bumper

#20-LEDKIT - Bumper Fog Light Kit fits Heavy Duty Front Bumpers
- Includes 2 Lights and switch
- (1440 Lumens each)
- Universal mount

#40-LEDKIT - Fits Low Profile Bumpers
- Includes 20” (7080 Lumens)
- (2) 6.5” Lights (2160 Lumens)

#40-55LED - Fits Low Profile or RS Bumpers
- Set of (2) (2160 Lumens)

#40-20LED - 22” LED Low Profile Bumper Light Bar
- 10800 Lumens
- (2) 5.5” Lights (2160 Lumens)

#20-75LED - 7.5” Dual Row LED Light Bar
- (3240 Lumens)
- Universal Mount for Winch Opening in HD series Bumpers

#IC-22LB - Premium 22” LED Light Bar
- (7200 Raw Lumens)
- Also available in a 52” Light Bar

*Shown above with Iron Cross RS Series Bumper*
Jeep Bumpers

Front Bumpers (All Front Bumpers are Winch Ready)

<table>
<thead>
<tr>
<th>Year</th>
<th>Vehicle Application</th>
<th>Front Bumper</th>
</tr>
</thead>
<tbody>
<tr>
<td>07-17</td>
<td>Stubby Front Base Bumper - No Bar</td>
<td>GP-1000</td>
</tr>
<tr>
<td>07-17</td>
<td>Stubby Front Bumper - With Bar</td>
<td>GP-1200</td>
</tr>
<tr>
<td>07-17</td>
<td>Full Front Base Bumper - No Bar</td>
<td>GP-1100</td>
</tr>
<tr>
<td>07-17</td>
<td>Full Front Base Bumper - With Bar</td>
<td>GP-1300</td>
</tr>
</tbody>
</table>

Features:
- Matte Black Textured Powder Coating (Also available in Primer Coat)
- All Front Bumpers Winch Compatible
- Front / Rear Bumpers have D-Lug Plates for Shackles
- Light Cut out for Iron Cross 3.75” Light (ICOP3R-ICKit) *or factory fog lights

Rear Bumpers

<table>
<thead>
<tr>
<th>Year</th>
<th>Vehicle Application</th>
<th>Rear Bumper</th>
</tr>
</thead>
<tbody>
<tr>
<td>07-17</td>
<td>Stubby Rear Base Bumper - No Swing Away Tire Carrier</td>
<td>GP-2000</td>
</tr>
<tr>
<td>07-17</td>
<td>Stubby Rear Bumper - With Swing Away Tire Carrier</td>
<td>GP-2200</td>
</tr>
<tr>
<td>07-17</td>
<td>Full Rear Base Bumper - No Swing Away Tire Carrier</td>
<td>GP-2100</td>
</tr>
<tr>
<td>07-17</td>
<td>Full Rear Bumper - With Swing Away Tire Carrier</td>
<td>GP-2300</td>
</tr>
</tbody>
</table>

Features:
- Heavy Duty Swing Away Tire Carrier Accommodates up to a 42” Tire

Jeep Steps & Accessories

<table>
<thead>
<tr>
<th>Year</th>
<th>Vehicle Application</th>
<th>Part #</th>
</tr>
</thead>
<tbody>
<tr>
<td>07-17</td>
<td>Rocker Step - Matte Black Powder Coat</td>
<td>GP-3000</td>
</tr>
<tr>
<td>07-17</td>
<td>Windshield Light Bracket Kit Jeep JK</td>
<td>GP-0100</td>
</tr>
<tr>
<td>07-17</td>
<td>Light Bar Bracket Kit Jeep JK</td>
<td>GP-0200</td>
</tr>
<tr>
<td>07-17</td>
<td>Front Jeep JK Steel Fender Flares - Matte Black Powder Coat</td>
<td>GP-FF100</td>
</tr>
<tr>
<td>07-17</td>
<td>Rear Jeep JK Steel Fender Flares - Matte Black Powder Coat</td>
<td>GP-RF200</td>
</tr>
<tr>
<td>07-17</td>
<td>Sidearm Jeep JK 4 Door Steps - Matte Black Powder Coat</td>
<td>GP-9466</td>
</tr>
<tr>
<td>07-17</td>
<td>Jeep Roof Rack JK - Matte Black Powder Coat</td>
<td>GP-RR950</td>
</tr>
</tbody>
</table>

- Matte Black Textured Powder Coating (Also available in Primer Coat)
- All Front Bumpers Winch Compatible
- Front / Rear Bumpers have D-Lug Plates for Shackles
- Light Cut out for Iron Cross 3.75” Light (ICOP3R-ICKit) *or factory fog lights

- Full Front Base Bumper with Bar #GP-1300
- Stubby Rear Base #GP-2000
- Iron Cross 3.75” Light Kit #OP3R-ICKit
- Sidearm Jeep JK 4 Door Steps #GP-9466
- Rocker Step #GP-3000
- Heavy Duty Swing Away Tire Carrier Accommodates up to a 42” Tire
- SEMA 2016 Awarded for the Sidearm Jeep JK 4 Door Steps #GP-9466
- SEMA 2016 Awarded for the Sidearm Jeep JK 4 Door Steps #GP-9466
Iron Cross Automotive is proud to partner with the Folds of Honor Foundation to support the families of America’s Fallen and Disabled Soldiers. With the purchase of our “Patriot Board” Step product, a portion of the sales will be donated to the Folds of Honor Foundation to support the families of America’s Fallen and Disabled Soldiers. With Folds of Honor Logo molded into step pads and flag emblem on front of board.

Marine grade, polished stainless steel or Matte Black Powder coat finish
5” wide pad for maximum step area
Angled edges, and flat panel styling
One piece end cap for durability

- Folds of Honor Logo molded into step pads and flag emblem on front of board

Iron Cross Automotive Step products are fully designed, tested and built right here in the USA.

5” wide step pad area
Available in stainless steel or matte powder coat black
• Non-slip U.V. resistant step pads
• Provides a luxury OEM look
• Vehicle specific bracket system provides a perfect fit.

Endeavour Board

Features:
- Vehicle specific bracket system
- Provides a luxury OEM look
- Non-slip U.V. resistant step pads
- Available in stainless steel or matte powder coat black

Endeavour Board

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## Wheel to Wheel HD Steps

Iron Cross Automotive step-up products are manufactured in the United States and made from the highest quality materials. American Made means American jobs.

### Wheel To Wheel HD Step

<table>
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Note: Substitute Part # 99-528 if vehicle is a 2011 Current Chevy/GMC Diesel with Urea Tank

*NOTE: Substitute Part # 99-528 if vehicle is a 2011 Current Chevy/GMC Diesel with Urea Tank

Use Short Bed Part #'s for Dually Applications

### Cab Length HD & Sidearm Steps

#### Features:
- Textured gloss powder coat finish
- Aluminum anti-slip tread plate
- 3 steps per side
- Provides stylish OEM look
- 5 year warranty
- Patent Pending Design
- Custom colored step plates available

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*See below for Diesel Applications

11-18 | Chevrolet Diesel w/ Urea Tank | 99-528

### Iron Cross Automotive

- Textured gloss powder coat finish
- Aluminum anti-slip tread plate
- Available in 54", 80" & 86" lengths
- Provides stylish OEM look
- 5 year warranty
- Patent Pending Design
- Custom colored step plates available

- Features:
  - Textured gloss powder coat finish
  - Aluminum anti-slip tread plate
  - Available in 54", 80" & 86" lengths
  - Provides stylish OEM look
  - 5 year warranty
  - Patent Pending Design
  - Custom colored step plates available

Also shown with the Iron Cross Low Profile Bumper

Dodge

Dodge

Ford

Ford

Chevrolet

Chevrolet

Toyota

Toyota

Nissan

Nissan

Dodge

Dodge

Ford

Ford

Chevrolet

Chevrolet

Toyota

Toyota

Nissan

Nissan

14 | Wheel To Wheel HD Step

Cab Length HD & Sidearm Steps
### Tube Steps

- Available in 3” and 4” Diameter cab length & wheel to wheel length
- Designed for specific vehicle creating O.E. style fit
- Available in polished stainless steel or matte black powder coat
- Slip resistant U.V. step pad area
- Limited lifetime warranty on stainless / 5 year warranty on powder coat

#### FOR BLACK POWDER COAT ADD “B” TO ALL PART NUMBERS

**EXAMPLE: 51-630-B**

#### CHEVROLET / GMC

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#### FOR BLACK POWDER COAT

- Shown in Stainless Steel
- Also available in black powder coat

**EXAMPLE: 51-630-B**
### Plus Step

**Order in 3 Easy Steps!**

1. **Step 1 - Select Tube**
   - Available in stainless steel or matte powder coat black.
   - Adjustable steps can be removed for extreme off-roading.
   - Available in 54”, 80” & 86” lengths.
   - Patent Pending Design.
   - Stainless Steel anti-slip tread plate.

2. **Step 2 - Select Kit**
   - Iron Cross T-Shirt Colors: Royal Blue, Grey, Black, & White
   - Sizes: Small - 4X Large

3. **Step 3 - Select Steps**
   - Adjustable steps can be removed for extreme off-roading.
   - Available in both Men’s & Women’s Sizes!
   - Comes: Blue, Red and Grey Heather

### Features:

- Available in stainless steel or matte powder coat black.
- Adjustable steps can be removed for extreme off-roading.
- Available in 54”, 80” & 86” lengths.
- Patent Pending Design.
- Stainless Steel anti-slip tread plate.

### Cab Length

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<th>Year</th>
<th>Cab Length</th>
<th>Vehicle Application</th>
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*See below for Diesel Applications*

**Iron Cross Apparel**

- **Men’s Iron Cross Tank Top**
  - Colors: Grey, Black, & Blue
  - Sizes: Small - 4X Large

- **Microburn V-Neck Tee**
  - Available in both Men’s & Women’s Sizes!
  - Comes: Blue, Red and Grey Heather

- **Iron Cross Flex Fit Hats**
  - Colors: Blue, Black, White and Grey

- **Iron Cross Logo Hoodies**
  - Colors: Red, Royal Blue, Black & Grey
  - Sizes: Small - 4X Large

- **Iron Cross Trucker Hats**
  - Colors: Camo, Orange, Pink, Blue, and Black

- **Women’s Microburn Tank Top**
  - Colors: Grey, Black, Turquoise and Pink

- **Iron Cross Beanies**
  - Colors: Pink, Baby Blue, Grey & Black

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  - Colors: Grey, Black, & Blue
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- **Tank Back Design**

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