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IRON CROSS
AUTOMOTIVE INC.

2015 Ford F-150
Front Bumper

415-15

Installation Instructions

Front Bumper Hardware

6	1/2" Bolts	6	1/2" Nuts
6	1/2" Lock Washers	12	1/2" Flat Washers

Stock Bumper Removal

1) Begin by removing the factory bumper front plastic insert. From the backside of the bumper, push the inserts plastic pegs through. FIG 1 and 2.

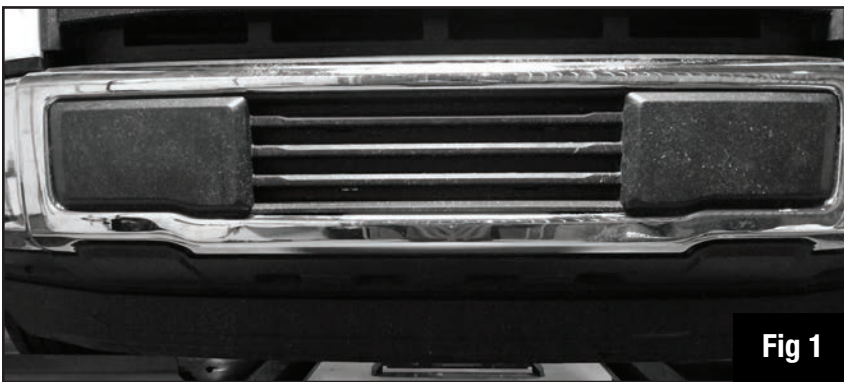


Fig 1

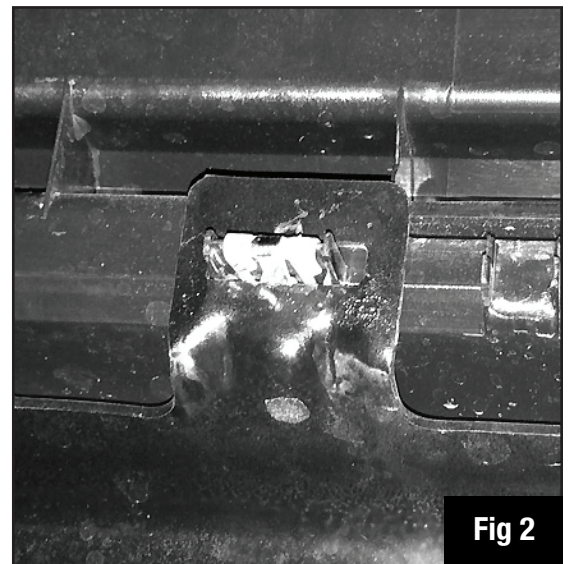
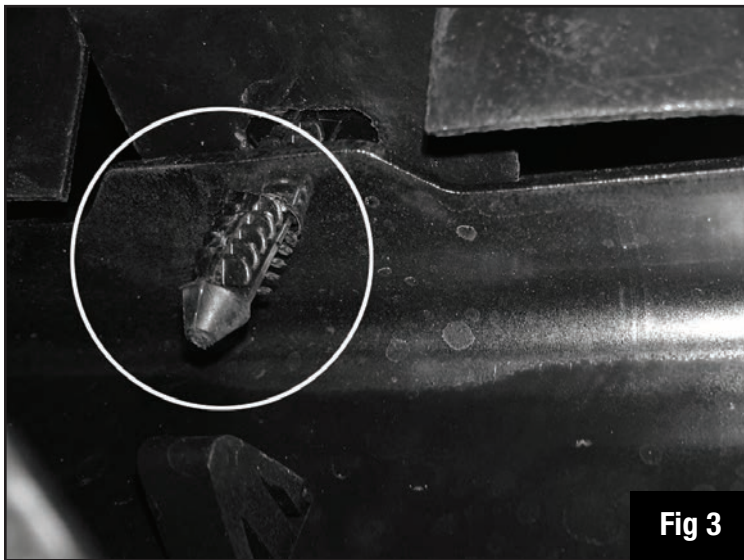


Fig 2

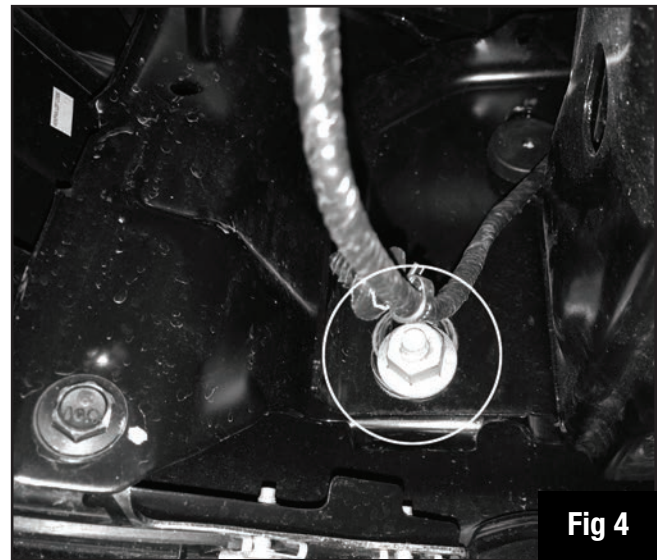


Stock Bumper Removal

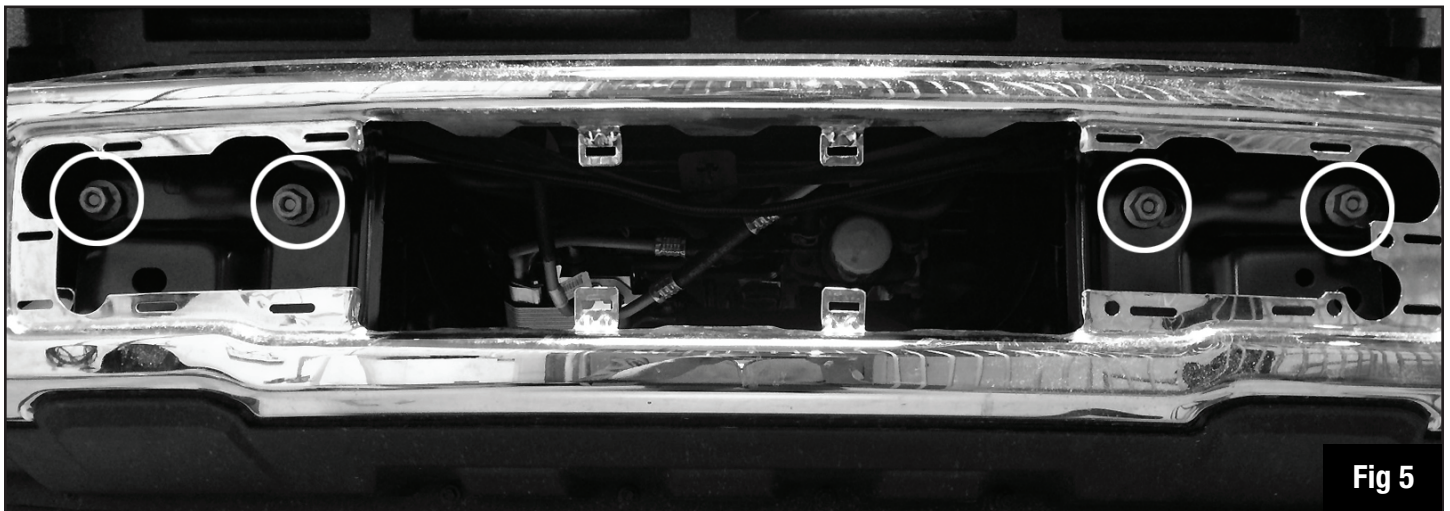
2) Separate the body to bumper filler panel by pushing the panels plastic prongs through the bumper. FIG 3.



3) Underneath the truck, remove the factory nut on the outside of each frame rail (Driver and Passenger side). FIG 4.



4) From the front of the truck, remove the four factory nuts shown in FIG 5

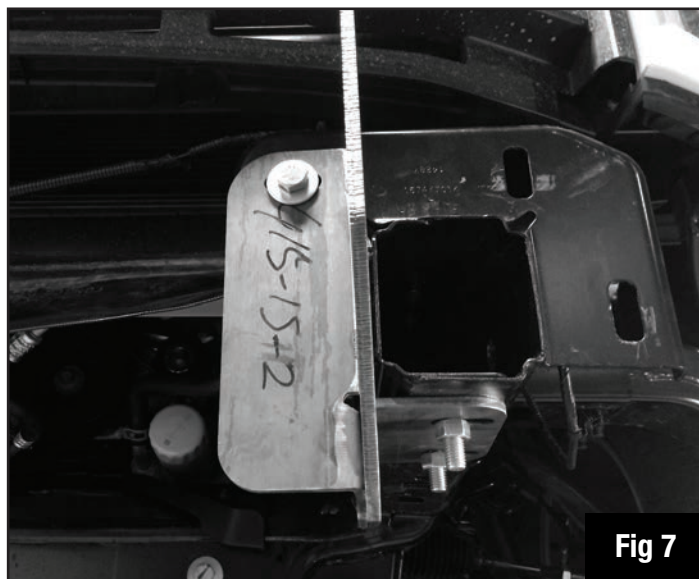


5) Remove the factory bumper from the truck.

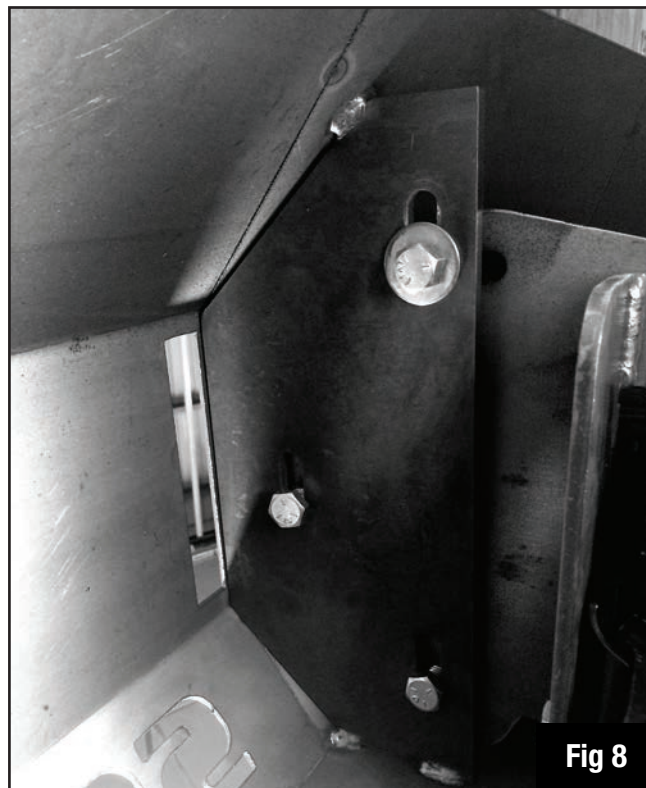


ICA Bumper Installation

6) Install the ICA front bumper brackets using the supplied hardware. FIG 6 and 7. Torque to 60 ft/lbs.



7) The welded brackets inside the ICA bumper will position on the outside of the frame installed brackets. Utilize three ½" bolts with a flat washers, then another flat washer, lock washers and ½" nuts for each bolt to secure the bumper FIG 8. Snug the mounting hardware at this time.



8) Position the ICA bumper to fit the truck and torque the mounting hardware to 60 ft/lbs at this time.



**INSTALLATION COMPLETE –
ENJOY YOUR NEW ICA FRONT BUMPER**