

American Made = American Jobs

515-88 1988-98 Chevy/GMC 1500/2500 [Front Bumper](#)

Hardware	
12	½" Bolt
24	½" Flat Washer
12	½" Split Washer
12	½" Hex Nuts

Vehicle Preparation

- 1) Remove (4) bolts attaching outer bumper supports to frame; 2 each side.
- 2) Remove (6) bolts attaching bumper mount to frame rails; 3 each side.



- 3) Remove factory bumper.

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Front Bumper Install

- 4) Attach supplied brackets to vehicle as shown. Use (6) supplied 1/2" bolts to attach the brackets. Make sure brackets are facing correctly, as show in the figure. Hand tighten the bolts at this time (Photo 3, driver side top and side view).
- 5) Attach bumper to brackets using (6) 1/2" bolts supplied. The bumper mounts will go flush to the bolt on brackets. Hand tighten the 1/2" bolts at this time.



- 6) Make sure to align bumper left to right and front to back before fully tightening hardware. Make sure to leave a minimum of 1/2" gap between your new bumper and any truck surfaces or edges. This will allow for twisting of the vehicle cab. Tighten all hardware now.
- 7) On some models it may be necessary to trim or remove the plastic filler piece located under the front fender.

