



IRON CROSS
AUTOMOTIVE INC.

2004-2014 Nissan Titan
21-915-04

Rear Bumper Installation Instructions

Removal

1. Unplug all wiring harnesses connected to the rear bumper.
2. Loosen all (6) bolts holding rear bumper brackets to frame.
Fig 1
3. Remove the rear most (4) bolts leaving the front one in. Retain these bolts to reinstall your Iron Cross bumper.
4. Carefully slide the rear bumper out and away from the truck.



Fig 1

Installation

1. Slide your Iron Cross rear bumper inside the frame rails. Make sure the factory bolt left in the frame is slid into the from hole on your new bumper.
2. Start the (4) factory bolts that attach the rear bumper mounts to the frame.
3. Align the rear bumper up and down, making sure the bumper is level with the truck and also leaving a 1/2" gap between the bumper and any painted surface.
4. Tighten the bolts at this time.

