

IRON CROSS AUTOMOTIVE INC.

INSTALLATION INSTRUCTIONS REAR BUMPER

21-625-10

10-14 DODGE RAM 2500/3500 REAR

09-14 Dodge Ram 1500

8	1/2" FLAT WASHERS
4	1/2" LOCK WASHERS
4	1/2" HEX BOLTS
4	1/2" HEX NUTS
2	TAG LIGHT ASSEMBLY

BUMPER REMOVAL

1. Unplug tail lights and or any backup sensors from bumper.
2. Remove (2) bolts from underside of licence plate.



THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR INSTALLATION AND USE RESTS WITH THE OWNER.

CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE.

**3. Remove (2) bolts from inside of bumper from driver and passenger side.
Use jack stands or person to assist in bumper removal.**



4. Remove factory bumper and place to side.

BUMPER INSTALL

A) Use bumper stand or second person to aid in bumper install.

B) Install bumper mounts (finger tight) onto frame rails as shown using supplied 1/2" mounting hardware. Repeat for other side. Loosly tighten to allow for adjustment.

C) Align bumper left and right so that it is centered to tail gate and tighten frame mount fasteners for final install.

D) Plug in license plate light wires and secure to frame rails (instructions on back page).

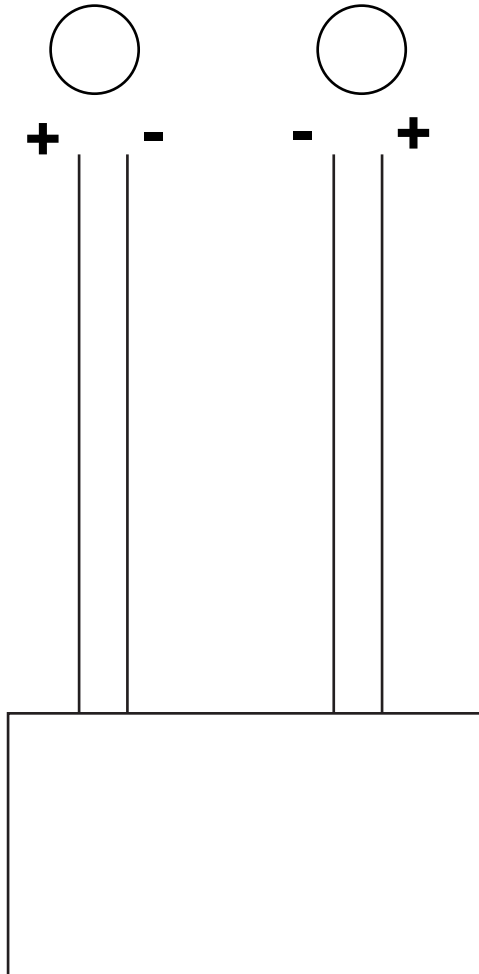
E) Install trailer plug in reverse order of removal.



TAG LIGHT WIRING

FACTORY TAG LIGHTS MUST BE CUT AND REPLACED WITH REPLACEMENT TAG LIGHTS

FACTORY TAG LIGHTS



REPLACEMENT TAG LIGHTS

