

IRON CROSS AUTOMOTIVE INC.

INSTALLATION INSTRUCTIONS REAR BUMPER

06-08 DODGE RAM 1500

21-615-06

PARTS LIST

2	TAG LIGHTS
4	1/2" Hex Bolt
4	1/2" Lock Washer
8	1/2" Flat Washer
4	1/2" Hex Bolts

STOCK BUMPER REMOVAL

A) Remove license plate (to reveal two mounting bolts).

B) Remove the (4) Torx screws from the trailer plug, pull plug through bumper, slide red tab toward wires and remove trailer plug.

Picture #1



C) Remove license plate light plugs by sliding red tab toward wires and pressing down on tab.

**THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR INSTALLATION AND USE RESTS WITH THE OWNER.
CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE.**

D) Locate and remove (2) bolts above frame-rails using 15mm socket.



E) Pull Christmas-tree clips (holding wire harness) from each frame rail in order to clear tab-nut.

F) Remove (8) stock fasteners from frame-rails using 15mm and 21mm sockets (4 on each side).



BUMPER INSTALL

- A) Use bumper stand or second person to aid in bumper install.
- B) Install bumper mounts (finger tight) onto frame rails as shown using supplied 1/2" mounting hardware into to (2) holes and factory hardware in (1) hole. Repeat for other side. Loosly tighten to allow for adjustment.
- C) Align bumper UP AND DOWN so that it is horizontal to tail gate and tighten frame mount fasteners for final install.
- D) Plug in license plate light wires and secure to frame rails. (instructions on back page.
- E) Install trailer plug in reverse order of removal.

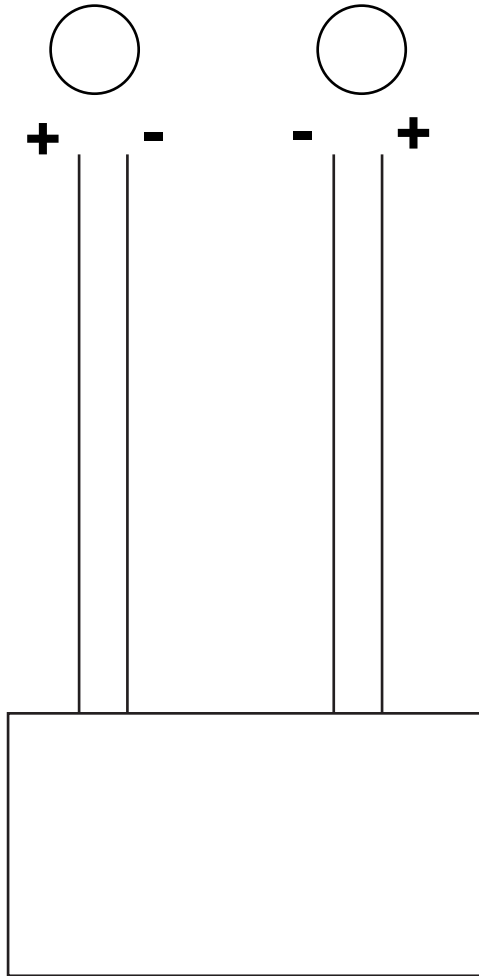


ACTUAL BUMPER WILL HAVE 3 HOLES PER BRACKET

TAG LIGHT WIRING

FACTORY TAG LIGHTS MUST BE CUT AND REPLACED WITH REPLACEMENT TAG LIGHTS

FACTORY TAG LIGHTS



REPLACEMENT TAG LIGHTS

