

20-415-97

Removal

1. Remove the factory rubber flap underneath the truck that is located between the radiator support and [front bumper](#).
2. Above each frame rail, there are (2) nuts. Removing these nuts will allow the bumper to be pulled from the vehicle, with the factory mounts still attached to the bumper. Remove front bumper at this time (Fig 1).

Installation

1. Attach supplied front brackets to the factory bumper mount locations. Use supplied ½" hardware. Only snug the hardware at this time (Fig. 2).
2. Attach front bumper to the brackets, using supplied ½" hardware. Only hand snug at this time.
3. Align bumper side to side on vehicle. Tighten the bumper brackets to frame now.
4. Align bumper top to bottom, making sure to leave a ½" gap between the bumper and any body parts. Tighten the bumper now.

Hardware

10 – ½" bolts, nuts, and lock washers

20 – ½" flat washers

2 - bkts