

20-405-92

Removal

1. Remove (2) bolts attaching lower air dam from the frame. Discard part at this time.
2. Remove (4) factory bolts attaching [front bumper](#) to frame horns. Make sure to have someone help support the front bumper as you do this. Remove and discard the front bumper at this time.

Installation

1. Attach your Iron Cross front bumper to the factory frame horns, using (8) ½" bolts supplied. Only snug the bumper bolts at this time, so you can align the bumper left to right.
2. Align the bumper up and down leaving ½" between any factory body panels or parts.
3. Tighten the bumper to 60 ft/lb.

Hardware

8 – ½" bolts, lock washers, and nuts

16 – ½" flat washers.