



PRODUCT DISCLAIMER AND LIABILITY WAIVER:

THIS PRODUCT IS DESIGNED FOR OFF-ROAD or COMPETITION USE ONLY.

Due to the removal of the factory air box assembly, which contains a Non-removable Hydro-Carbon Element. Any aftermarket intake system that removes the factory air box assembly are to be used for off-road use only. Please keep all OEM intake system components for future use.

Part number SP2098
2015 Lexus RC350 3.5.L V6
Not CARB approved

- 1- Short Ram air intake system
- 1- 3 1/2" Injen filter (#1015)
- 1- Heatshield (#11138)
- 1- 3 1/8" straight hose (#3054)
- 2- Power-band (.362) .048 (#4004)
- 1- m6 Vibra-mount (#6020)
- 2- m6 flange nut (#6002)
- 3- Fender washer (#6011)
- 1- Rubber trim @9.5" L (#6058)
- 1- M6 hex screw (#6005)
- 1- 4 page Instruction

Hydro-shield sold for this application is X-1033

Congratulations! You have just purchased the best engineered, dyno-proven cold air intake system available.

Please check the contents of this box immediately.

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Note: This intake system was Dyno-tested with an Injen filter and Injen parts. The use of any other filter or part will void the warranty and CARB exemption number.

Note: The installation of this cold air intake does require mechanical skills. Removal of the front bumper requires loosening and removing several plastic plugs and screws that may be difficult. In addition to removing the bumper, you will also have to remove the air resonator box, battery and tray when beginning this installation. Injen strongly recommends that this system be installed by a professional mechanic.

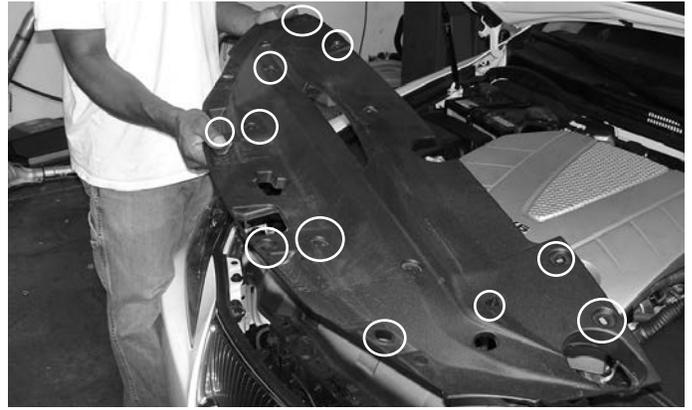
MR Technology, "The World's First Tuned Intake System!"
Optimum performance, Factory safe air/fuel ratio.



- Tools required:
- 1. 3/8" ratchet
 - 1. 3/8" extension
 - 1. 10mm socket
 - 1. 8mm nut driver
 - 1. pliers
 - 1. flat head screwdriver
 - 1. Phillips screwdriver



Pull the engine cover from the intake manifold by firmly pulling in a upward motion.



Depress center stem on the plastic clip, remove all 11 clips from the top shroud. Once all clips have been removed continue to remove the plastic front shroud.



Now, continue to remove the side accessory cover which lays over the air intake box cleaner.



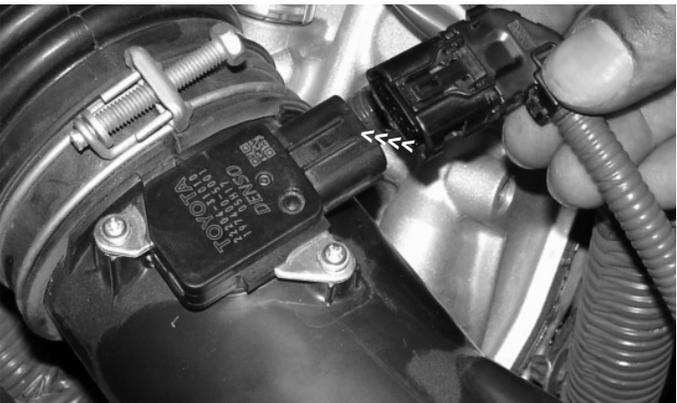
Loosen and remove one bolt (A) depress and pull the last remaining plastic clip (B) now holding the air scoop in place.



The front air scoop is now removed from its current location for now.



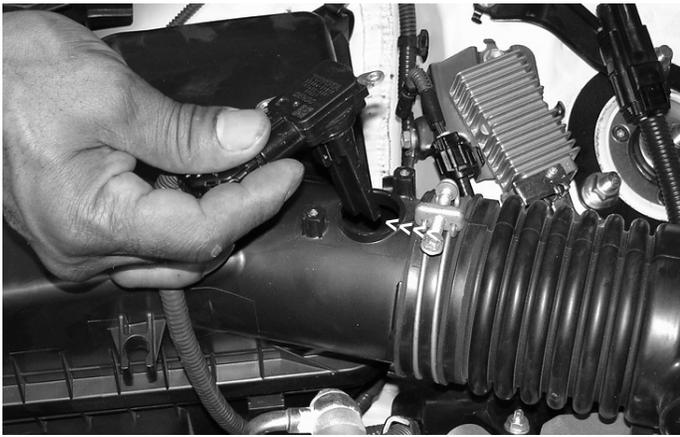
Loosen the only remaining metal clamp which secures the air duct to the throttle body as shown above.



Disconnect the electrical sensor connector from the MAFS.



Loosen and remove the two sheet screws that fasten the MAFS to the sensor housing.



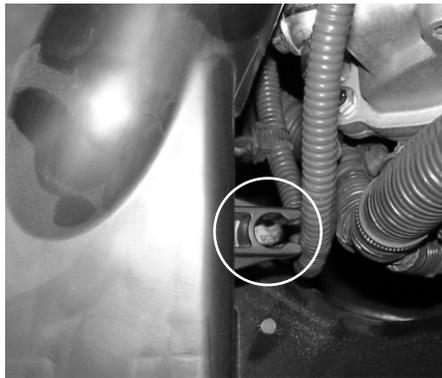
Remove the MAFS from the sensor housing as shown above. Set the MAFS to one side to be installed later in the instructions.



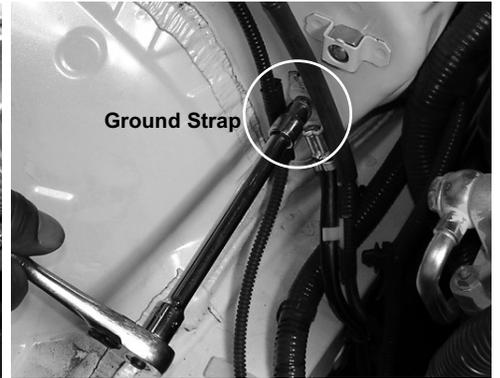
Loosen and remove the two bolts that secure the air box cleaner over the grommets.



Lift and Pull the air box cleaner from the lower grommets. Before you pull the air box out, unclip sensor harness and remove from the side of the air box (A).



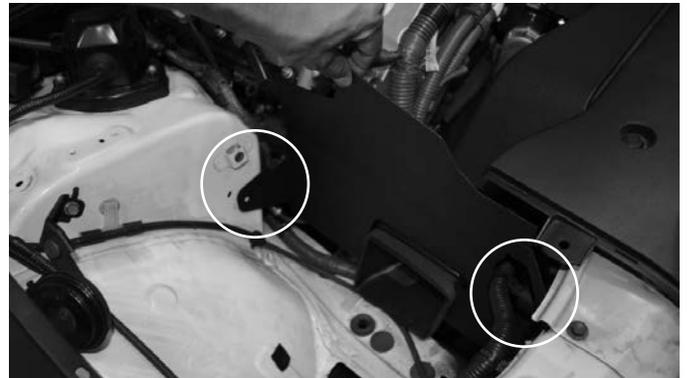
Here is a close up of the sensor harness removed from the air box clip.



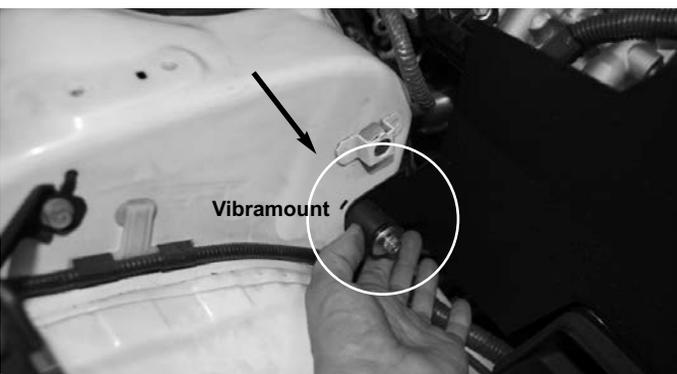
Use a 10mm socket and ratchet to remove the screw that secures the grounding wire to the fender well.



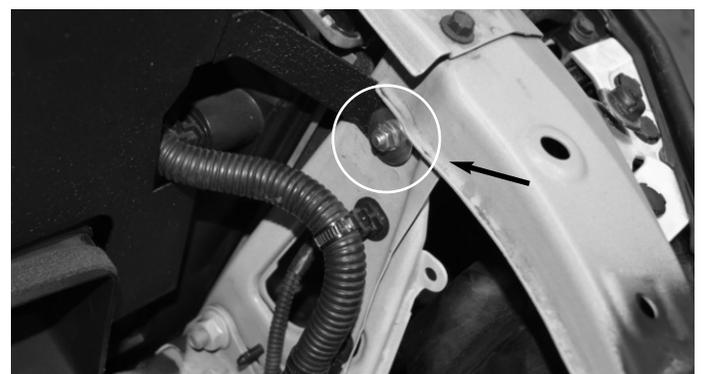
Now move to new location behind the strut tower. Locate the threaded insert and secure and tighten the ground wire.



Install the heat shield and position the tab to the original ground location.



Secure the back of the heatshield to the threaded insert using provided M6 vibramount.



Secure the front bracket to the front radiator support using provided M6 screw, nut and 2 fender washers. Secure and tighten.



Insert the assembled air filter and intake into the engine compartment. Press the top end of the intake into the 3" throttle body hose, align the intake bracket to the vibra-mount stud and semi-tighten the clamp.



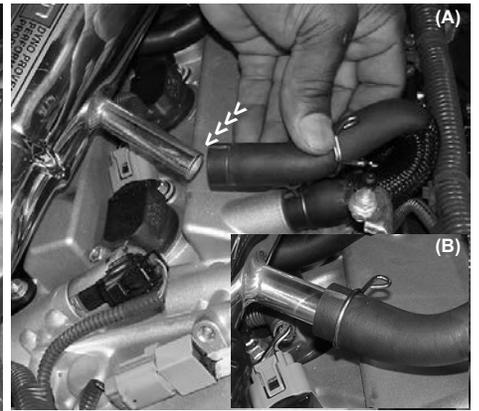
Install the hose with clamps to the throttle body. Insert the assembled air filter and intake into the engine compartment. Press the top end of the intake into the 3" throttle body hose, align the intake bracket to the vibra-mount stud and semi-tighten the clamp.



Secure the bracket on the tube to the vibramount using provided M6 nut and fender washer.



Install the MAF sensor and secure using Stock screws. Re-connect the Maf sensor harness.



Take the stock breather hose and press it over the 5/8" intake port (A), the tension clamp is used to secure the hose over the intake port (B).



Align the entire intake for the best possible fit. Be sure the intake does not rub or hit any moving parts in the engine compartment, once you have checked the entire intake, continue to tighten all nuts, bolts and clamps.



Once the intake has been fitted for a perfect fit, continue to replace the plastic air intake scoop, passenger side accessory cover and the engine cover.

1. Upon completion of the installation, reconnect the negative battery terminal before you start the engine.
 2. Align the entire intake system for the best possible fit. Once the intake has been properly fitted continue to tighten all nuts, bolts and clamps.
 3. Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.
 4. Start the engine and listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that maybe causing leaks or rattles and correct the problem.
 5. Check the filter for excessive dirt build up. Clean or replace the filter with an original Injen filter.
- Congratulations! You have just completed the installation of the best intake system sold on the market. Enjoy the added power and performance of your new intake system.