



## Part number SP1206

2015-2016 Subaru STI

2.5L 4-Cyl. Turbo

### Cold Air Intake System

- 1- 1 pc. Cold air intake pipe equipped with **M.R. Technology**
- 1- 3-1/4" Injen dry filter (#1059BB)
- 1- **Heatshield** (#11106)  
w/ injen badge (#11097)
- 1- 2-7/8" straight hose (#3050)
- 2- #48 clamp (#4004)
- 1- Rubber trim @18" L (#6058)
- 1- Vinyl Cap (#8040)
- 1- M6 Allen Bolt (#6056)
- 1- M6 Vibramount (#6020)
- 2- M6 Nut (#6002)
- 2- Fender Washer (#6010)
- 2- M4 Screws (#6047)

**Note:** Injen strongly recommends that this system be installed by a professional mechanic.



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**Congratulations! You have just purchased the best engineered, dyno-proven cold air intake system available. Please check the contents of this box immediately.**

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.\*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot. Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

**PRODUCT DISCLAIMER AND LIABILITY WAIVER:** THIS PRODUCT IS DESIGNED FOR OFF-ROAD or COMPETITION USE ONLY. Please keep all OEM intake system components for future use. When performing a dyno test on this vehicle. Please make sure adequate cooling is on the intercooler as it will hinder the overall results of the test. As intake air temperature rises, the ECU will start compensating for the increased heat.

**Note:** This intake system was Dyno-tested with an Injen filter and Injen parts. The use of any other filter or part will void the warranty.

**M.R. Technology**  
**"The World's First Tuned air Intake System!"**  
 Factory safe air/fuel ratio's for Optimum performance Patent# 7,359,795  
 Now equipped with "Air Fusion" Patent pending  
**"At Injen Technology, we didn't copy the step down process, we invented it!"**

**Warning: Manufactures attempting to duplicate Injen's patented process will now face legal action.**  
 MR Technology Step down process:  
 1- Calibration Method for Air Intake Tracts for Internal Combustion Engines. Covered under Patent# 7,359,795  
 2- Calibration Device for Air Intake Tracts for Internal Combustion Engines. Published and patent pending  
 3- Calibration Method and Device for Air Intake Tracts having Air Fusion Inserts. Published and patent pending



Figure 3

Stock air box assembly shown in this picture. Disconnect battery before the install. Remove the engine cover.

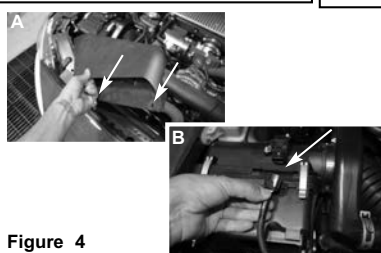


Figure 4

**Figure A:** Remove the two plastic retaining rivets from the air scoop and remove scoop from engine bay. **Figure B:** Disconnect the MAF sensor harness from the MAF sensor located on the top of the OE air box assembly.

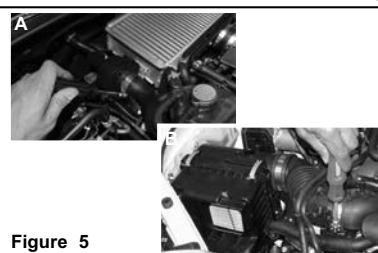


Figure 5

**Figure A:** Loosen the clamp on the sound tube and then disconnect the tube from the valve. **Figure B:** Loosen the clamp on the air box air duct and then disconnect the duct from the turbo inlet.

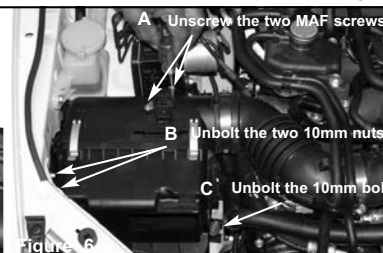


Figure 6

**Figure A:** Unscrew the two screws from the MAF sensor. **Figure B:** Unbolt the two 10mm nuts from the air box bracket to the chassis. **Figure C:** Unbolt the 10mm bolt from the lower air box bracket

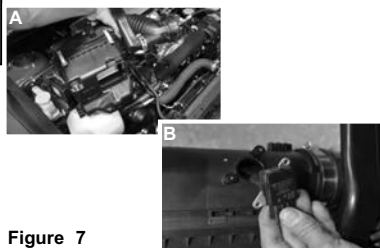


Figure 7

**Figure A:** Carefully lift up and remove the entire stock air box assembly  
**Figure B:** Remove the OE MAF sensor from the stock air box assembly.

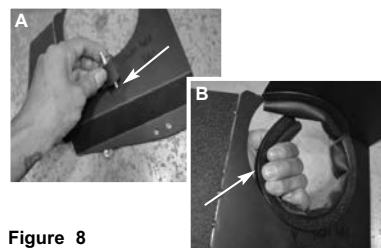


Figure 8

**Figure A:** Place the supplied vibramount onto the threaded insert next to the big opening on the heatshield.  
**Figure B:** Place the 18" rubber trim onto the inside of the big hole on the heat shield.



Figure 10

Place the pipe through the big hole on the heatshield and then place the filter onto the end of the tube. The heatshield, pipe and filter will have to be pre-assembled prior to installing them in the engine bay.

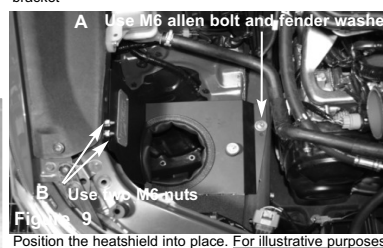


Figure 9

Position the heatshield into place. For illustrative purposes, the pipe has been removed.  
**Figure A:** Use a M6 allen bolt and fender washers to secure the lower section of the heatshield to the chassis.  
**Figure B:** Use two M6 nuts to secure the top of the heatshield to the chassis.

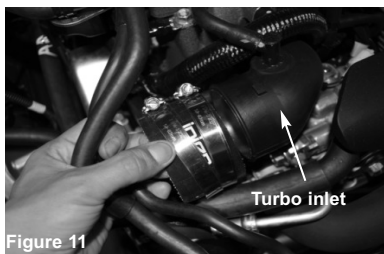


Figure 11

Place the 2.875" hose and two clamps onto the turbo inlet

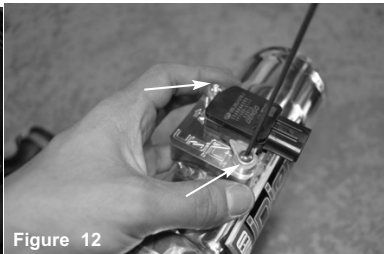


Figure 12

Use two supplied M4 screws and secure the MAF sensor to the intake pipe using a 2.5mm allen.

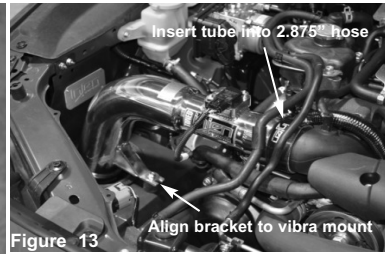


Figure 13

Insert the end of the pipe into the 2.875" hose on the turbo inlet from figure 11.

Align the intake bracket to the vibra mount from figure 8 (A)

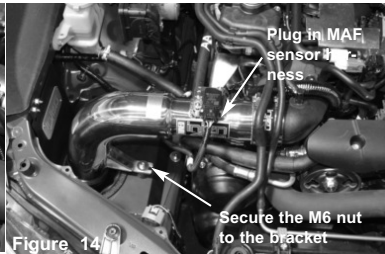


Figure 14

Plug in the MAF sensor harness. Adjust the intake for best fitment and make sure nothing comes into contact with the intake system. You may proceed to secure the clamp on the 2.875" hose and the M6 nut on the bracket.



Figure 24

Congratulations! You have just completed the installation of this intake system. Periodically, check the alignment of the intake, normal wear and tear can cause nuts and bolts to come loose. **Note: Check clearance and adjust if needed! Failure to check the alignment and adjust the intake can cause damage that will void the warranty. Injen Technology is not responsible for any damages caused by/from improper installation.**

1. Upon completion of the installation, reconnect the negative battery terminal before you start the engine.
  2. Align the entire intake system for the best possible fit. Once the intake has been properly fitted continue to tighten all nuts, bolts and clamps.
  3. Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.
  4. Start the engine and listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that maybe causing leaks or rattles and correct the problem.
  5. Check the filter for excessive dirt build up. Clean or replace the filter with an original Injen filter. Congratulations! You have just completed the installation of the best intake system sold on the market.
- Enjoy the added power and performance of your new intake system.