



Congratulations! You have just purchased the best engineered, dyno-proven exhaust system available.

Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Part number SES9001TT
2013-14 Ford Focus ST
2.0L 4cyl Turbo

1- 4 piece cat-back exhaust system
3- 76mm gaskets (#17060)
8- M10 Nuts & Bolts (#17001)

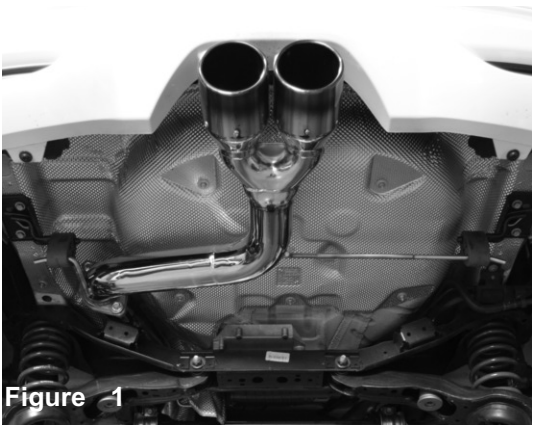


Figure 1

NOTE: All Injen exhaust systems are engineered to comply with the 95dB noise limit law specified by the California Highway Patrol and the Society of Automotive Engineers - Except ones that are designated for "Off-Road Use only".

Every Injen exhaust system is individually designed for a specific application and complies with the requirements of Sections 27150, 27151 & 27200 of the California Vehicle Code and Title 13 of the California code of Regulations, Section 10361, which establishes a noise limit of 95dB for passenger cars.

The age of your exhaust system along with certain engine modifications, such as headers, intake, etc., may also affect its current noise level output.

Please check with your local and state law enforcement agencies for exact regulation requirements.

Warning: The factory/OEM exhaust system has to be cut in order to be removed. Injen recommends that this exhaust system be installed by a professional.

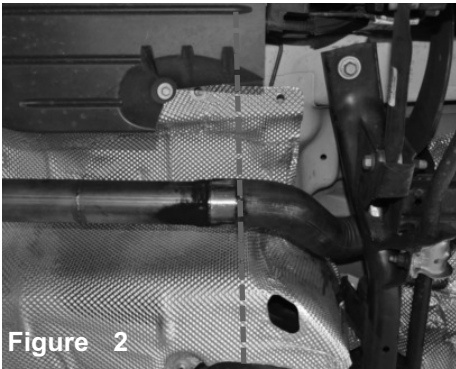


Figure 2

Locate this spot on the factory exhaust, this is a great spot to cut and also, if needed to re-install, you can have welded to have stock exhaust installed.



Figure 3

Lubricate all hangar isolators and pull back.

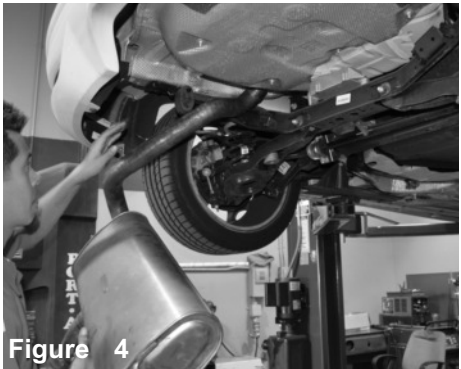


Figure 4

Position the rear muffler section and remove through the frame.

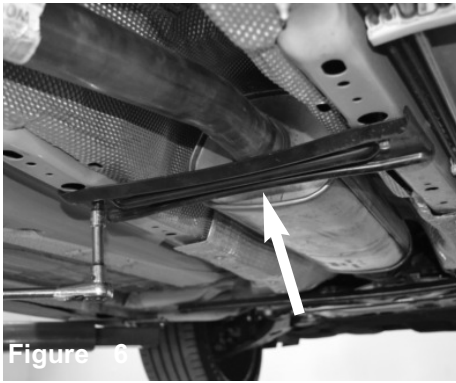


Figure 6

With 10mm socket and ratchet, loosen the 2 bolts holding in the mid-frame support brace, and remove.

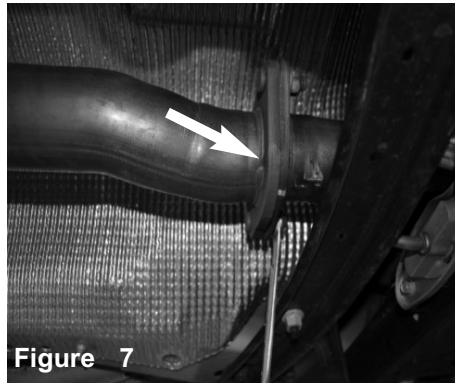


Figure 7

Loosen the 2 nuts on the flange using 15mm wrench. Save the factory gasket for new exhaust system.

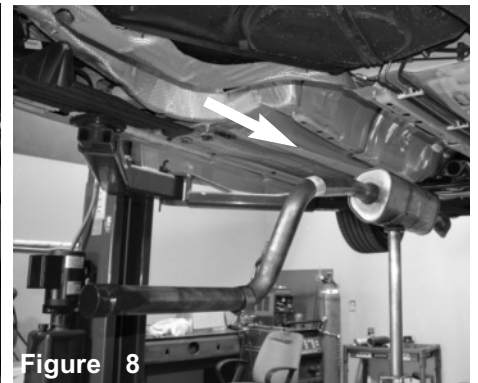


Figure 8

Remove the complete exhaust system out of the vehicle.

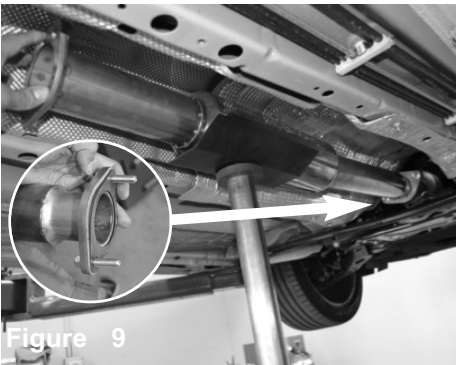


Figure 9

Re-use the factory gasket from step 7, install the mid pipe to the factory catalytic converter flange. Secure using provided M8 bolt and nut. **DO NOT TIGHTEN!**

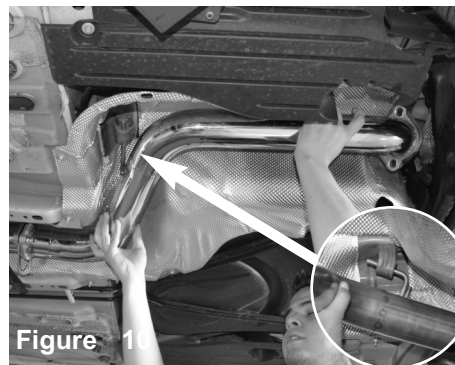


Figure 10

Install the 2nd pipe to the vehicle and position the flanges. Install the hangar into the rubber isolator.

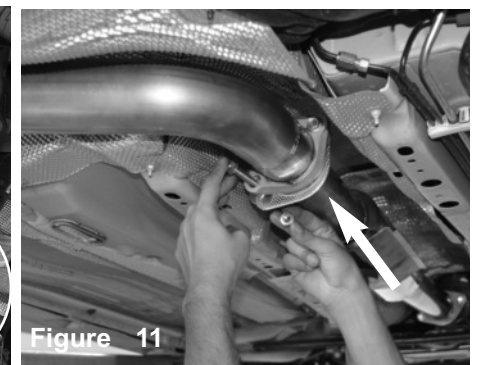


Figure 11

Secure flanges using provided gasket and M8 bolts and nuts. **DO NOT TIGHTEN!**

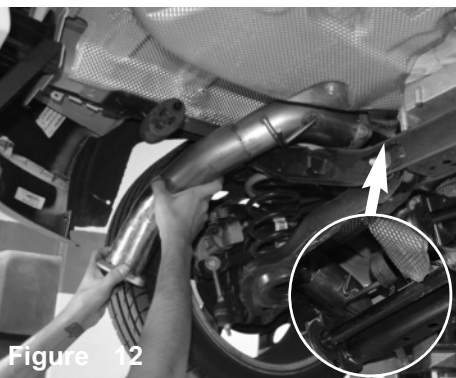


Figure 12

Install the 3rd pipe into vehicle and position the hangar to the factory rubber isolator.



Figure 13

Secure flanges using provided gasket and M8 bolts and nuts. **DO NOT TIGHTEN!**



Figure 14

Install the final 4th piece into the vehicle. Position the flanges. Position the hangars to the rubber isolator.



Figure 15

Secure flanges using provided gasket and M8 bolts and nuts. **DO NOT TIGHTEN!**

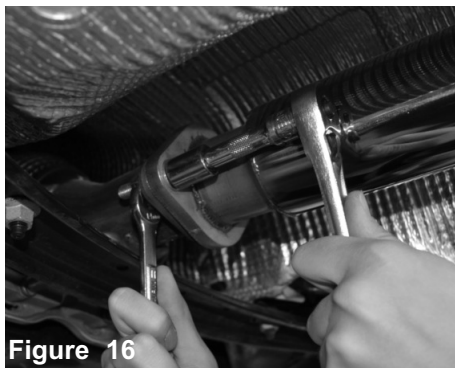


Figure 16

Now position for the best fit, This may require to loosen and retighten other flanges. Tighten all flanges using 14mm socket and wrench.

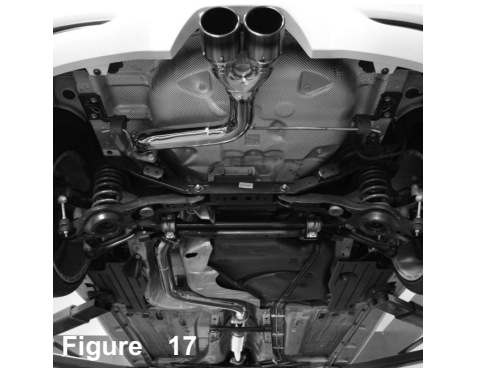


Figure 17

Your installation is now complete. Check for clearance and position for best possible fit. Re-install the mid-frame support brace. Make sure there is clearance and the exhaust is not touching.