



Part number PF2018

2000-04 Toyota Tundra 4.7L V8

2000-04 Toyota Sequoia 4.7L V8

03-04 models will not be CARB exempt and cannot be used on California hwys.

- 1- Intake system
- 1- 3 1/2" Injen filter (#1015)
- 1- 90 degree 3.25" -3.50" reducing elbow (#3145)
- 6- m6 x 20 hex head screws (#6037)
(m5 allen or torx bit required)
- 4- 3.5 rubber spacing inserts (#11031)
- 1- 3 1/2" composite tube heat shield (2 halves) (#11027)
- 2- Power-Bands (.056)(.412) (#4005)
- 1- 12" 15mm heater hose (#3079)
- 1- 20" 8mm heater hose (#3091)
- 1- 18" 4mm heater hose (#3104)
- 1- 8mm vacuum cap (#8005)
- 1- M6 grey vibra-mount (#6030)
- 1- M6 flange nut (#6002)
- 1- fender washer (#6010)
- 1- license plate frame (#9010)
- 1- instruction



In order to properly fit the composite tube heat shield to the intake system, set the four m6 x m20 hex screws on the ends. Once all four hex screws have been inserted, tighten all four hex screws equally to prevent distortion of the shield. This will close the gap between the two heat shields creating the proper seal. Complete the installation by inserting the remaining hex screws and tighten.

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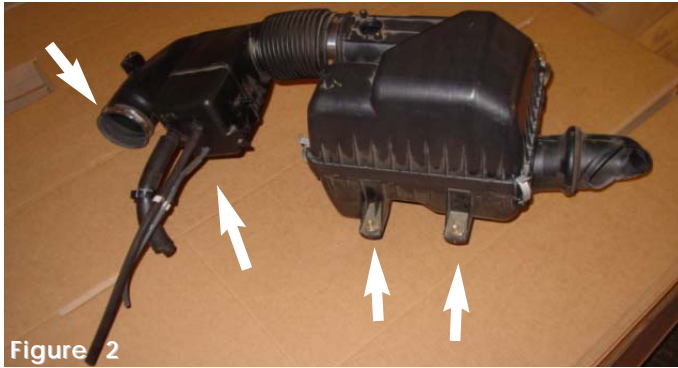


Figure 2

Loosen the clam on the throttle body, the three vacuum hoses attached to the intake and the bolts holding the air box down. Then remove the stock air intake box from the Tundra. The unit should come out all intact.



Figure 3

Press the 3 1/4" end on the 90 degree elbow over the throttle body. Place a clamp on each side of the elbow but only tighten the end on the throttle body.



Figure 4

Screw the grey vibra-mount into the brace located on the the fender well until it bottoms out.



Figure 5

Each heat shield will take two rubber spacers that are pressed over the locating pins. Each end has two locating pins, the rubber spacer works best when it is pressed over the inner pins. This will create the desired gap between bends that may obstruct the shields clearance.



Figure 6

The window opening on the shields will face the vacuum ports. Lay the intake over the bottom half of the shield until it is snug in place. Take the top half of the shield and line up the bolt pattern to each other. Screw the m6 x m25 bolt into the press nuts seen on the bottom shield. See (A) and (B)



Figure 7

Turn the shield around and do the same for the other side. There are a total of four m6 x m25 hex screws used to attach this heat shield. Do not over tighten the screws because minor adjusting will be required to set the heat shield in the correct location. **Allow at least 3/4" to 1" from the end for the 90 degree elbow (A).**



Figure 8

Press the assembled heat shield and intake and insert the straight end into the elbow located on the throttle body. Align the intake while pressing it into the elbow but be sure to align the bracket to the vibra-mount stud. You may loosen the heat shield screws to further adjust the shield.



Figure 9

The bracket on the intake is lined up to the vibra-mount stud. Use the m6 flange nut and fender washer to secure the intake in place.



Figure 10

Press the 31/2" Injen filter over the end of the intake. Adjust the filter for best fit and tighten the clamp on the filter neck. Screw the additional m6 x 20 hex head screws into the remaining press in nuts

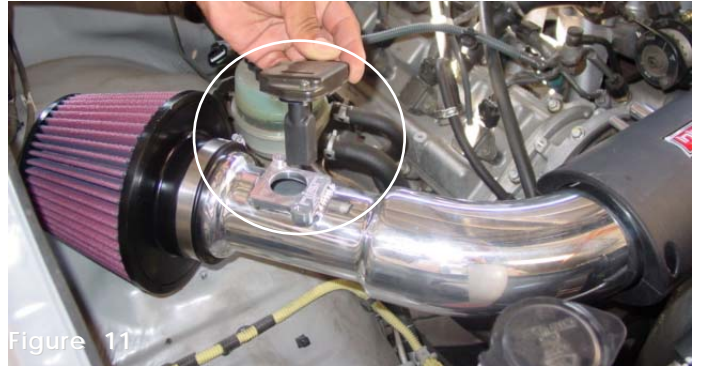


Figure 11

Remove the stock mass air flow sensor from the stock intake box. Press the sensor into the machined adapter located on the intake. It is good practice to wet the O-ring with a dab of water or oil in order to prevent the O-ring from kinking or tearing as it is pressed in.

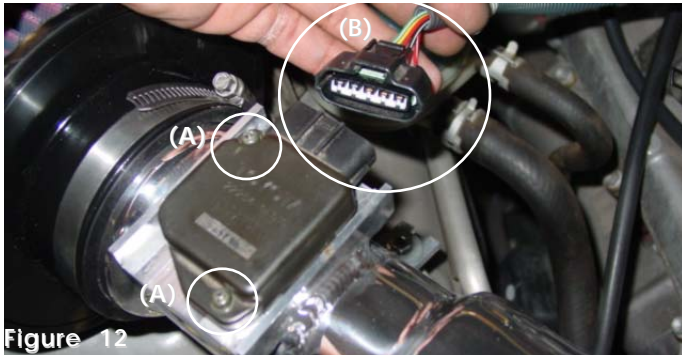


Figure 12

Use the stock screws to reattach the mass air flow meter back onto the machined adapter (A). Take the harness clip and press the clip over the mass air flow sensor (B)



Figure 13

Take the stock power steering vacuum line and press it over the 1/4" port located on the intake



Figure 14

Take the 15mm hose connected at the crankcase port and press it over the 5/8" port located on the intake.



Figure 15

Take the 4mm vacuum hose connected to the pressure regulator port and insert it over the 3/16" vacuum port located on the intake.



Figure 16

All 2000-02 will have a charcoal canisters with vacuum port. Take the 8mm hose connected to the charcoal canister and press it over the 3/8" port on the intake.

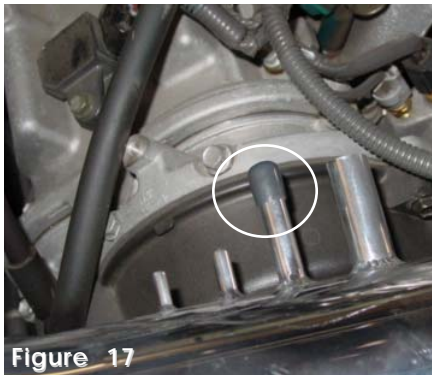


Figure 17

All 2003-04 models will not require this vacuum port. Use the 8mm vacuum cap to close off the port.



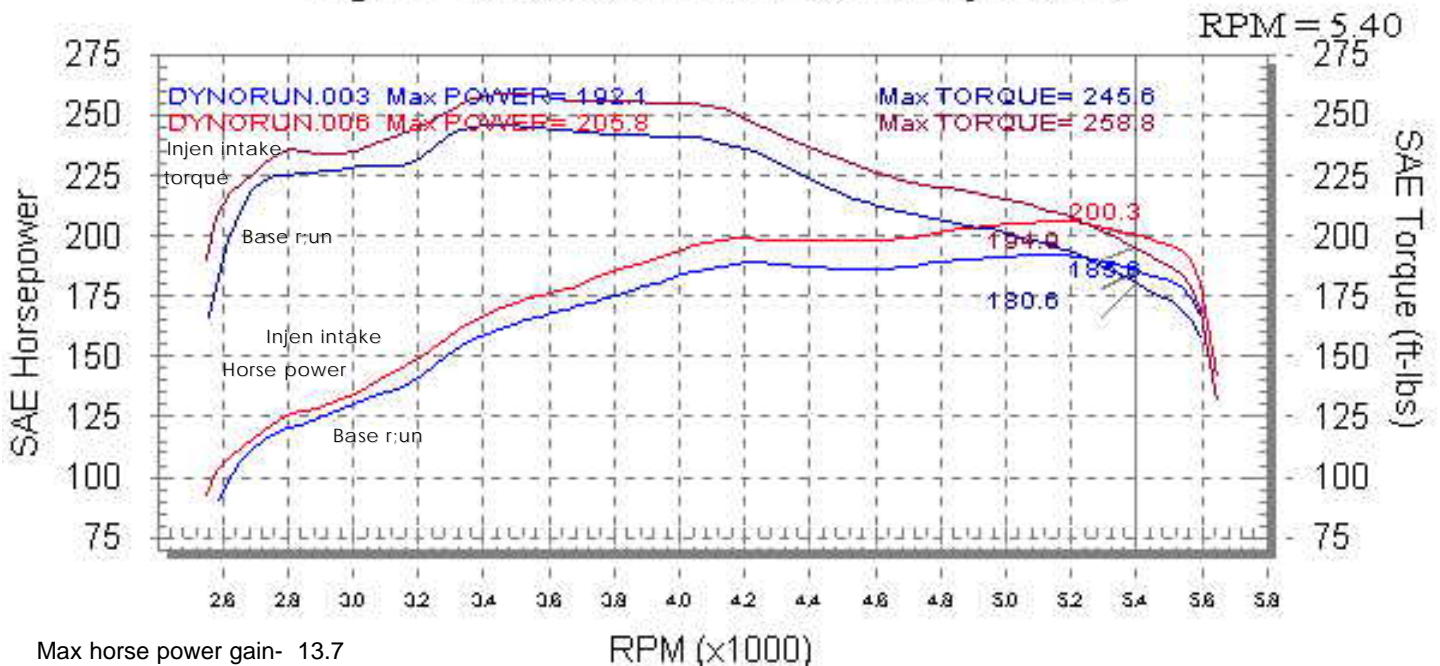
Figure 18

Align the entire intake for best fit. Check all vacuum lines for any leaks. Once all lines and fit has been checked continue to tighten all nuts, bolts and clamps.

1. Once the installation is complete, reconnect the negative battery terminal before you start the engine.
2. Align the entire intake system for the best possible fit. Once the intake has been properly fitted continue to tighten all nuts, bolts and clamps.
3. Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.
4. Start the engine and listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that maybe causing leaks or rattles and correct the problem.
5. Check the filter for excessive dirt build up. Clean or replace the filter with an original Injen filter.

Congratulations! You have just completed the installation of the best intake system sold on the market. Enjoy the added power and performance of your new intake system.

Injen Research & Development



Max horse power gain- 13.7
 Max Torque gain- 13.2

Peak horse power gain- 14.7
 Peak torque gain- 13.4