



**Part number IS2040  
1994-99 Toyota Celica  
GT only**

- 1- Injen intake system (SR)
- 1- **2.50" Injen filter (#1012)**
- 1- **Heat shield (#11011)**
- 1- 2.50" straight hose (#3048)
- 2- Power-Band(.040)(.312) (#4003)
- 1- 8.5" 10mm vacuum hose (#3220)
- 3- L-bracket - Slotted (#4010)
- 3- 5/16" flange bolts (#6019)
- 1- instruction

**Congratulations! You have just purchased the best engineered, dyno-proven intake system available.**

Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from.

Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from.

Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

\*Do not attempt to install the intake system while the engine is hot.

The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

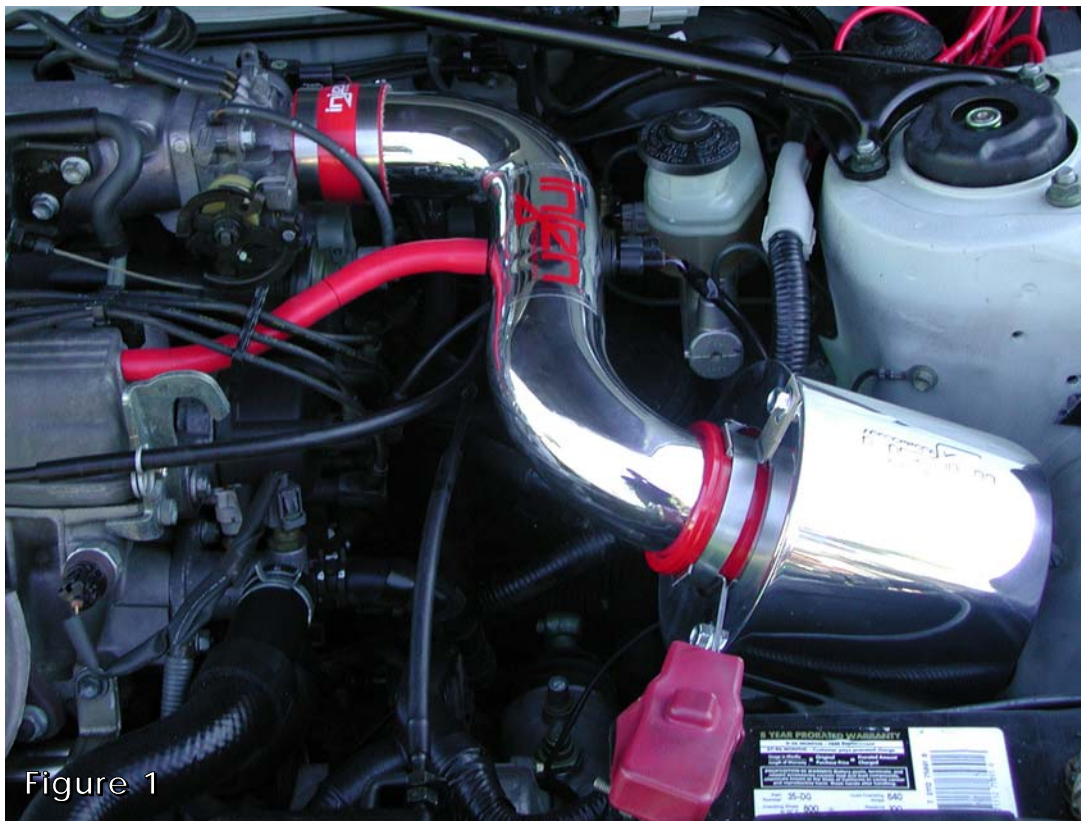


Figure 1



Figure 2

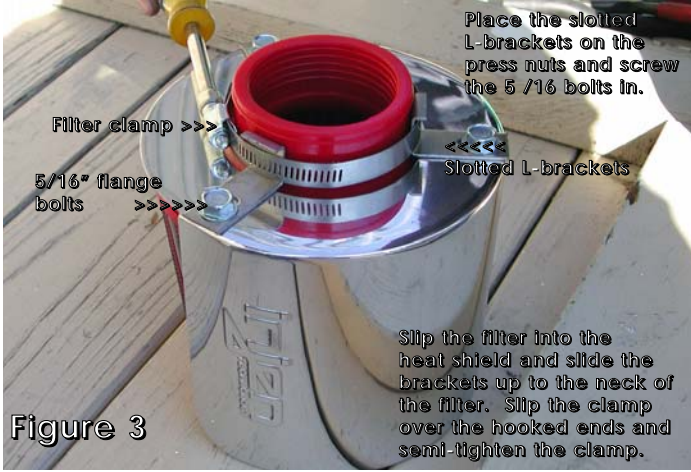


Figure 3



Figure 4



Figure 5



Figure 6



Figure 7



Figure 8



Figure 9



Figure 10

**Note: Disconnect the negative battery terminal before starting this installation.**

1. Remove the stock air intake box and air intake duct leading to the throttle body. Remove the air temperature control sensor and grommet on the air intake box. Remove the Reducing air check valve located on the air intake duct. See fig. 7
2. Press the 2 1/2" straight hose onto the throttle body and use two clamps, tighten the clamp on the throttle body at this point. Take the 8 1/2'-10mm hose and press one end over the port on the valve cover. See fig. 2
3. Take the heat shield and slotted brackets and place them over the press nuts. Take the 5/16" flange bolts and screw them into the press nuts . See fig. 3  
Slip the clamp that is on the filter over the the hooked ends of the slotted brackets. Now slip the neck on the filter through the hole and between the brackets. Slide the brackets up to the neck of the filter and tighten the 5/16" flanged bolts. See fig. 3
4. Take the assembled filter and heat shield and slip it over the end of the intake as seen in figure 4.
5. Take the entire intake and filter assembly and press the top end into the 2 1/2" straight hose on the throttle body, semi-tighten the clamp at this point. See fig. 6
6. The grommet that was removed from the air intake box will now be pressed into the 3/4" hole on the intake. See fig. 5
7. Slice the 8 1/2"-10mm hose on the valve cover in half and press the check valve removed from the air intake duct into one end. You will press the other end into the second half of the 10mm hose. Complete the connection by pressing the end of the 10mm hose over the 1/2" nipple on the intake. See figures 7 and 8  
( The air reducing valve maybe directional make sure it is installed the same way it was removed from the air intake duct.)
8. Press the air temperature control sensor into the stock grommet installed earlier in the 3/4" hole. See fig. 9 Take the stock vacuum line under the throttle body and plug it over the 3/8" nipple underneath the intake. See fig. 10
9. Align the entire intake assembly for best fit. Once proper clearance has been made continue to tighten all nuts, bolts and clamps. See fig. 1
10. Remove all tools and rags from the engine compartment. Reconnect the battery terminal and make sure that all sensors and vacuum lines are properly secured and plugged-in correctly.
11. Congratulations! you have just completed this installation.