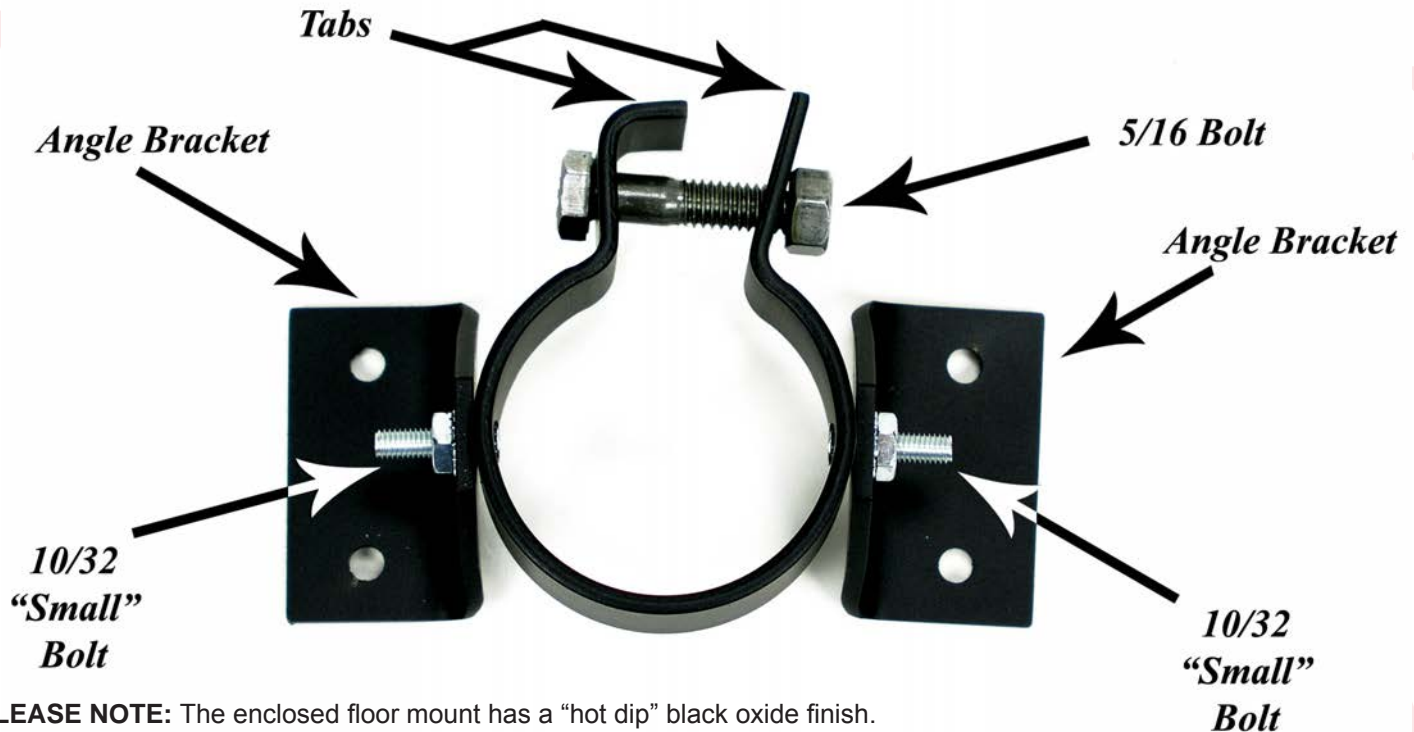


Adjustable Floor Mount Installation Instructions

For #'s 2400300010, 2401300010, 2402300010



***PLEASE NOTE:** The enclosed floor mount has a "hot dip" black oxide finish. It would be important to put a permanent finish on it before you install this floor mount.

1. Decide if the unit is to be inside the vehicle or in the engine compartment.
2. Next determine where you are going to be drilling the hole for the column to slide through. Please note the diameter of your column will either be 1 3/4", 2, or 2 1/4", verify diameter before drilling. Use a Hole Saw to cut the hole.
3. Remove the 5/16" bolt. Pull the clamp open enough to slide it over the end of the steering column. If your column has a column shift, slide the floor mount past the gear selector arm on the bottom of the column.
4. If the mount is to be located inside the passenger compartment, install the mount on the column then put the column through the floorboard. Bolt the column to the dash with a steering column drop or however you decide.
5. When the dash mounting is secure, slide the floor mount down toward the floor. Usually it is best to have the tabs for the 5/16" bolt pointing upward, but they may have to point downward to get the desired tilt. Slide the floor mount down until the angle brackets fit flush with the floor. Install 5/16" bolt and tighten it lightly.
6. Drill and screw (or bolt) angle brackets to the floor or firewall. It is possible to weld to a steel floor, but we do not recommend it because it makes the removal of the steering column harder since the bearing at the end of the steering column may be larger than the main tube.
7. NOTICE: This mount is made to mount on a flat area. If your floor angles left or right, you will have to compensate for it.
8. Tighten 5/16" bolt to 15-20 ft/lbs Torque. Tighten the small nuts on the angle brackets just enough so that they won't back off or rattle (3-5 ft/lbs Torque for small nuts). Remember they are small so don't over tighten them!
9. Use silicone to seal around the column tube.
10. Replace your carpet and enjoy your new mount!

