

Collapsible Floor Mount Installation Instructions

For Part Number's 2401010010, 2402010010, 2401110010, 2401210010

Tools Necessary for Installation:

- 7/16" Box Wrench or Socket
- Hole Saw (See NOTE for appropriate size)

***PLEASE NOTE:** The enclosed floor mount has a "hot dip" black oxide finish. It would be important to put a permanent finish on it before you install.



This floor mount is designed to mount a steering column to the floor or firewall and can be installed on either side of the body.

(Figure 1)

1. Choose the location of the mount. This should be a flat surface that the mount can seal against. **Note:** The mount can be rotated in any direction. Cut out the provided template and use it to help determine where the mount will be located. Use a punch and mark the three locations indicated with the X on the template. (Instruction # 8000010498, 8000010499, 8000010500 or 8000010501)
2. Use a 1/4 inch drill bit and drill the two outside holes. We recommend using a hole saw to cut the center hole. A 1/4 inch hole in the middle will guide the hole saw also.

NOTE: There are four different sizes available for these mounts. If you have a 1 1/2 inch tube use a 2 inch hole saw; a 1 3/4 tube will use a 2 1/4 inch hole saw; a 2 inch tube will use a 2 1/2 inch hole saw; and a 2 1/4 tube will use a 2 3/4 inch hole saw.

3. Slide the first metal plate onto the bottom of the steering column tube with the flange facing the top of the column. Next, slide the O-Ring onto the column followed by the second metal plate with the flange facing downward. The last piece to be slid onto the column is the gasket. Slide the gasket over the end of the tube. **(Figure 2)**
4. Install the column through the floor of your vehicle while retaining the order of the floor mount pieces. The floor mount (with the seal down) should match the holes you have cut.
5. Use the provided hardware to secure the floor mount to the floor. Slide 1 flat washer and 1 lock washer on each of the bolts and thread the bolts through the holes on the floor mount. These bolts are to be torqued at 11 ft. lbs. **(Figure 3)**
6. Your installation is now complete!

