

PART #	DESCRIPTION
64037	2005-UP FSD FRONT 2" FRONT BUMP STOP SPACER KIT

COMPONENTS INCLUDED	
(2) 167004 05-UP FSD FRONT 2" BUMP STOP SPACER	
HARDWARE INCLUDED	
(2) 605803 M8-1.25 X 70MM BOLT	
TOOLS REQUIRED	
TORQUE WRENCH	10MM SOCKET / WRENCH
TECH NOTES	
<p>1. IF INSTALLING ICON (65000) KIT ON A TRUCK THAT DOES NOT HAVE A BUMP STOP SPACER, THIS KIT IS REQUIRED TO ALLOW FOR CROSS MEMBER CLEARANCE AT FULL SUSPENSION COMPRESSION. THE PARTS IN THIS KIT (64037) ARE INCLUDED IN ICON'S 4.5" LIFT AND 7" SYSTEMS</p>	



**WARNING!**

**\*\* READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!**

**\*\* ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.**

**\*\* ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLTION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.**

## INSTALLATION

**1.** Pry the front bump stops out of the bump stop cup. Remove the bolt in the center of the cup using a 10mm. Install the supplied bump stop spacer between the cup and the frame with the supplied bolt. The cup has a flat side on its outer flange. Rotate the flat side to be near the coil spring for added clearance. [Torque to factory spec] **[FIGURE 1]**

**FIG.1**



**VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.**

**RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.**