

| PART #  | DESCRIPTION                     |
|---------|---------------------------------|
| 58460DJ | 07-UP TUNDRA TUBULAR UCA DJ KIT |

| COMPONENTS INCLUDED  |   |
|--|---|
| (1) 154102 07+ TUNDRA TUBULAR UCA (DRIVER)   | (1) 154103 07+ TUNDRA TUBULAR UCA (PASS)  |
| HARDWARE INCLUDED  |   |
| (8) 150026 WASHER 2.125 X .630 X .188<br>(2) 157517BJ DELTA JOINT<br>(4) 159208 SLEEVE 1.000 X 16MM X 2.060  | (4) 297042 POLY RING 1.590 X 1.005 X .250<br>(8) 297034 HAT BUSHING 1.625 X 1.000 X .850<br>(4) 605903 1/4-28 X 90 DEG STEEL ZERK FIT<br>(2) 605950 WHT-200 SPIRAL RET RING |
| TOOLS REQUIRED   |   |
| JACK<br>JACK STANDS<br>LARGE HAMMER<br>TORQUE WRENCH<br>NEEDLE NOSE PLIERS   | 10MM SOCKET / WRENCH<br>19MM SOCKET / WRENCH<br>21MM SOCKET / WRENCH<br>3/8" SOCKET / WRENCH<br>1/2" SOCKET / WRENCH<br>7/8" SOCKET / WRENCH                                |
| TECH NOTES   |   |
| <p>1. <i>ICON DELTA JOINTS ARE PRE-GREASED FROM THE FACTORY. ICON RECOMMENDS GREASING THE DELTA JOINT EVERY 3,000 MILES (OR EVERY OIL CHANGE). ADD NEW GREASE UNTIL ALL OF THE OLD GREASE IS EXPELLED FROM THE BOTTOM OF THE DELTA JOINT ASSEMBLY, WIPE AWAY EXCESS WITH A RAG OR SHOP TOWEL.</i></p> <p>2. <i>ICON RECOMMENDS OPTIONAL BILLET DUST COVER SET (191011) TO PREVENT DEBRIS FROM PACKING UP AROUND THE ZERK FITTING.</i></p> <p>3. <i>IN RARE CASES, DEPENDING ON WHAT LIFT HEIGHT THE TRUCK IS SET TO, THE TIE ROD ENDS MAY NEED TO BE SHORTENED UP TO 3/16" FOR PROPER TOE ADJUSTMENT. REFER TO FIGURE 2 - 4.</i></p> <p>4. <i>ALL ICON UPPER CONTROL ARMS HAVE BEEN ENGINEERED TO ALLOW FOR THE MOST POSSIBLE CASTER, WHILE STILL ALLOWING THE VEHICLE TO BE PROPERLY ALIGNED. NOTIFY YOUR PROFESSIONAL ALIGNMENT SHOP OF THIS INFORMATION SO THAT MAXIMUM RIDE QUALITY CAN BE ACHIEVED.</i></p> |   |

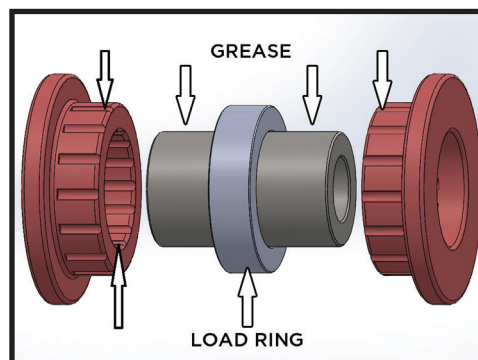


| WARNING!  |
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| <p><b>** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!</b></p> <p><b>** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.</b></p> <p><b>**ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.</b></p> |

## INSTALLATION

- Using a properly rated jack, raise the front of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. **NEVER WORK UNDER AN UNSUPPORTED VEHICLE.** Remove the front wheels.
- Using a jack, slightly lift the lower control arm to prevent the suspension from being at full droop.
- Disconnect the upper ball joint: remove the cotter pin securing the upper ball joint nut. Using a 19mm socket/wrench, loosen the nut to the end of the shank but do not remove entirely so that the nut protects the threads. Dislodge the taper by either using a ball joint separator or by striking the spindle on the outside of the taper with a large hammer or hand sledge.
- Support the spindle so that it does not over extend the CV joints when detached.
- Remove the ball joint nut and disconnect the upper arm from the spindle. Using a 10mm socket/wrench, disconnect the ABS line that is routed down the top of the arm.
- Using a 21mm socket/wrench, remove the large upper control arm pivot bolt. This hardware will be reused, note direction and order of components. Remove the nut and washer from the rear side of the long pivot bolt. Carefully feed the bolt forward until it clears the front of the control arm. Remove the stock upper control arm.
- Before installing your new upper control arms, care must be taken to grease the bushings (liberally) prior to installing assembly. Failure to grease properly will cause premature bushing wear and increased noise. [FIGURE 1]

FIG.1



- 8.** Install the new ICON tubular upper control arm into the chassis: Note the side and orientation of the arms, the Delta Joint should be oriented towards the back of the vehicle. Carefully feed the pivot bolt through the pivots of the arm and through the pivot tube in the chassis. Grease the zerk fittings until you can see that the grease has worked itself all the way into the bushings and then tighten pivot bolt using a 21mm socket/wrench. [Torque to factory spec]
- 9.** Pivot the Delta Joint stem it is inline with the taper bore in the spindle. The new Delta Joint will be very stiff the first time you move it.
- 10.** Rotate the upper control arm downward and install the stem through the spindle taper. Install the supplied flanged nut on the taper pin. [Torque to 75 ft-lbs]
- 11.** Using a 10mm socket/wrench reattach the ABS line to the threaded hole in the arm with the factory bolt.
- 12.** Install wheels and lower vehicle back to the ground. [Torque to factory spec]
- 13.** Repeat steps on opposite side.
- 14.** Have the vehicle professionally aligned.

***VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.***

***RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.***

**FIG.2**



**FIG.3**



**FIG.4**

