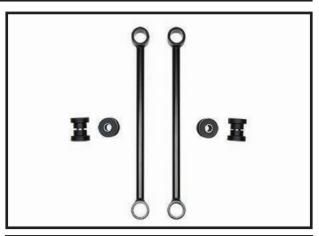


7-6-2015 REV.A



PART #	DESCRIPTION
214207	14-UP RAM 2500 REAR SWAY BAR LINK KIT

COMPONENTS INCLUDED			
(2) 214112 14+ RAM HD REAR SWAYBAR LINK	(1) 214207H HARDWARE KIT		
HARDWARE INCLUDED			
214207H HARDWARE KIT			
(4) 139001 SLEEVE .625 X .508 X 1.625 (8) 297024 SWAY BAR URETHANE BUSHING	(4) 605835 M12-1.75 X 70MM BUTTON HEAD BOLT (4) 605838 M12-1.75 X FLANGED LOCK NUT		
TOOLS REQUIRED			
TORQUE WRENCH 8MM ALLEN WRENCH	8MM SOCKET / WRENCH 18MM SOCKET / WRENCH		
TECH NOTES			
1. THESE SWAY BAR LINKS WILL ALLOW A SHOCK IN THE STOCK LOCATION TO BE UP TO 27.5" LONG.			



## **WARNING!**

- \*\* READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!
- \*\* ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.
- \*\* ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLTION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.

## INSTALLATION

- 1. Disconnect the rear sway bar links from the sway bar and the frame using an 8mm and 18mm socket/wrench and remove.
- 2. Grease the hat bushings for the sway bar links and slide them in. Slide the bushing sleeve through the bushings.
- 3. Install the sway bar links using the supplied 12mm hardware. Tighten using an 8mm and 18mm socket/wrench. [Torque to 65 ft-lbs] [FIGURE 1]



FIG.1

4. Check the torque on all hardware. Drive the truck 1-2 miles and re-torque all nuts and bolts.

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.