

PART #	DESCRIPTION
21046	07-UP JEEP WRANGLER JK REAR UPPER LINK KIT

COMPONENTS INCLUDED	
(2) 124040 JK REAR UPPER FIXED LINK	(1) 21046H JK REAR UPPER FIXED LINK HARDWARE KIT
HARDWARE INCLUDED	
(8) 297035 URETHANE BUSHING (4) 297038 URETHANE LOAD RING (4) 219002 SLEEVE 1.375 X .565 X 2.365	(2) 605902 1/4-28 STRAIGHT ZERK FITTING (2) 605903 1/4-28 X 90 DEG ZERK FITTING
TOOLS REQUIRED	
TORQUE WRENCH 21MM SOCKET / WRENCH	5/16" SOCKET / WRENCH 3/8" SOCKET / WRENCH
TECH NOTES	
N/A	


WARNING!

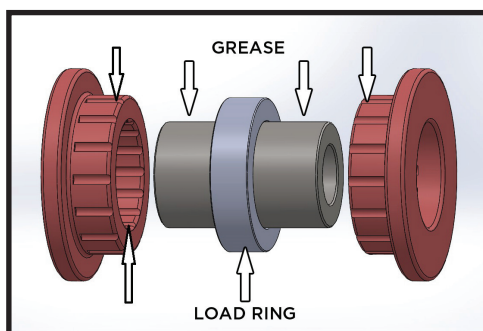
**** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!**

**** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.**

BEGIN INSTALLATION

1. Assemble the rear upper links.
2. Remove the driver side upper rear link using a 21mm. This can be done with the vehicle on the ground or in the air.
3. Hand grease all bushings for all links prior to installing. When greasing bushings, try to fill all bushing veins with grease, with minimal grease on outside and inside surfaces. Also lightly grease inside rim and both ends of bushing. Lightly grease support rings. Push bushing into bushing housing of the link, then turn over and put support ring in, then push the second bushing in. Lightly grease 1 end of the bushing sleeve and push in until flush with bushings (FIG. 1). **FAILURE TO INSTALL LOAD RING WILL HINDER PERFORMANCE AND CAUSE DAMAGE TO THE BUSHINGS.**

FIG.1



4. Orient the new links as they will be installed. The bend goes in toward the frame, allowing for tire clearance.
5. Install the zerk fittings in the bushing housings. The side that connects to the frame will use a 90 degree grease fitting pointed down. Tighten with a 3/8". The side connecting to the axle will use a straight grease fitting. Tighten with a 5/16" [Tighten fittings only until snug].
6. Install the upper rear link using stock bolts and a 21mm [Torque to factory spec].
7. Repeat steps for passenger side.

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.