

**FORD F250 / F350 SUPER DUTY
WITH FENDER FLARES****REAR MUD GUARD INSTALLATION INSTRUCTIONS**

*Install Paint Protection Film before mud guards (see other side)
Please read instructions thoroughly before installation.*

Tools Required

- 1/8" Drill Bit / Drill (optional)
- #2 Phillips Screwdriver
- 10 mm socket / Driver

Package Contents

- Driver & Passenger Side Rear Mud Guard
- #10 SEM Screw (qty. 4)
- Spring Clip (qty. 4)
- U-clip (qty 4)
- M6 Bolt (qty 2)
- Paint Protection Film (1 set)
- Instruction Sheet

NOTE: It may be necessary to remove the wheels depending on the tools being used for installation.

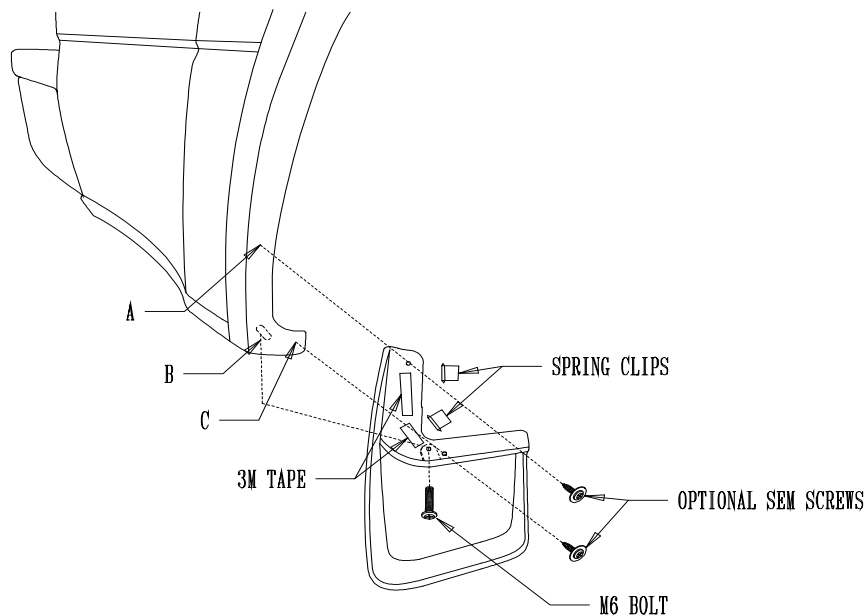
Determine which mudguard you have by locating the part number molded in the mounting flange (5947 LH 5947 RH).

1. Clean and degrease the mud guard location area on the fender before installation.
2. Remove existing fastener from location B and discard the bolt but keep the plastic sleeve on the factory bolt.
3. Peel red protective covers from the 3M adhesive on the mudguard.
4. Attach mud guard to the fender, check fit and make sure mud guard is parallel to ground and press firmly on the area with the 3M adhesive tape to make sure adhesive is set.
5. Install the spring clip between tick mark locations located at location A and C
6. Install the factory plastic sleeve on to the supplied M6 bolt and install at location B through the tab on the backside of the mudguard and into the factory u-clip

OPTIONAL FASTENER INSTALLATION

7. Using the mud guard as a template mark and drill an 1/8" hole at location A and C.
8. Install #10 SEM screw through the mudguard and sheet metal and into a u-clip on the backside of the fender lip.

NOTE: The u-clip is used as a nut on the backside of the fender lip / flare.



PAINT PROTECTION FILM - INSTALLATION INSTRUCTIONS

NOTE: *The Paint Protection Film is a precut template of film used to protect the mud guard mounting surfaces of your fenders against wear. The templates (left and right side) can be removed from the backing liner by folding the liner at the center cut of the template, separating the film sides and peeling the film templates from the backing liner.*

1. Position mud guard on fender to indicate placement location of paint protection film.
2. Clean the placement area of fender with a clean cotton cloth and a petroleum distillate based cleaner such as DuPonts Prep-Sol Brand Solvent Cleaner or 3M Brand Adhesive Cleaner and dry.
3. Mix a wetting solution of 1 pint of water with 4 drops of liquid dishwashing detergent.
4. Mark correct position of film by placing mud guard against fender. **Make sure film extends beyond edge of mud guard contour a minimum of an 1/8"**.
5. Remove protection film from liner and flood adhesive side of film with wetting solution (use a spray bottle or sponge).
6. Thoroughly wet film placement location of fender with wetting solution.
7. Position the adhesive side of film on fender and flood with wetting solution.
8. Check location of film with mud guard and reposition as necessary.
9. Using a sponge, squeegee any air bubbles and wrinkles from film.
10. Allow film to dry before installing mud guard.

