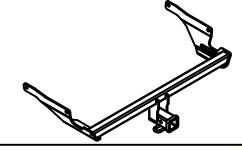


## Class III Receiver Hitch Part No. 69602C



## Fits: MAZDA CX-5



GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 4,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT. WARNING: \*\*\* DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. \*\*\*



		Parts List		BE SURE TEETH ON ALL CONICAL —
ITEM	QTY	PART NUMBER	DESCRIPTION	WASHERS ARE AGAINST THE HITCH
1	3	M12 - 1.25 x 40 HEX	HEX BOLT	
2	3	1/2 CONICAL TOOTHED WASHER	WASHER,CONICAL,TOOTHED,1/2"	DETAIL A
3	4	FW12	FW, 12, ZP	DETAIL A
4	2	1/2-13 x 1 1/2	CARRIAGE BOLT	EXISTING WELD NUTS
5	2	CM-SP12	.250 x 1.00 x 2.00" SQUARE HOLE SPACER	
6	2	HFN 1213, GR8	HEX FLANGE NUT	A N
7	2	1_2 FISHWIRE	1/2" FISHWIRE	
8	2	600043	CABLE TIE 3/16 X 8" 50# UV BLACK	
END OF FISHV THREAD BOLT TO KEEP SPAI BOLT AS SHO' FISHWIRE, SP BOLT THROUG AND OUT MOU USE FISHWIRI HITCH DURING SPACER INSID	WIRE THROUGE INTO COIL. FOR COIL. FO	AND PREVENT LOSS OF BOLT /	ACCESS HOLE (BOT	TH SIDES)
<u>INSTAI</u> PRO NOV	LL TIME DFESSION VICE (DIY)	1 2 33 LBS.  NAL: 20 MINUTES ): 40 MINUTES	NOTE: USE HARDWAR WELDNUT PRESENT	E IF WELDNUT CLEANING
-NO DF -LOWE -FISHW -REMO	R EXHAU VIRE HARI VE PLAST	EQUIRED (	/ -NOTE: USE THIS HARDWARE IF WELD	PLIERS

## **INSTALLATION STEPS**

- 1. Remove plastic underbody panel under rear bumper (if present) by removing two plastic fasteners with a flat head screwdriver. Return panel & fasteners to vehicle owner.
- 2. Remove tape on the side of vehicle frame rails to expose mounting locations. Trim any exess seam seal (if it will interfere with hitch).
- 3. Remove plastic insert (if present) &/or electrical harness clip between hitch mounting locations on passenger side frame rail. Unfasten electrical harness clip on outside of the driver side frame rail & follow harness to unfasten nearest clip towards center of vehicle.
- 4. Lower exhaust by removing two to four (depending on vehicle) rearmost rubber hangers. Leave rubber hangers attached to the vehicle.
- 5. To ease installation tape four 1/2" flat washers into position on the inside of hitch side plates.
- 6. Fishwire 1/2" carriage bolt with CM-SP12 spacer in through access hole and out rearmost mounting location in the passenger frame rail. Repeat on rearmost mounting location in driver side frame rail (if there is no weldnut in frame). Leave hardware fully inside of frame rail(s) with fishwire(s) attached. See FISHWIRE TECHNIQUE diagram above.
- 7. Thread fishwire(s) through rearmost hitch mounting holes. Pull bumper fascia rearward and exhaust downward to get hitch into position.
- 8. Insert M12 bolts with conical toothed washers. Be sure the tooth side of washers are against the hitch and the 1/2" flat washers clamped in position between the hitch and frame rail.
- 9. Pull 1/2" hardware into position & remove fishwire(s). Fasten with 1/2" hex flange nut(s). Re-secure harness which was unfastened in step 3. Wrap cable tie(s) around hitch mounting plate(s) and harness. Pull tight & trim excess cable tie.
- 10. Torque all M12 hardware to 86.2 ft-lbs & 1/2" hardware to 110 ft-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Keystone Automotive Operations Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Keystone Automotive Operations Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Keystone Automotive Operations Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.

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