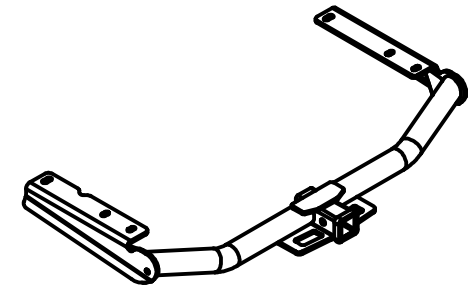




Class III Receiver Hitch Part No. 69529C



Fits: TOYOTA HIGHLANDER

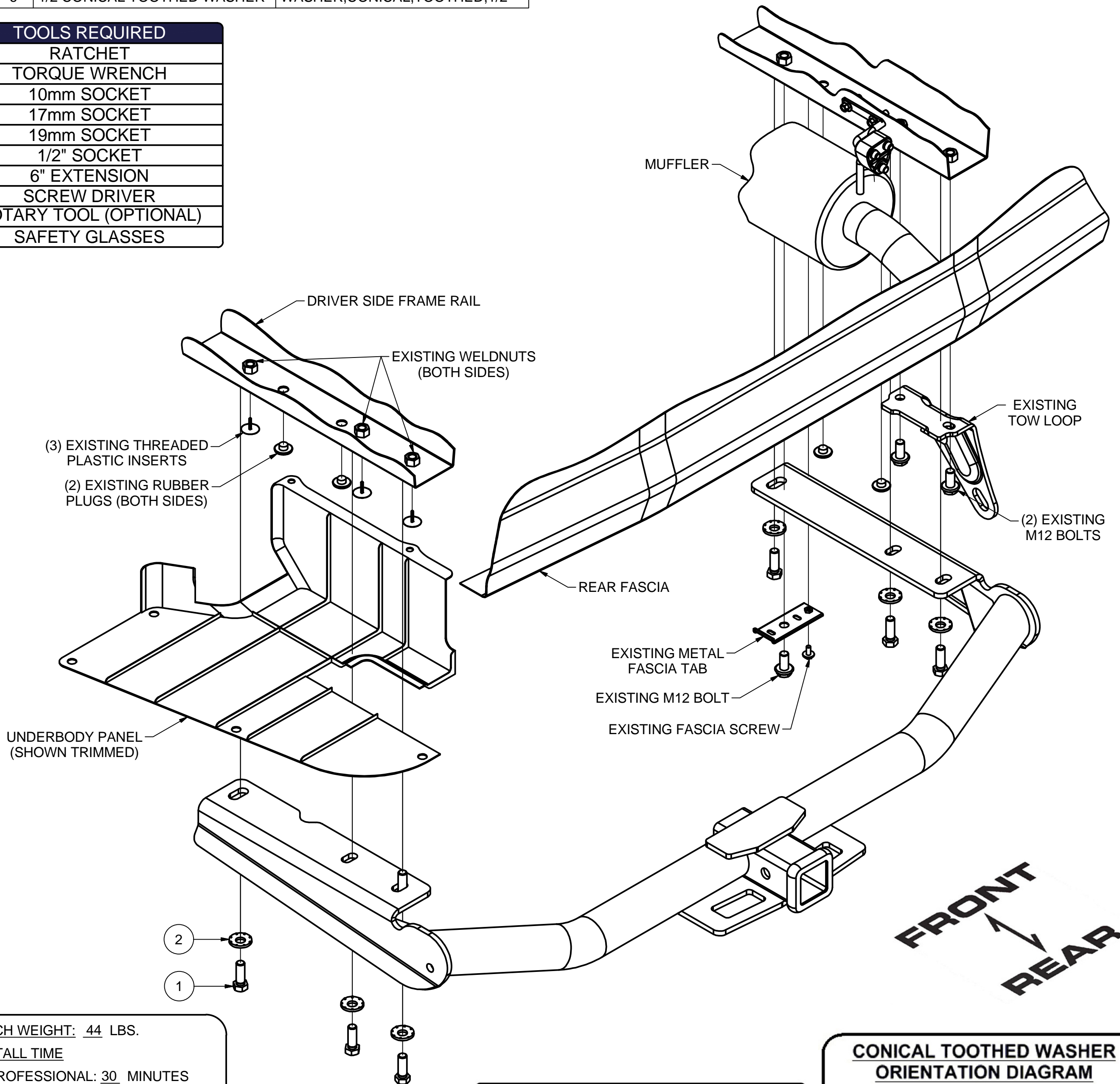


**GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6,000 LBS. TRAILER WEIGHT & 900 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 8,000 LBS. TRAILER WEIGHT & 900 LBS. TONGUE WEIGHT**
WARNING: * DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	M12-1.25 x 35mm	HEX BOLT
2	6	1/2 CONICAL TOOTHED WASHER	WASHER, CONICAL, TOOTHED, 1/2"

TOOLS REQUIRED
RATCHET
TORQUE WRENCH
10mm SOCKET
17mm SOCKET
19mm SOCKET
1/2" SOCKET
6" EXTENSION
SCREW DRIVER
ROTARY TOOL (OPTIONAL)
SAFETY GLASSES



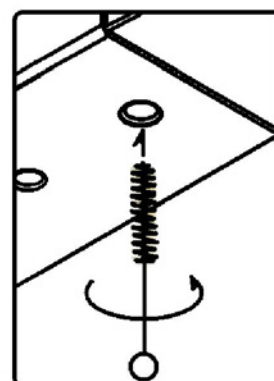
HITCH WEIGHT: 44 LBS.

INSTALL TIME

PROFESSIONAL: 30 MINUTES
NOVICE (DIY): 60 MINUTES

INSTALL NOTES:

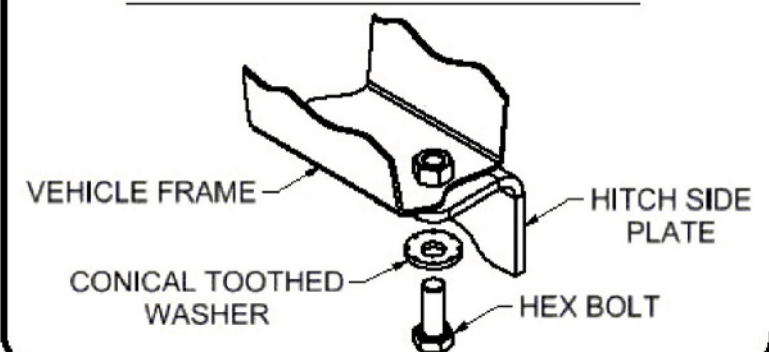
- NO DRILLING
- PART REMOVAL
- TRIM OR REMOVE UNDERBODY PANEL
- TRIM FASCIA



WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

CONICAL TOOTHED WASHER ORIENTATION DIAGRAM

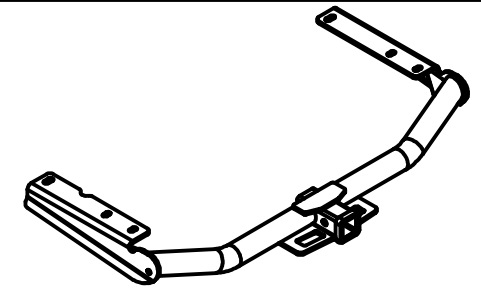


PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Keystone Automotive Operations Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Keystone Automotive Operations Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Keystone Automotive Operations Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.



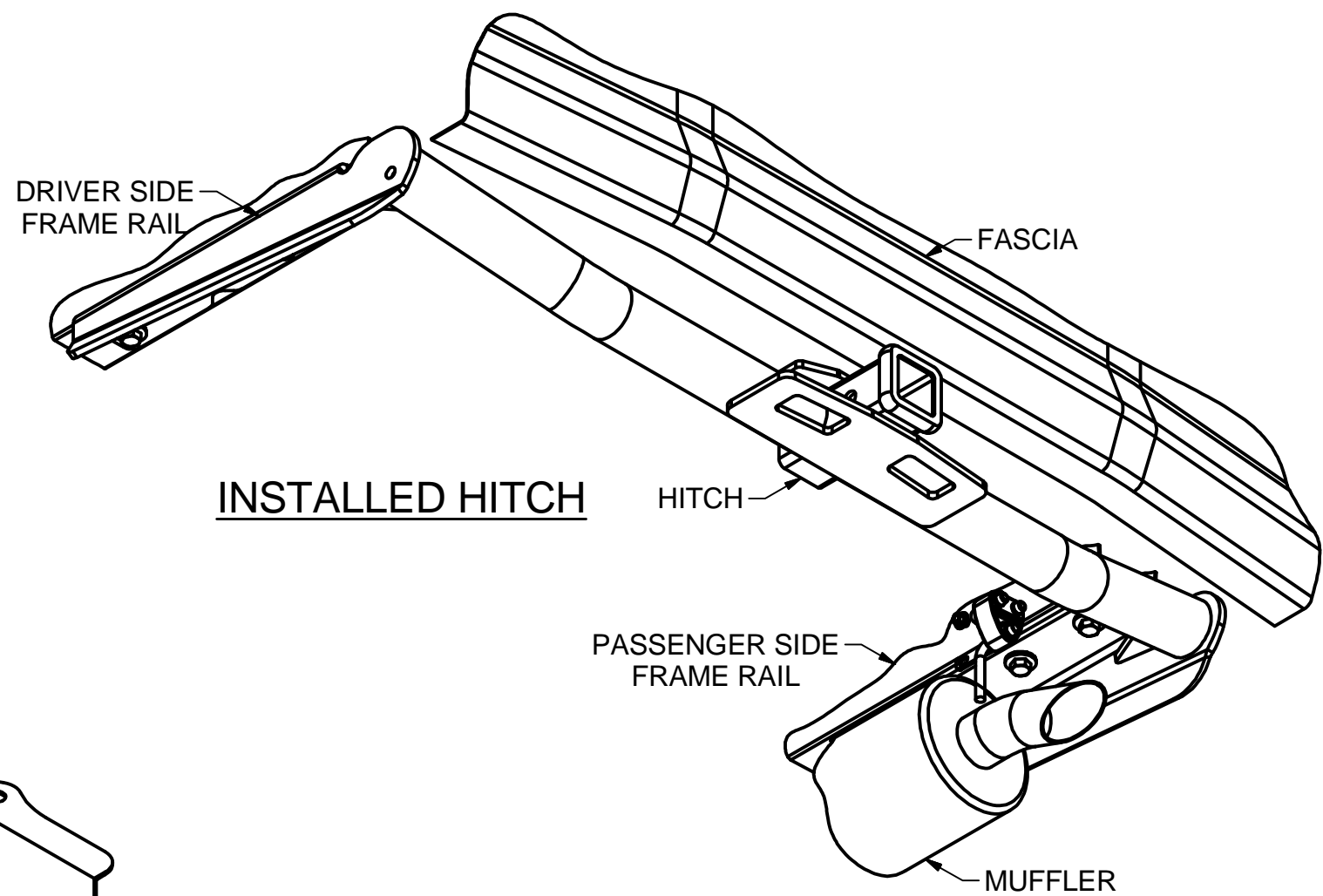
Class III Receiver Hitch Part No. 69529C



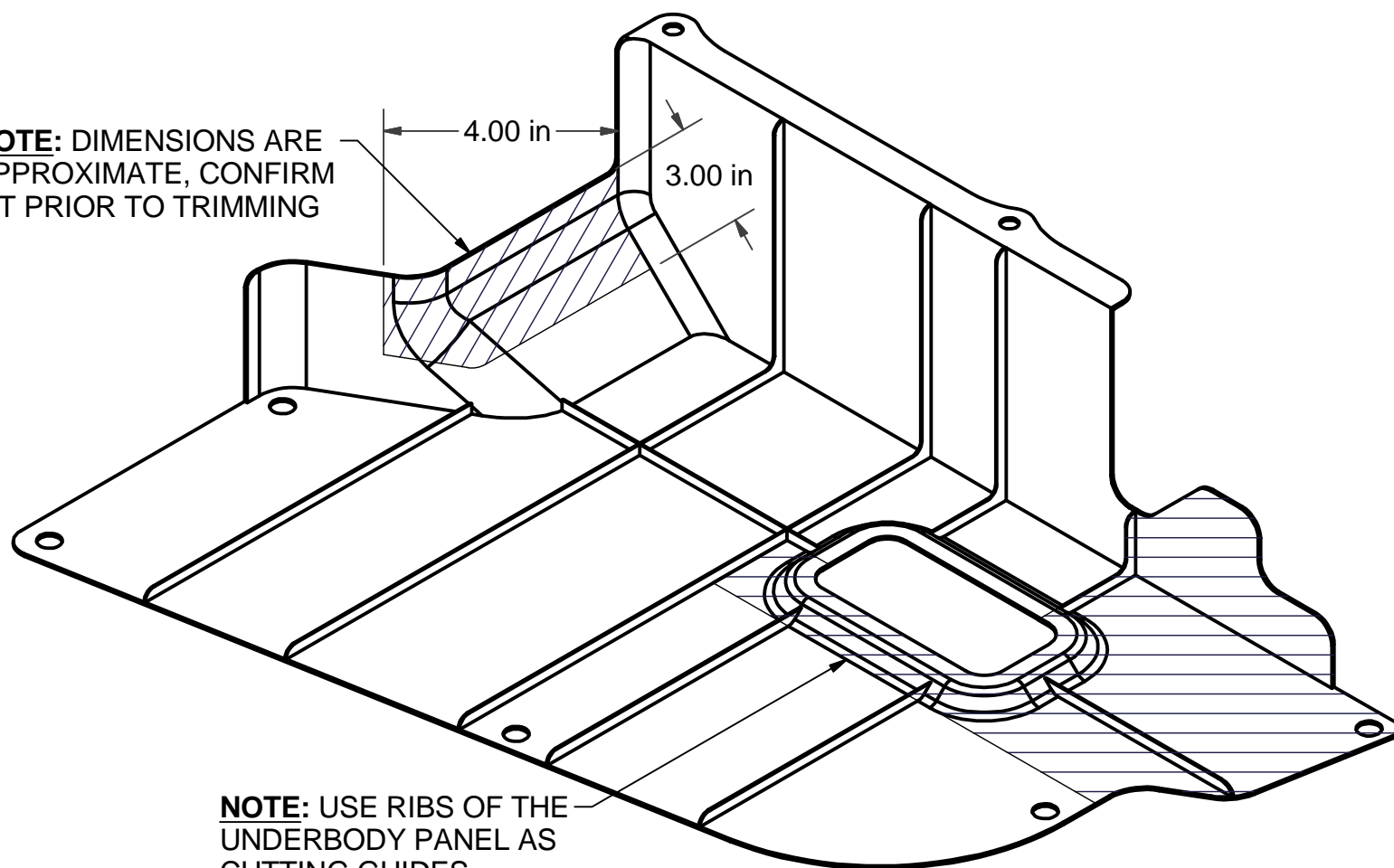
Fits: **TOYOTA HIGHLANDER**



GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6,000 LBS. TRAILER WEIGHT & 900 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 8,000 LBS. TRAILER WEIGHT & 900 LBS. TONGUE WEIGHT
WARNING: *** DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. ***



NOTE: DIMENSIONS ARE APPROXIMATE, CONFIRM FIT PRIOR TO TRIMMING



UNDERBODY PANEL TRIM DIAGRAM



LOWER FASCIA TRIM DIAGRAM

INSTALLATION STEPS

1. Remove the (7) fasteners securing the driver side underbody panel.
After lowering the underbody panel return it to the owner or trim and reinstall in Step (6).
2. Remove the (4) rubber plugs from the frame rails and unscrew the (3) threaded plastic inserts from the driver side frame rail. Return plugs and inserts to owner.
3. Mark the lower fascia exhaust air deflector 2" from the "hinge" and trim as shown above to allow room for the hitch.
4. Remove the (3) M12 bolts securing the metal fascia tab and tow loop to the passenger side frame rail. Remove the (1) fascia screw and metal fascia tab from the passenger side underbody panel. Return the fascia tab, tow loop, and fasteners to owner.
5. Raise the hitch over the exhaust and align the holes in the hitch with the weldnuts in the frame. Secure the hitch to the frame using the supplied M12-1.25 hex bolts and 1/2" conical toothed washers.
6. Torque all 12mm hardware to 86 ft-lbs.
7. Mark and trim underbody panel. Reattach underbody panel using fasteners removed in Step (1).
Note: See underbody panel trim diagram. Dimensions are approximate, confirm fit prior to trimming. Use ribs of the underbody panel as cutting guides.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Keystone Automotive Operations Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Keystone Automotive Operations Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Keystone Automotive Operations Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

11202017