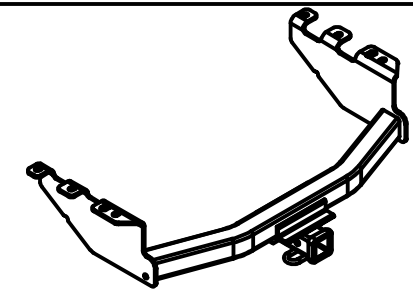




Class III Receiver Hitch

Part No. 69524C



Fits: CHEVROLET SILVERADO 1500, GMC SIERRA 1500



GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 10,000 LBS. TRAILER WEIGHT & 1,000 LBS. TONGUE WEIGHT

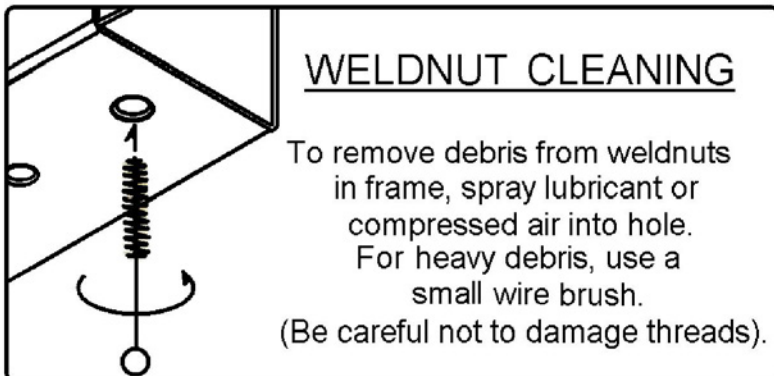
WARNING: * DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	1/2-13 x 1 3/4	CARRIAGE BOLT
2	4	CM-SP1	.250 x 1.50 x 2.00" SQUARE HOLE SPACER
3	4	HFN 1213	HEX FLANGE NUT
4	4	5_8 WASHER	WASHER

TOOLS REQUIRED

RATCHET
TORQUE WRENCH
12" EXTENSION
3/4" WRENCH
3/4" SOCKET
22mm SOCKET



DRIVER SIDE
FRAME RAIL

EXISTING VEHICLE
HARDWARE (TYP)

OEM BEAM

PASSENGER SIDE
FRAME RAIL

EXISTING VEHICLE
HARDWARE (TYP)

FRONT
↑
REAR

HITCH WEIGHT: 43 LBS.

INSTALL TIME

PROFESSIONAL: 10 MINUTES

NOVICE (DIY): 20 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- LOWER SPARE TIRE
- WELDNUT CLEANING

INSTALLATION STEPS

NOTE: Temporarily lower spare tire for ease of installation, see owners manual.

1. Remove (1) M14 x 40mm bumper bracket bolt, (1) M14 x 80mm bolt and (1) M14 nut from each frame rail. Raise hitch into position by aligning the rear most holes in the hitch with the holes where the bumper bracket bolts were removed. Secure hitch using factory M14 x 40mm bolts in existing weldnuts and M14 x 80mm bolt, as shown. (Clean weldnuts w/ lubricant or brush if needed)
2. Install 1/2" carriage bolts, spacers, and flange nuts in remaining holes as shown. Torque all 1/2" hardware to 110 ft-lbs. Torque all M14 hardware to 103 ft-lbs. Install spare tire if removed for install

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Keystone Automotive Operations Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Keystone Automotive Operations Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Keystone Automotive Operations Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.

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