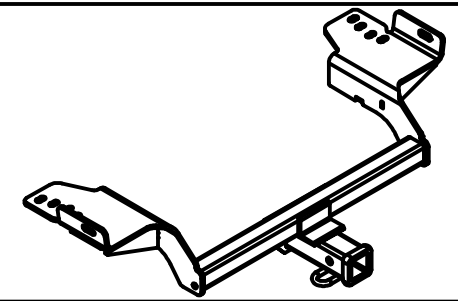




Class III Receiver Hitch

Part No. 69518C



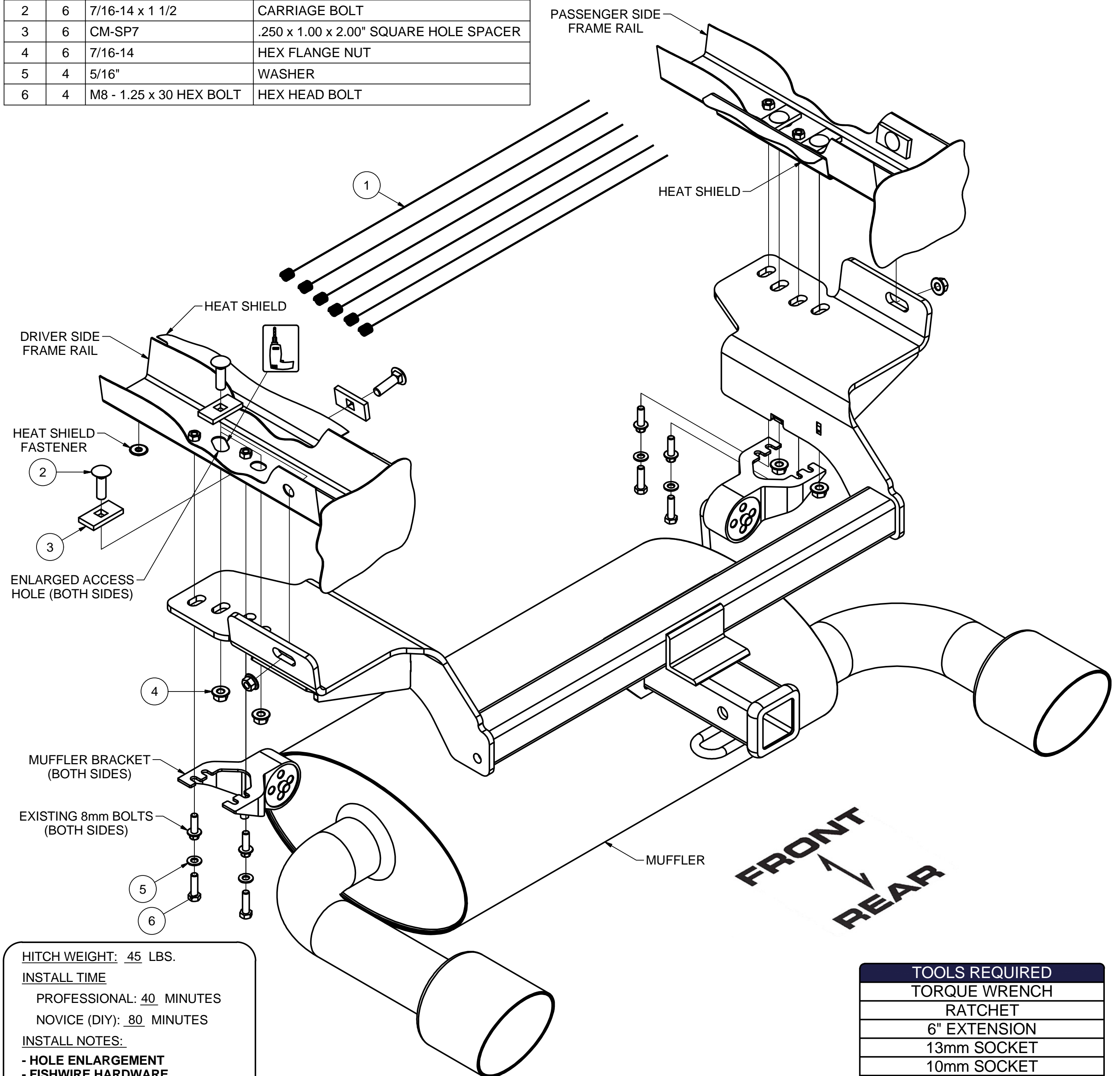
Fits: FORD ESCAPE



GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT
WARNING: * DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	7_16 FISHWIRE	7/16" FISHWIRE
2	6	7/16-14 x 1 1/2	CARRIAGE BOLT
3	6	CM-SP7	.250 x 1.00 x 2.00" SQUARE HOLE SPACER
4	6	7/16-14	HEX FLANGE NUT
5	4	5/16"	WASHER
6	4	M8 - 1.25 x 30 HEX BOLT	HEX HEAD BOLT



HITCH WEIGHT: 45 LBS.

INSTALL TIME

PROFESSIONAL: 40 MINUTES
 NOVICE (DIY): 80 MINUTES

INSTALL NOTES:

- HOLE ENLARGEMENT
- FISHWIRE HARDWARE
- TRIM HEAT SHIELD
- TEMPORARILY LOWER EXHAUST

TOOLS REQUIRED

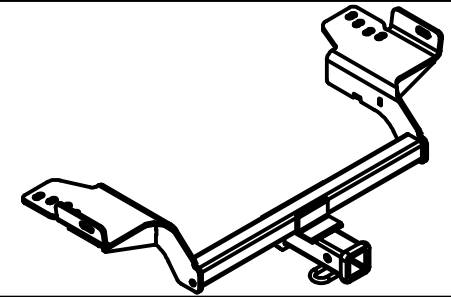
- TORQUE WRENCH
- RATCHET
- 6" EXTENSION
- 13mm SOCKET
- 10mm SOCKET
- 11/16" SOCKET
- DIE GRINDER
- SHEARS
- SAFETY GLASSES

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Keystone Automotive Operations Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Keystone Automotive Operations Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Keystone Automotive Operations Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.



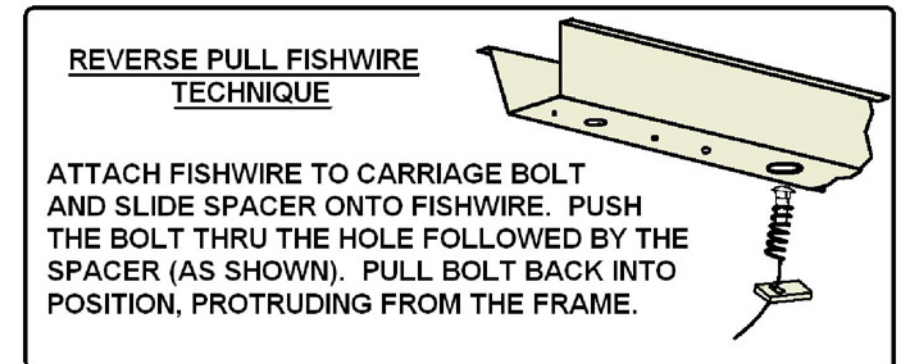
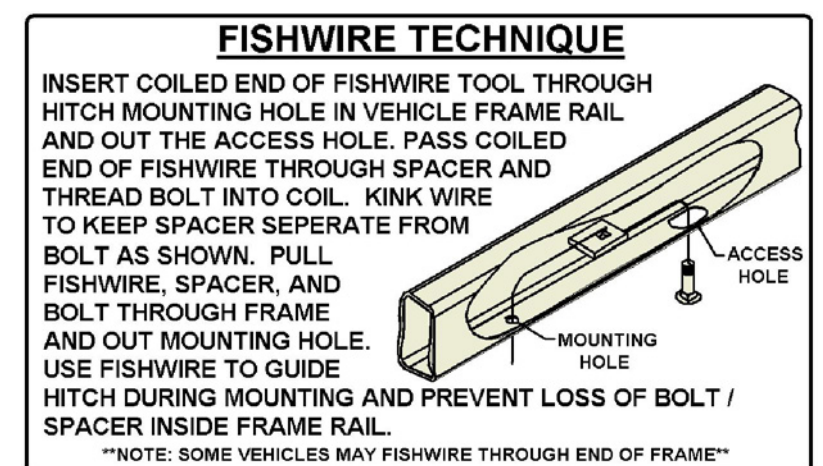
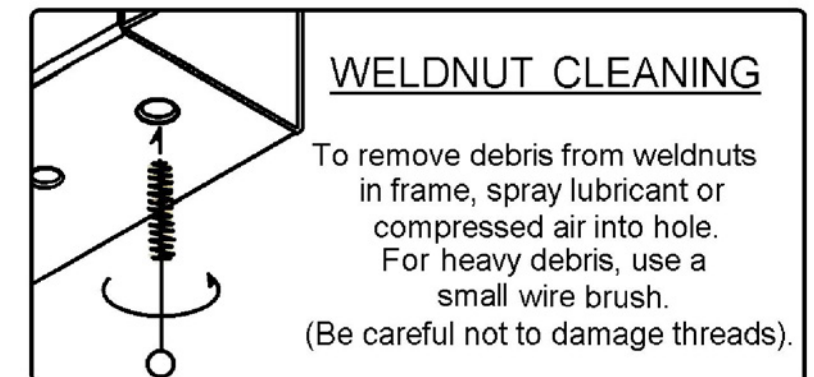
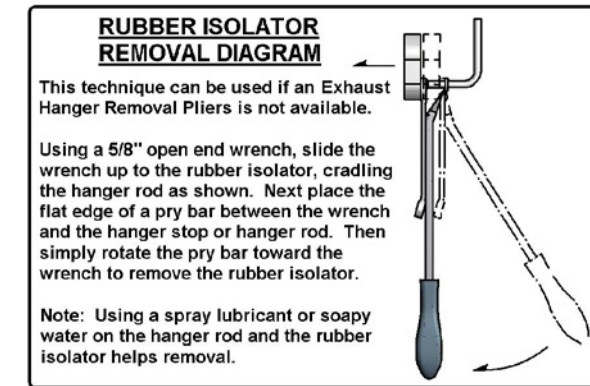
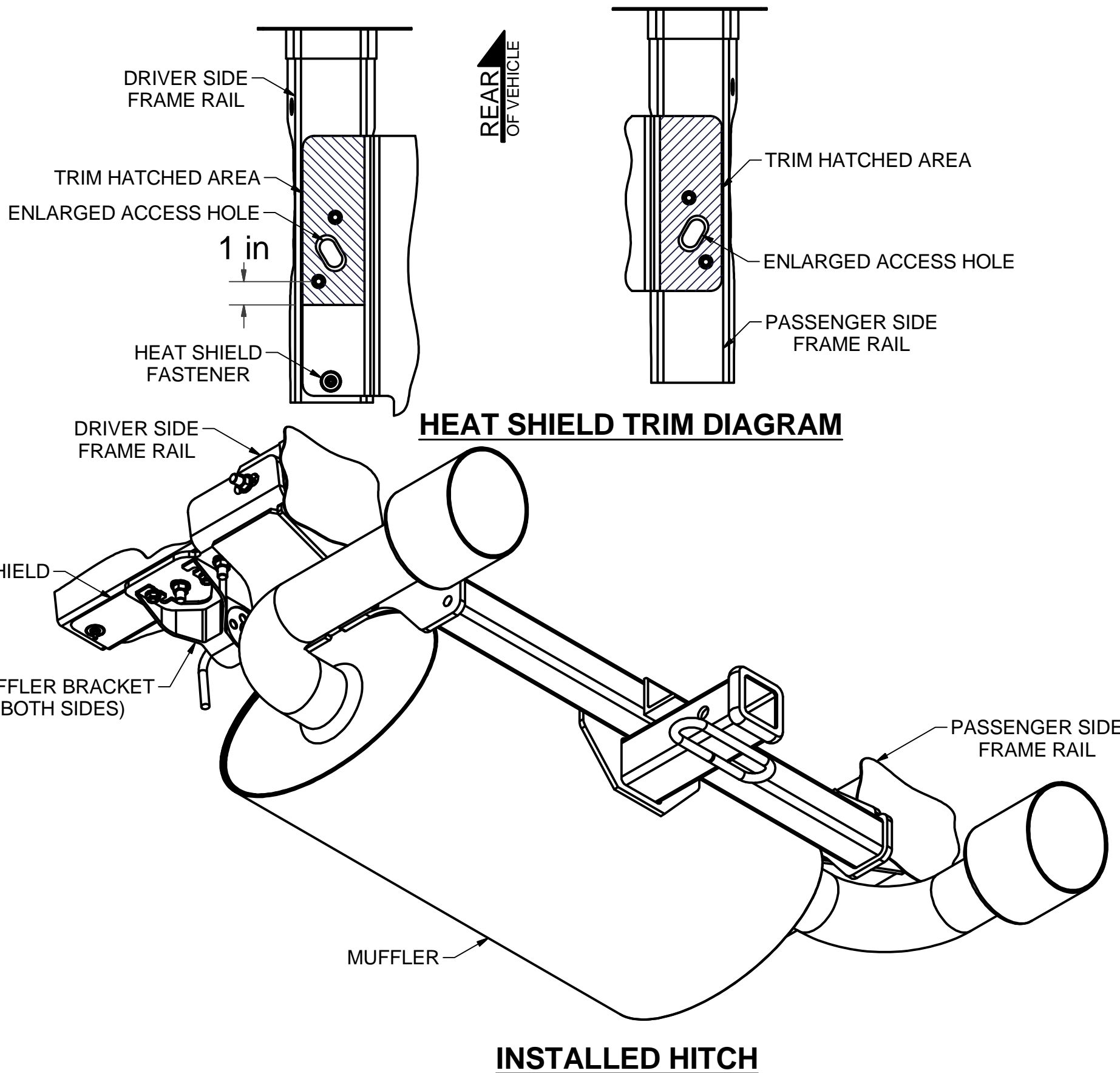
Class III Receiver Hitch Part No. 69518C



Fits: FORD ESCAPE



**GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT**
WARNING: * DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. *****



INSTALLATION STEPS

1. Lower exhaust by removing the (4) 8mm bolts from the muffler brackets and the forward rubber isolator. Return the (4) 8mm bolts to the owner. See Rubber Isolator Removal Diagram
2. Remove the (1) fastener securing the heat shield to the bottom of the driver side frame rail. Trim the portion of the heat shield covering the mounting areas of the driver and passenger side frame rails, see trim diagram. After trimming re-attach the heat shield to the bottom of the driver side.
3. Enlarge the access holes to allow 7/16" carriage bolts to pass through.
4. Fishwire the 7/16" carriage bolts and SP7 spacers in the enlarged access hole and out the (2) rear-most mounting holes, both sides. Reverse fishwire the 7/16" carriage bolt and SP7 spacer in the enlarged access hole, both sides. See Fishwire Diagrams. **Note:** Leave fishwires attached to prevent loss into the frame rails. Push the side fasteners back into the frame rail prior to raising the hitch into position.
5. Slide the hitch in from the rear passenger side of the vehicle over the exhaust and into position. **Note:** Feed the fishwires through the mounting holes while raising the hitch.
6. Remove the fishwires from the carriage bolts in the bottom of the frame rails and loosely secure the hitch with 7/16" flange nuts. Pull the fishwires through the side mounting holes and loosely secure them with 7/16" flange nuts.
7. Re-attach the muffler brackets to the bottom of the hitch into the original mounting holes using the provided M8-1.25 hex bolts and 5/16" washers.
8. Torque all 7/16" hardware to 70 ft-lbs.
Torque all M8 hardware to 23 ft-lbs.
9. Re-attach rubber isolator removed in Step 1.

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