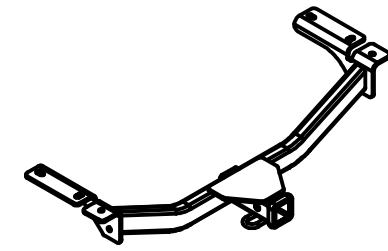




# Class III Receiver Hitch Part No. 69491C



**Fits: FORD EDGE / LINCOLN MKX**



**GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 4,000 LBS. TRAILER WEIGHT & 400 LBS. TONGUE WEIGHT.**  
**WARNING: \*\*\* DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. \*\*\***

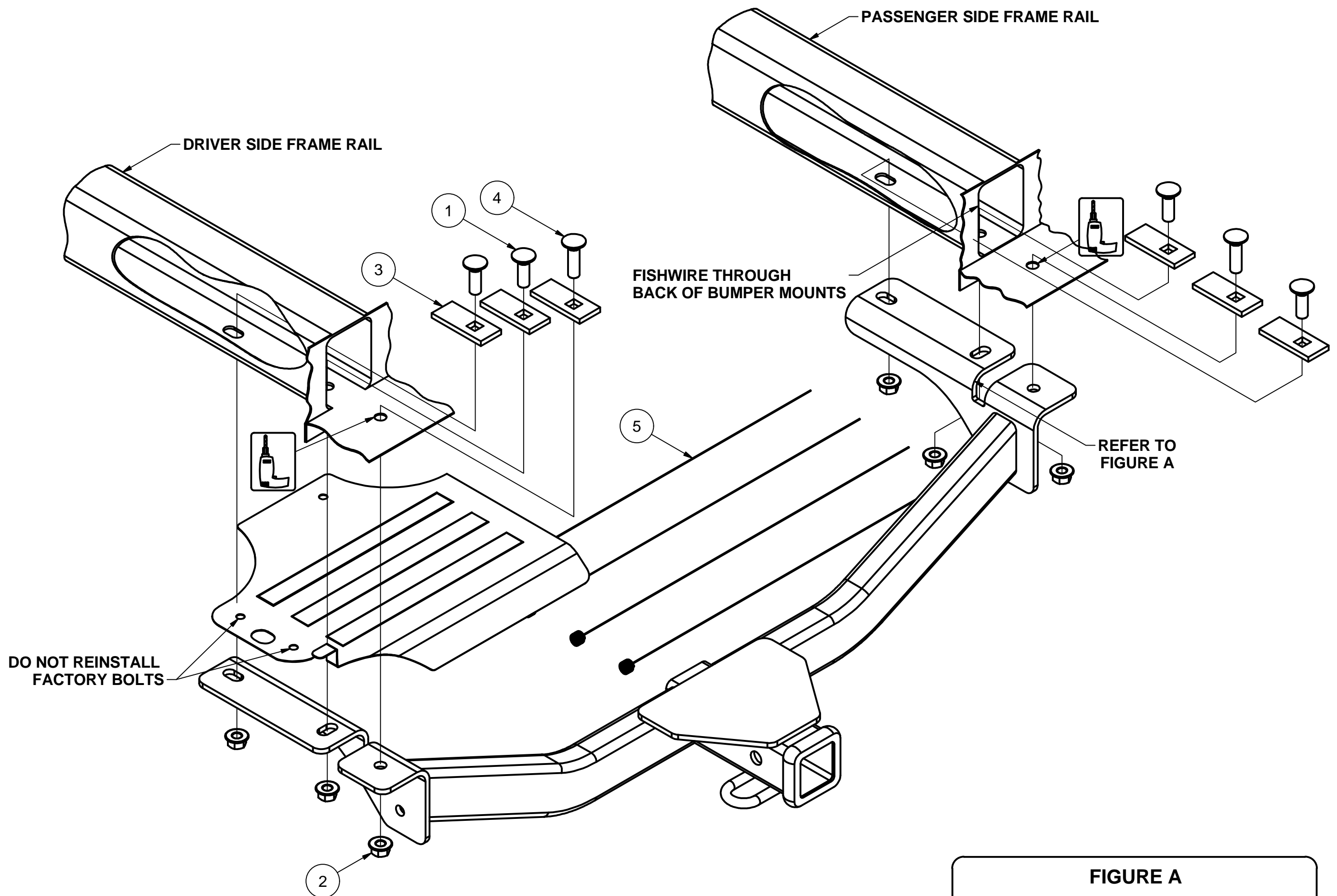


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	1/2-13 x 1 1/2	CARRIAGE BOLT
2	6	HFN 1213	HEX FLANGE NUT
3	6	CM-SP19	.250 x 1.25 x 3.00" SQUARE HOLE SPACER
4	2	1/2-13 x 1 3/4	CARRIAGE BOLT
5	4	1_2 FISHWIRE	1/2" FISHWIRE
20	2	SMALL UPC LABEL	2.00" x 1.00" UPC LABEL

**FISHWIRE TECHNIQUE**

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPERATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

\*\*NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME\*\*



**HITCH WEIGHT: 32 LBS.**

**INSTALL TIME**

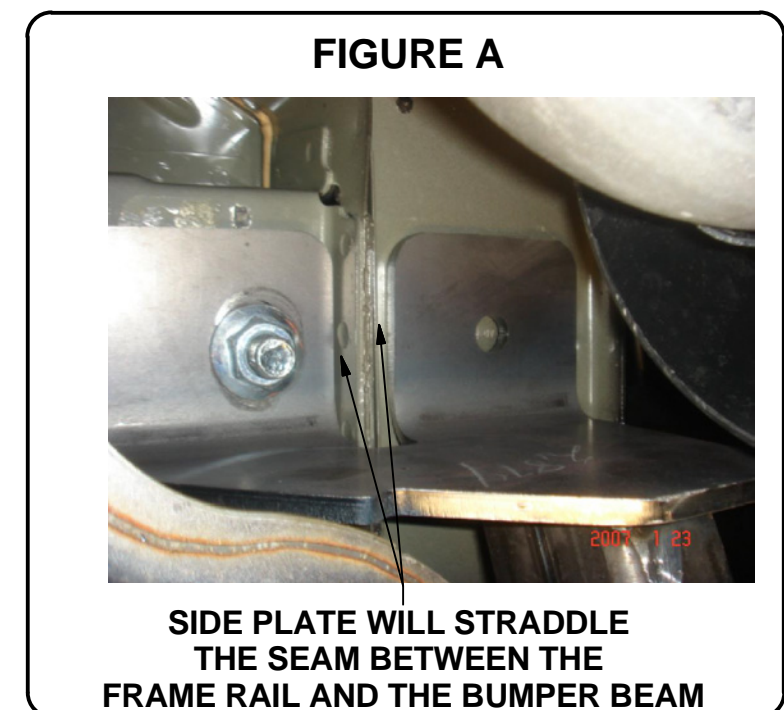
PROFESSIONAL: 60 MINUTES

NOVICE (DIY): 120 MINUTES

**INSTALL NOTES:**

- FISHWIRE HARDWARE
- LOWER EXHAUST
- DRILLING REQUIRED
- HEAT SHIELD TRIMMING REQUIRED
- FACIA TRIMMING MAY BE REQUIRED

**FRONT**  
↑  
**REAR**

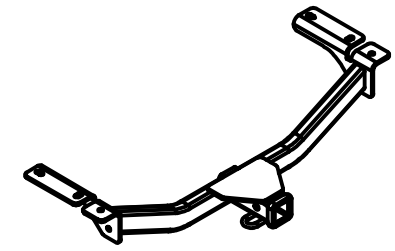


**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

Keystone Automotive Operations Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Keystone Automotive Operations Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Keystone Automotive Operations Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.



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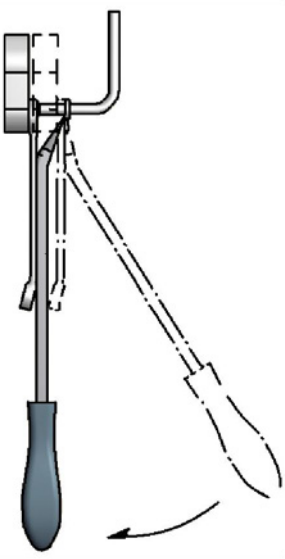


### RUBBER ISOLATOR REMOVAL DIAGRAM

This technique can be used if and Exhaust Hanger Removal Pliers is not available.

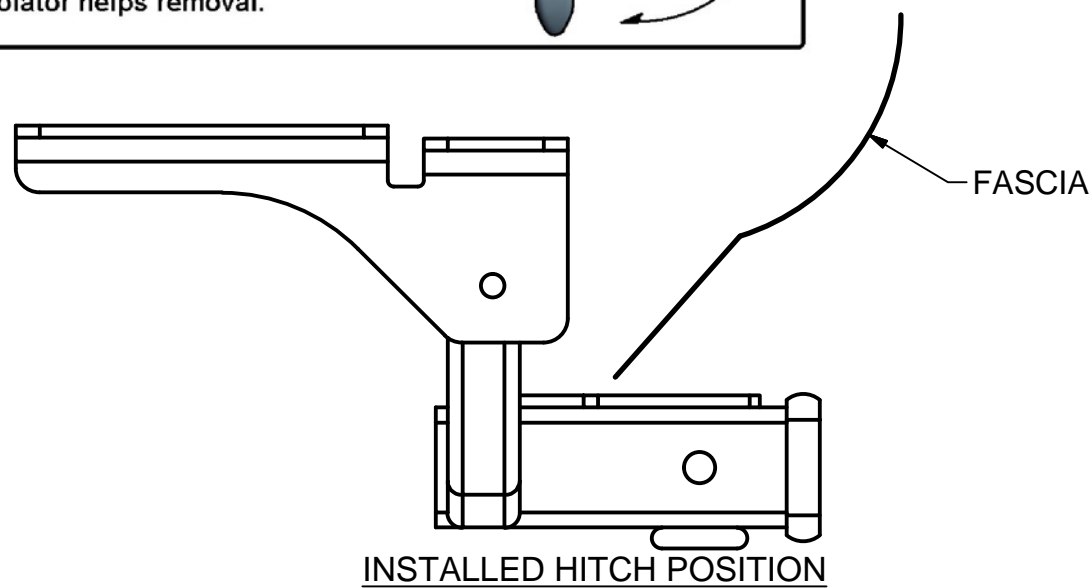
Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.

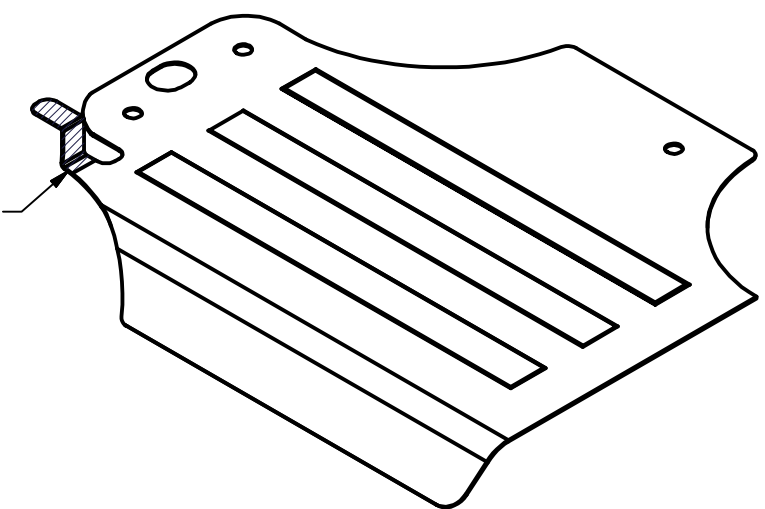


### TOOLS REQUIRED

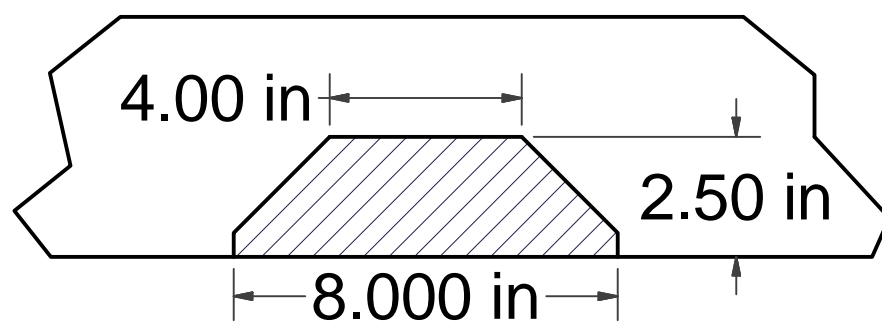
RATCHET
TORQUE WRENCH
6" SOCKET EXTENSION
3/4" SOCKET
8mm SOCKET
FLAT HEAD SCREWDRIVER
DRILL
17/32" DRILL BIT
TIN SNIPS
WIRE



REMOVE TAB FROM DRIVER AND PASSENGER SIDE HEAT SHIELD



HEAT SHIELD TAB REMOVAL



EDGE SPORT FACIA TRIM DIAGRAM

## INSTALLATION STEPS

1. Lower exhaust by removing the rear (3) exhaust hangers. It may be required to use some wire to hold the exhaust up high enough to prevent damage to the exhaust. (See RUBBER ISOLATOR REMOVAL DIAGRAM)
2. Remove heat shield from both sides of vehicle by removing the (3) 6mm bolts and (1) black plastic plug. The driver side heat shield will also be connected to the rear wiring harness by a plastic plug. Once heat shield is removed trim off tab. (See HEAT SHIELD TAB REMOVAL diagram) Reattach heat shield without the screws in the frame rails. Heat shield will then be sandwiched between vehicle frame rails and hitch.
3. Fishwire 1/2 - 13 x 1 1/2" carriage bolts with CM-SP19 spacers through rear of bumper mounts to holes in frame rails, as shown. (See FISHWIRE TECHNIQUE DIAGRAM)
4. Raise hitch into position and secure with 1/2" flange nuts.  
**(Note: Bumper facia trimming is required on Edge Sport. See Trim Diagram.)**
5. Using the hitch as a template, drill rear holes of hitch, both sides, using a 17/32" drill bit.
6. Fishwire 1/2-13 x 1 3/4" carriage bolt and spacer through back of bumper mounts and attach with 1/2" flange nuts.
7. Torque 1/2" hardware to 110 lb-ft.
8. Reinstall exhaust removed in Step 1.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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