

<u>INSTALL TIME</u> PROFESSIONAL: <u>30</u> MINUTES NOVICE (DIY): <u>60</u> MINUTES <u>INSTALL NOTES</u> : NO DRILLING REQUIRED	USE HEX BOLTS AND CONICAL WASHERS WHEN NOT INSTALLING ON SATURN VUE AND SOME CHEVY EQUINOX / GMC TERRAIN MODELS
	<b>PS</b> nox and the GMC Terrain, it is necessary to remove the panel at the center of the ace for hitch installation. (Return the panel to vehicle owner.)
2. Remove existing M12 fasteners from outside surfaces of frame rails. If present remove tie down brackets and return to customer.	
3. Raise hitch into pos	ition and fasten to bumper beam using M12 bolts and conical washers.
1. Spray with penet	d conical washers on outside surfaces of frame rails. (NOTE: If weldnuts contain debris; rating oil, let soak for 5 minutes. 2. Clean weldnut with wire brush and compressed air. a M12-1.75 tap to clean weldnut.)
5. Fishwire remaining carriage bolts and square hole spacers through end of bumper beam. (See FISHWIRE TECHNIQUE.) (NOTE: May need to enlarge holes to 17/32" to ensure clearance of 1/2" bolts)	
6. Torque all M12 hard	dware to 79 ft-lbs. Torque all 1/2" hardware to 110 ft-lbs.
PERIODICA	ALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS

ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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