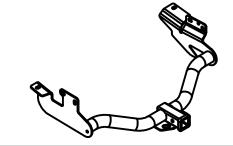


## Class III Receiver Hitch Part No. 69463C



## Fits: FORD ESCAPE / MAZDA TRIBUTE / MERCURY MARINER



GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT

WARNING: \*\*\* DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. \*\*\*



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Parts List (VEHICLES WITHOUT O.E.M. HITCHES)	
ITEM QTY PART NUMBER	DESCRIPTIONEXHAUST DAMPENER
1 6 1/2-13 x 1 3/4	CARRIAGE BOLT
2 6 CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER
3 1 CM-SP43	.375 x 1.25 x 2.50" SQUARE HOLE SPACER
4 6 1/2"	CONICAL TOOTHED WASHER  HARDWARE THROUGH FRAME RAIL END OPTION
5 6 1/2-13	HEX NUT (BOTH SIDES)
6 4 1_2 FISHWIRE	1/2" FISHWIRE
FISHWIRE TECHNIQUE INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE, PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPERATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL. "NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME"  TOOLS REQUIRED  RATCHET  3/4" SOCKET  TORQUE WRENCH DIE GRINDER W/ CARBIDE BIT	
HARDWARE THROUGH DRILL WIDENED HOLE OPTION (BOTH SIDES)  HITCH WEIGHT: 38 LBS. INSTALL TIME PROFESSIONAL: 30 MINUTES NOVICE (DIY): 60 MINUTES	

### **INSTALLATION STEPS**

#### NOTES:

**INSTALL NOTES:** 

- MAY REQUIRE DRILLING

- MAY REQUIRE EXHAUST

**BRACKET MODIFICATION** 

- If there is access to put the bolt and spacer into the frame rail from the end there will be no need for drilling. Some vehicles have different tie down hooks that allow access to frame rail ends.

**DRIVER SIDE** 

FRAME RAIL

**VEHICLE** 

- If your vehicle is equipped with an exhaust vibration dampener that interferes with the side plate, bend or pry the dampener away from the side plate as needed.
- 1) Using the fishwire, pull carriage bolts and square hole spacers through the previously enlarged frame rail holes or frame rail ends, (depending upon model year) and into position.
- 2) Place spacer over bolt on passenger side and raise hitch into position. Hand tighten the fasteners.

DRILL TO ALLOW-

**SPACER AND BOLT** 

TO PASS THROUGH

- 3) Fishwire the remaining fasteners into position and secure with conical toothed washers and hex nuts as shown.
- 4) Torque all 1/2" fasteners to 110 lb-ft.

# PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Keystone Automotive Operations Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Keystone Automotive Operations Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Keystone Automotive Operations Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.

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