



Assembly, Installation, Operation and Maintenance Instructions

P/N: 32332

CL TS PS & DS TRUNNION AND HARDWARE SERVICE KIT

Dealer/Installer: Provide a copy of these Instructions to the end user of this product. These Instructions provide important operating and safety information for proper usage of this product. Demonstrate the proper use of the product with the end user. Have the end user demonstrate that they understand the proper use of the product.

End User: Read and follow all instructions included in this manual. Ask your Dealer / Installer for assistance if you do not understand the proper use of the product. Never remove any warning decals from the product.

Tools Required:

- 1-1/8" Socket
- 1-1/16" Wrench
- 15/16" Socket
- 15/16" Wrench
- Torque Wrench capable of 380 ft. lbs.

Discard both trunnions and mounting hardware and install new trunnions and mounting hardware as shown. Apply small amount of grease to hex bolt shaft prior to installation.

Do not grease friction surfaces of trunnions or top and bottom plates.

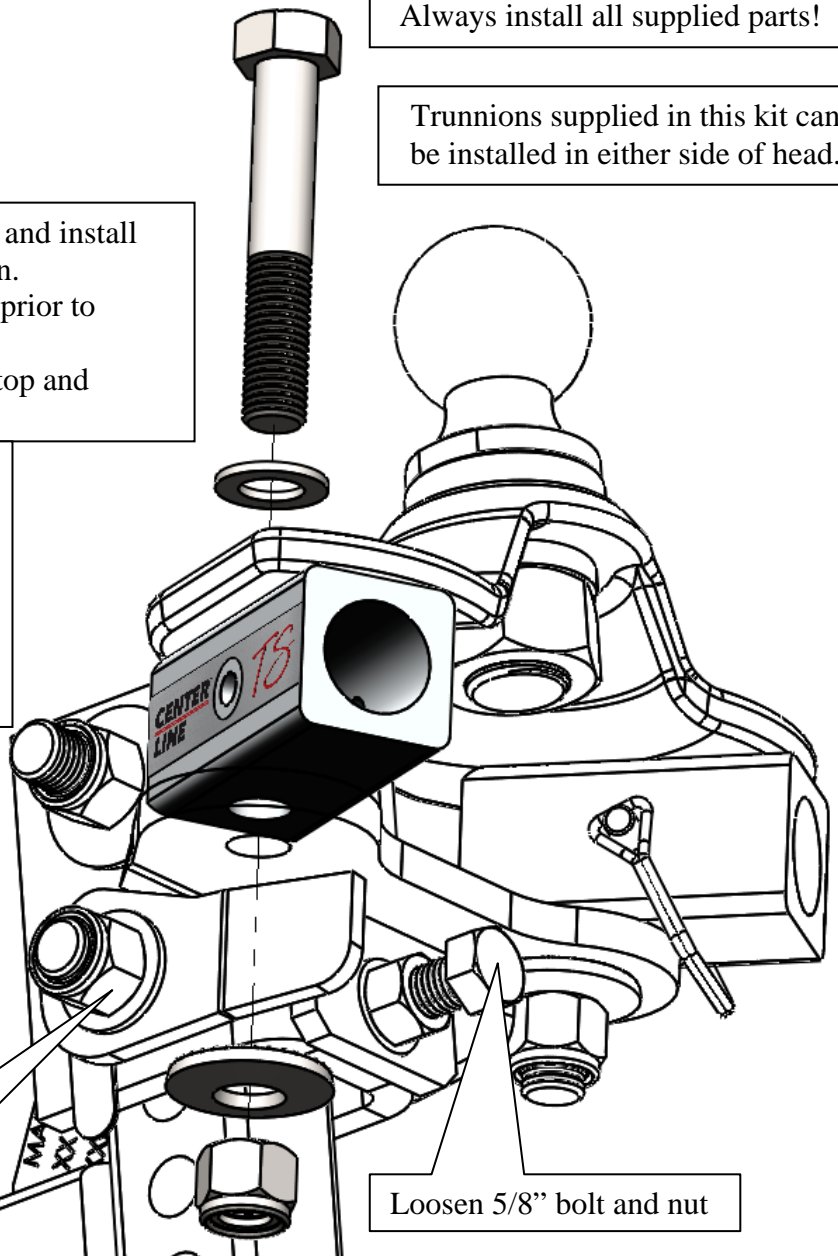
Prior to tightening of trunnion bolts, align outside of trunnion surface to edge of top plate.
Tighten trunnion hardware to 150 ft. lbs. first.
Tighten 5/8" hex bolt 1/4-1/2 turn.
Tighten 5/8" hex nut securely.
Tighten lower shank bolt/nut to 380 ft. lbs.

KIT CONTAINS:

- (2) TRUNNIONS WITH LABELS
- (2) "D" PIN ASSEMBLIES
- (2) 3/4-10 X 4.5 HEX BOLTS
- (2) 3/4" ID HARDENED FLAT WASHERS
- (2) 3/4-10 NYLON LOCK NUTS
- (2) 3/4" ID CONICAL TOOTH WASHERS

Always install all supplied parts!

Trunnions supplied in this kit can be installed in either side of head.



Loosen bottom 3/4" nylon lock nut only

Loosen 5/8" bolt and nut