



# Assembly, Installation, Operation and Maintenance Instructions

## Part # 32053

### 26K HUSKY 10 HARDWARE SERVICE KIT

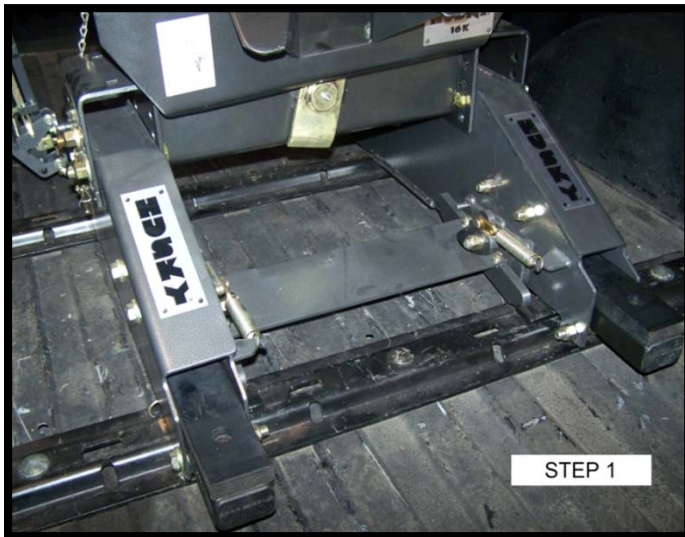
**Dealer / Installer:** Provide a copy of these Instructions to the end user of this product. These Instructions provide important operating and safety information for proper usage of this product. Demonstrate the proper use of the product with the end user. Have the end user demonstrate that they understand the proper use of the product.

**End User:** Read and follow all instructions included in this manual. Ask your Dealer / Installer for assistance if you do not understand the proper use of the product. Never remove any decals from the product.

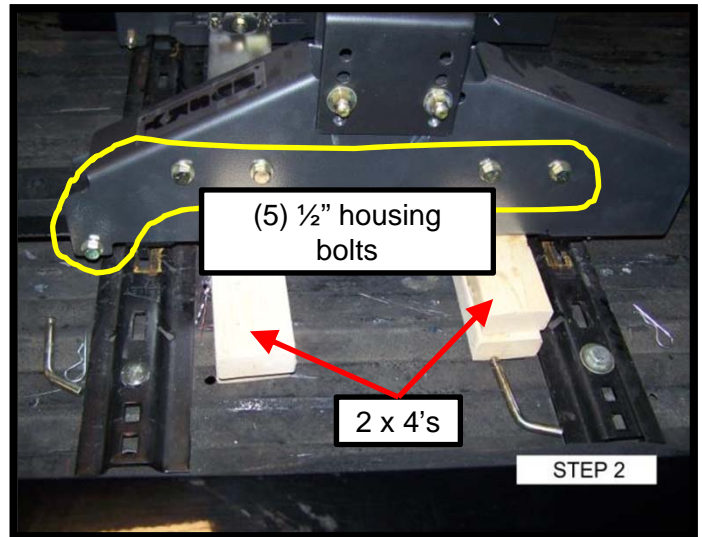
Using the following procedures does not require disassembly of the 5<sup>th</sup> wheel system nor will you have to remove the pull handle assembly from the 26K Husky-10 driver side housing.

**You will need the following tools:**  $\frac{3}{4}$ " socket, ratchet and wrench, 100 ft-lbs min. torque wrench.

**Torque specifications:**  $\frac{1}{2}$ -13 bolts are 75 lbs-ft.



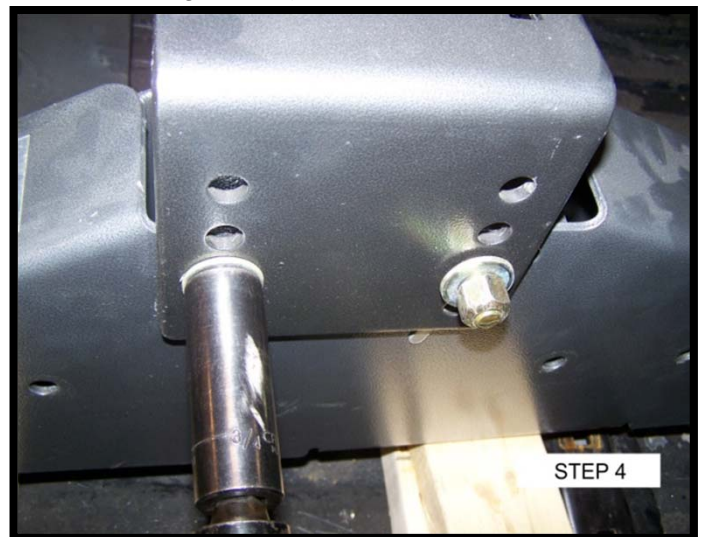
Remove base rail pins and clips.



Support housing assemblies both sides with (2) 2 x 4's stacked and positioned as shown. (or something similar). 4" min. will be sufficient.

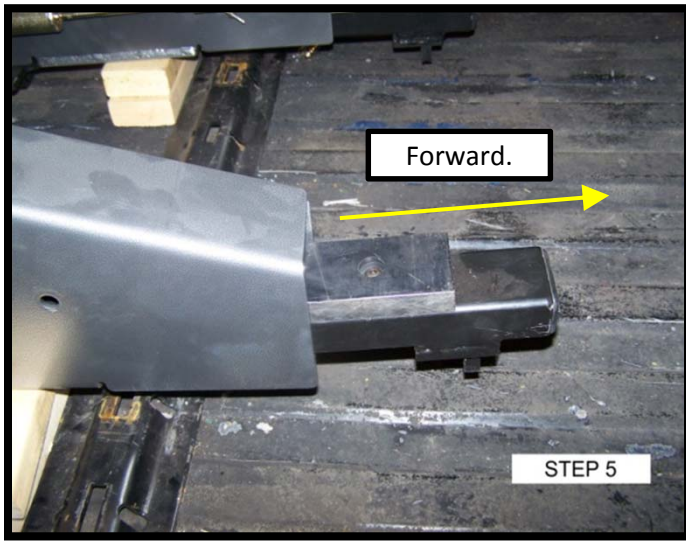


Remove (5)  $\frac{1}{2}$ " housing bolts and discard.

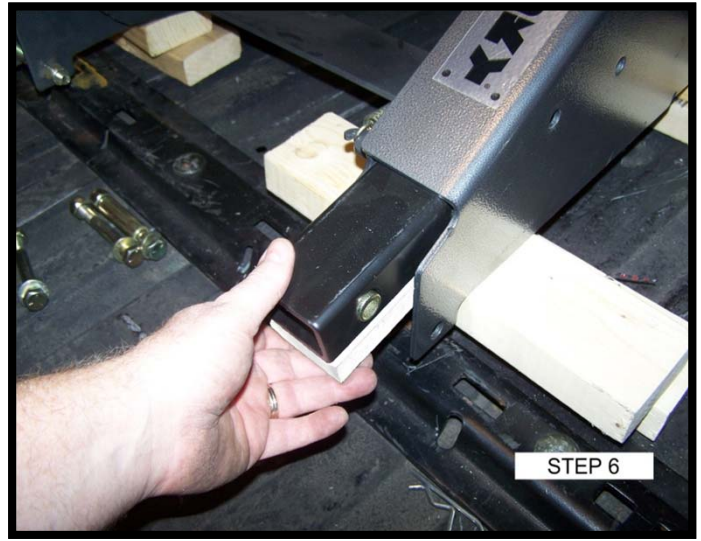


Loosen but do not remove cross member nuts on the same side you are servicing.

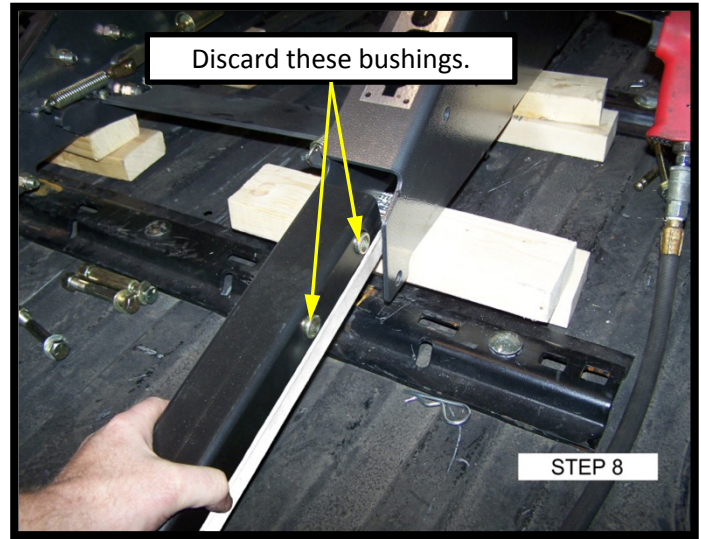
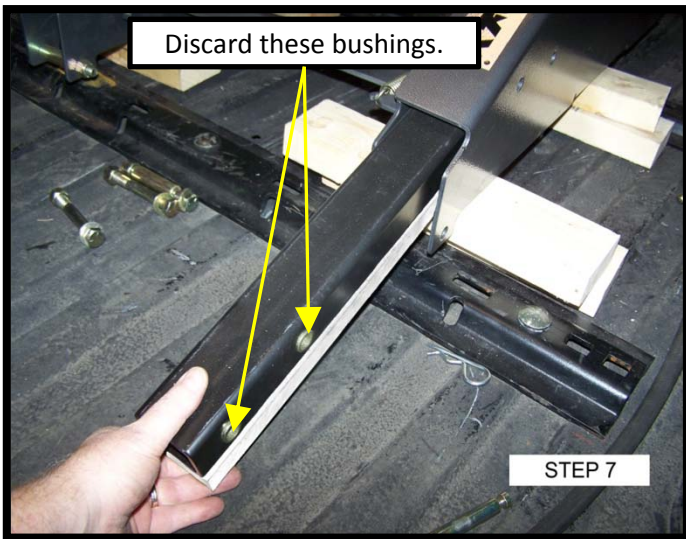




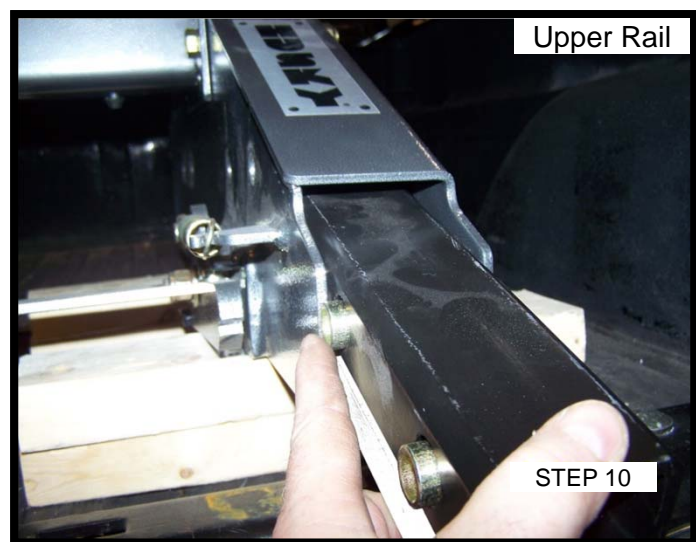
Push(slide) the lower rail forward until it stops.



Reach into the rearward side of the housing and pull the upper rail assembly out.



Insert new bushings into holes in upper rail.



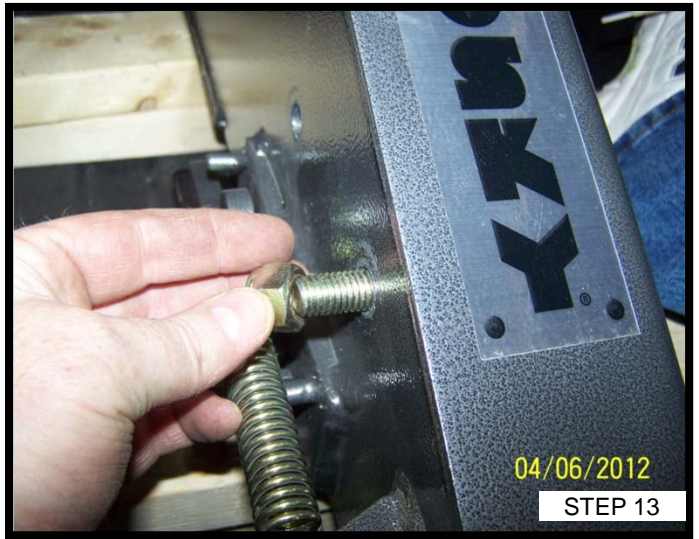
Carefully guide upper rail assembly with plastic facing down as shown.





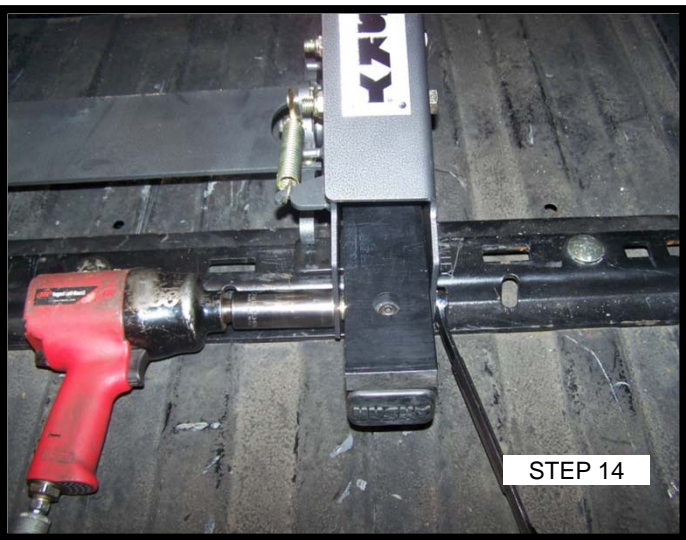
STEP 12

Slide upper rail in until the bushings line up with the housing holes.



STEP 13

Insert the (5) new 1/2 hex bolts from the outside of the housing and thread the lock nuts on.

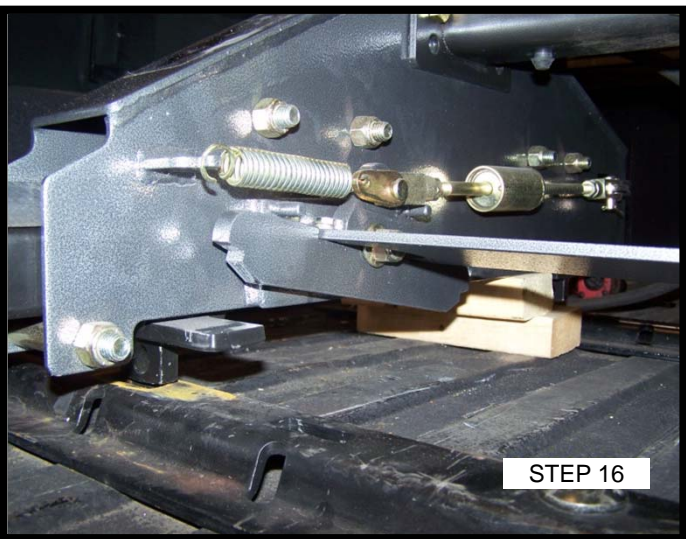


STEP 14

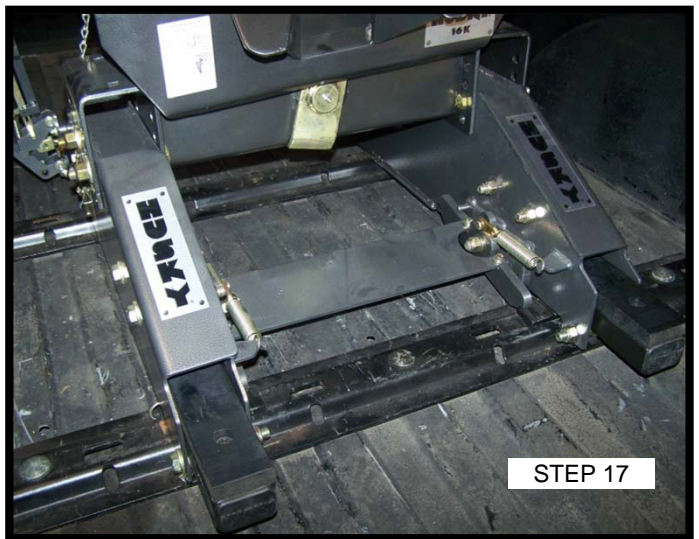
Tighten lock nuts to 75 lbs.-ft. Also tighten the (2) cross member nuts you loosened earlier to 75 lbs.-ft.



STEP 15



STEP 16



STEP 17

Remove 2 x 4 blocks and guide base rail tabs back into the base rail slots and insert the (4) base rail pins and clips. Check system for free sliding forward and backwards and adjust if necessary.

# Warranty Terms:

## 10 Year Limited Warranty:

This warranty applies solely to Husky 5<sup>th</sup> Wheel Products manufactured by Keystone Automotive Operations Inc. for Husky Towing Products.

Husky Towing Products and Keystone Automotive Operations Inc. make no guarantees or warranties for products not manufactured by Keystone Automotive Operations Inc. Such products are covered solely under any applicable warranty of the manufacturer. It is always recommended that the operating instructions and guarantee instructions provided by the manufacturer are followed.

Keystone Automotive Operations Inc. warrants its products to be free from manufacturing and material defects to the original purchaser for the length of warranty stated above from the date of retail purchase. If any products are found to have a manufacturing or material defect, the product will be replaced or repaired at the option of Husky Towing Products and Keystone Automotive Operations Inc. with proof of purchase by the original purchaser. The original purchaser shall pay all transportation and shipping costs associated with the return of the defective product and the defective product shall become the property of Keystone Automotive Operations Inc.

The Warranty applies to Keystone Automotive Operations Inc. products used for individual and recreational purposes. Commercial usage of the Keystone Automotive Operations Inc. products limits the warranty to 90-days from date of purchase.

The Warranty applies only to Keystone Automotive Operations Inc. products which are found to be defective in manufacturing or material. This warranty does not apply to normal wear and tear of the finished placed on Keystone Automotive Operations Inc. products.

Husky Towing Products and Keystone Automotive Operations Inc. are not responsible for any labor costs incurred for removal or replacement of the defective product.

Husky Towing Products and Keystone Automotive Operations Inc. are not responsible for repair or replacement of any product under the limited warranty where the product was improperly installed, misapplied, altered, abused, neglected, overloaded, misused or damaged as a result of an accident, including any use of the product not in accordance with all product operating and safety instructions.

Without limiting the generality of the foregoing, Husky Towing Products and Keystone Automotive Operations Inc. shall under no circumstances be liable for any incidental or consequential loss or damage whatsoever arising out of, or in any way relating to any such breach of warranty or claimed defect in, or non-performance of the products. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitation may not apply to you.

This limited warranty gives you specific legal rights, and you may also have other rights that vary from state to state.