



# Assembly, Installation, Operation and Maintenance Instructions

## 26K Husky-10 Gliding Pad Service Kit

### Part # 32046

**Dealer / Installer:** Provide a copy of these Instructions to the end user of this product. These Instructions provide important operating and safety information for proper usage of this product. Demonstrate the proper use of the product with the end user. Have the end user demonstrate that they understand the proper use of the product.

**End User:** Read and follow all instructions included in this manual. Ask your Dealer / Installer for assistance if you do not understand the proper use of the product. Never remove any decals from the product.

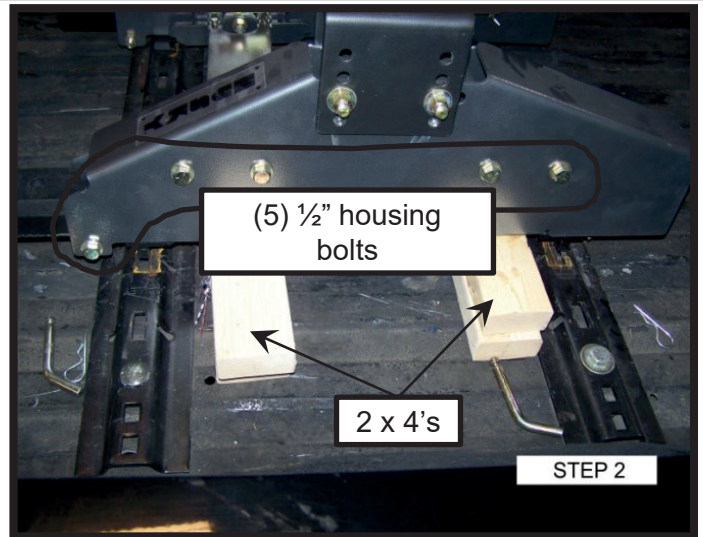
Using the following procedures does not require disassembly of the 5<sup>th</sup> wheel system nor will you have to remove the pull handle assembly from the 26K Husky-10 driver side housing.

**You will need the following tools:**  $\frac{3}{4}$ " socket, ratchet and wrench, 100 ft-lbs min. torque wrench,  $\frac{3}{16}$ " hex bit or allen wrench. A thread-locking fluid or paste is required. We recommend Loctite® Threadlocker Blue 242®.

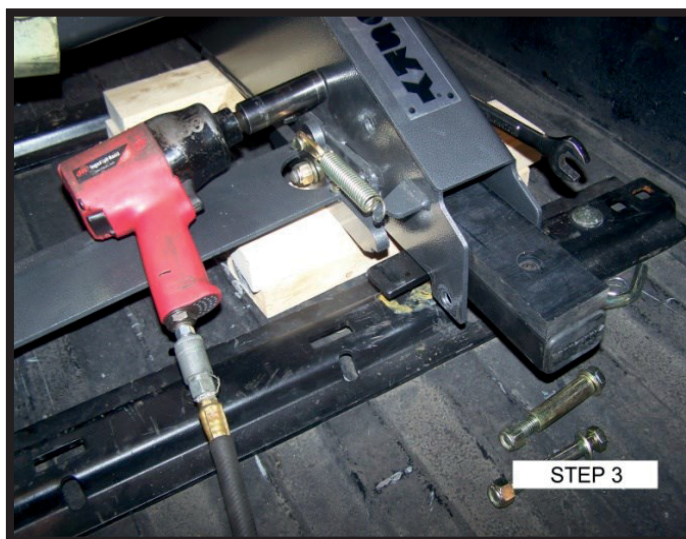
**Torque specifications:**  $\frac{1}{2}$ -13 bolts are 75 lbs-ft.,  $\frac{5}{16}$ -18 button head screws are 15 lbs-ft.



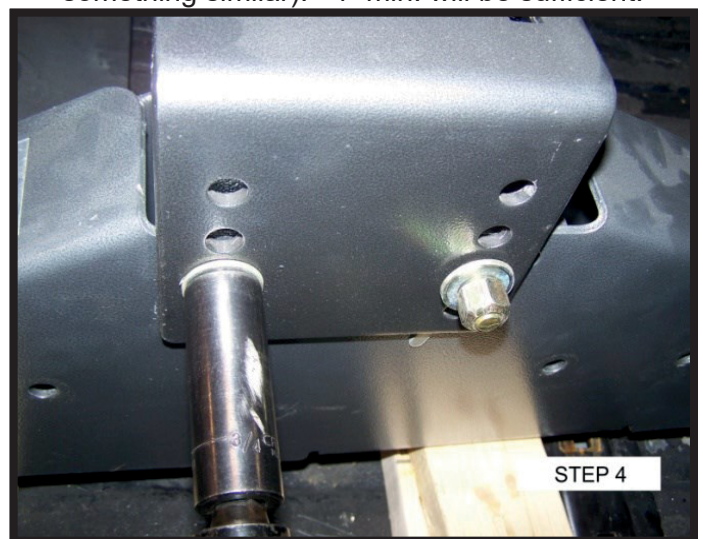
Remove base rail pins and clips.



Support housing assemblies both sides with (2) 2 x 4's stacked and positioned as shown. (or something similar). 4" min. will be sufficient.

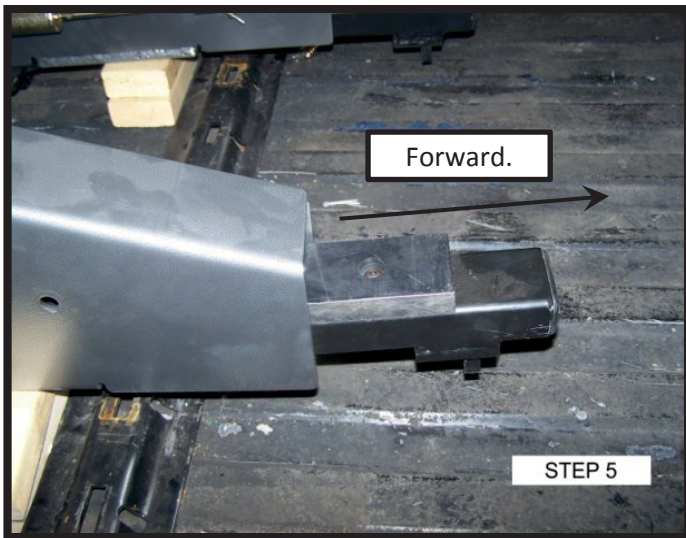


Remove (5)  $\frac{1}{2}$ " housing bolts.

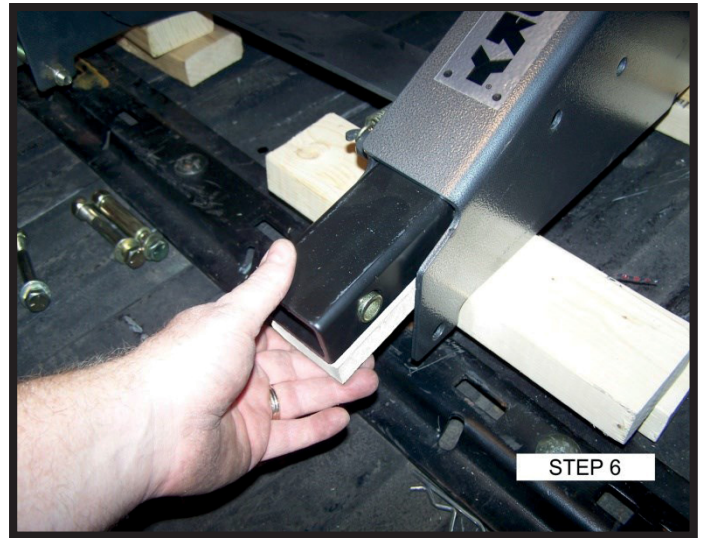


Loosen but do not remove cross member nuts on the same side you are servicing.

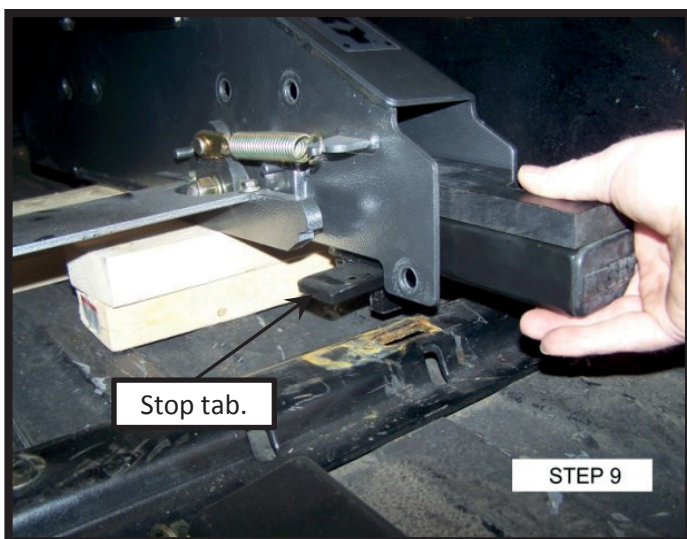
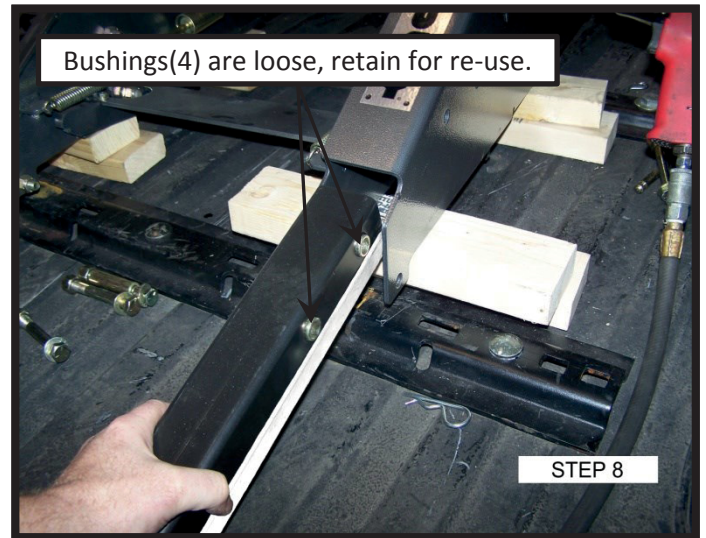




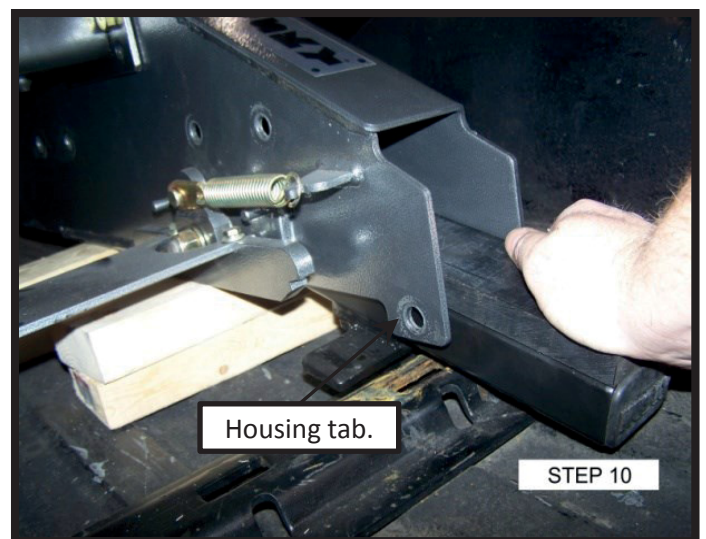
Push(slide) the lower rail forward until it stops.



Reach into the rearward side of the housing and pull the upper rail assembly out.

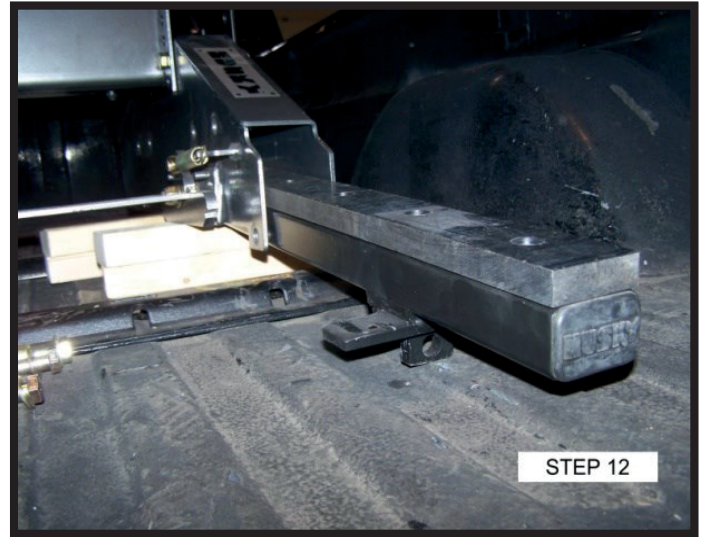
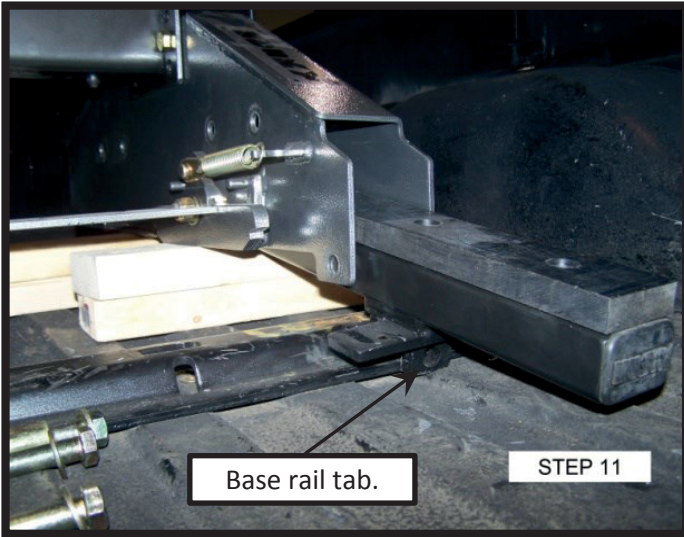


Reach into the rearward side of the housing and pull the lower rail assembly out.

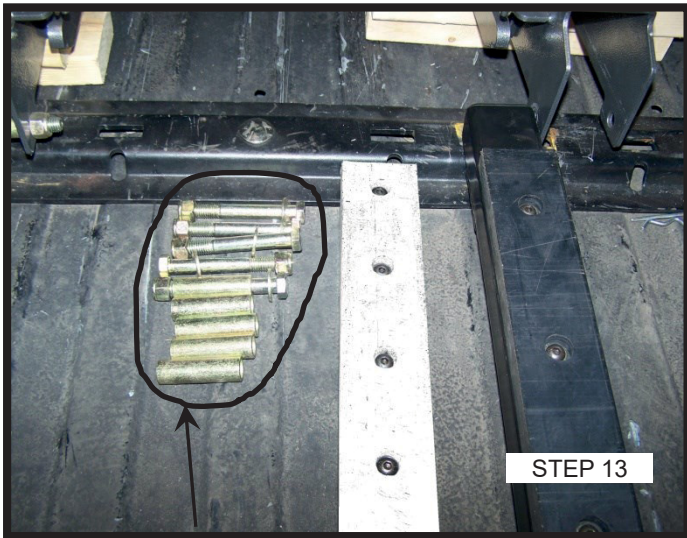


Push down on lower rail so stop tab clears housing tab.

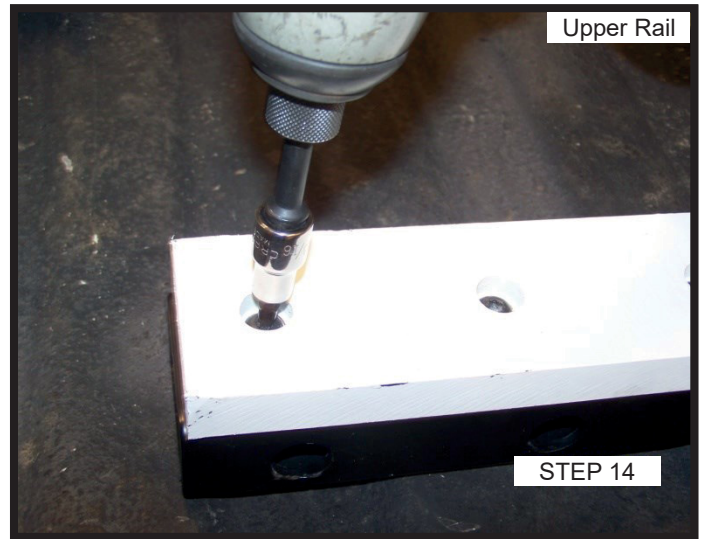




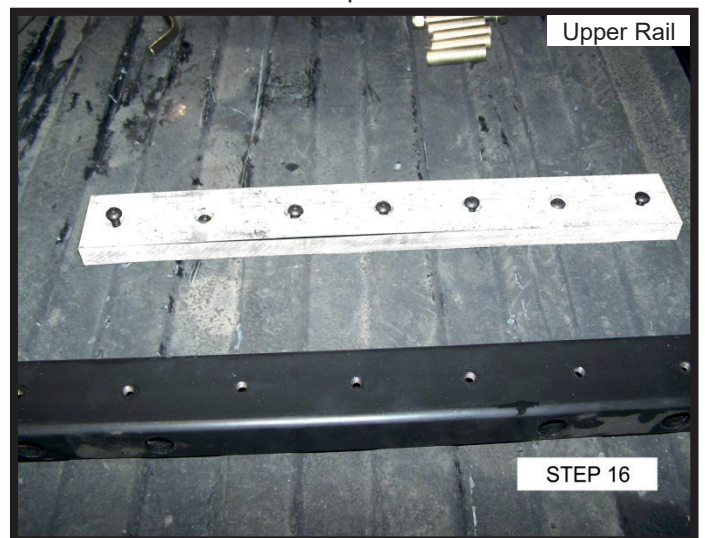
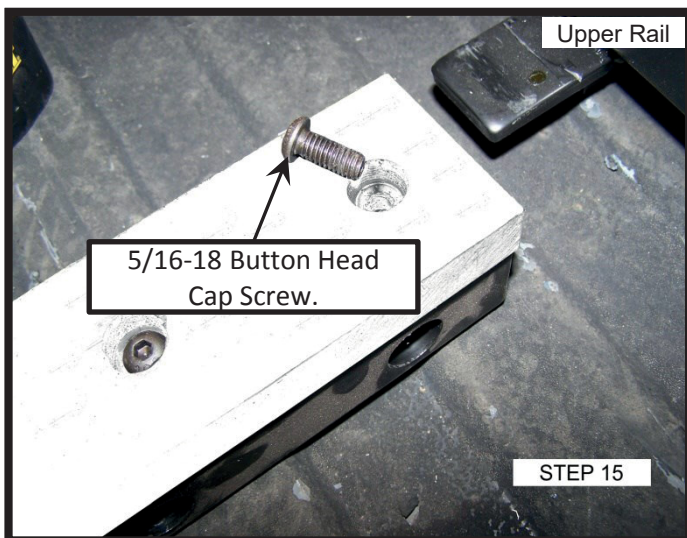
Continue to pull lower rail assembly out of housing, you will have to lift the rail up so the base rail tabs clear the 2 x 4's.



Retain all bolts, nuts, washers and bushings.

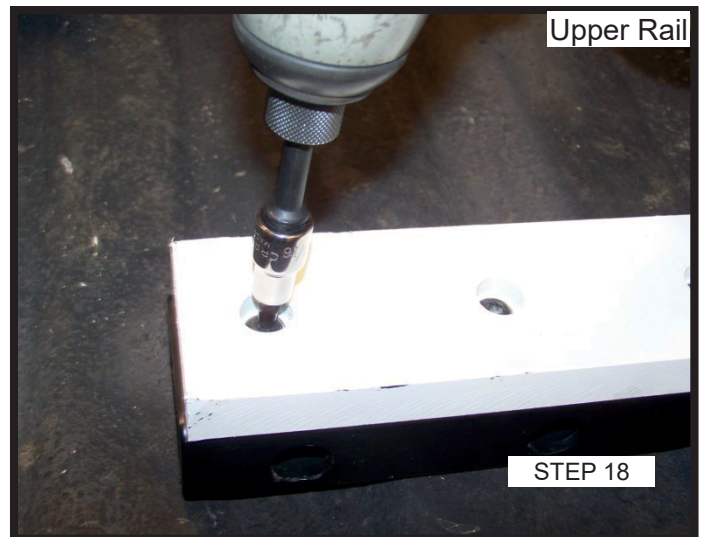
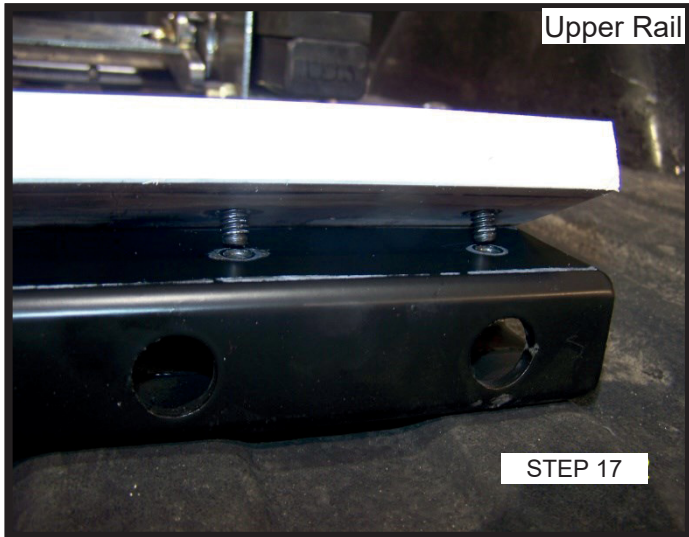


Use of a cordless drill with a 3/16" hex bit will ease the removal and installation of the screws that secure the composite materials.

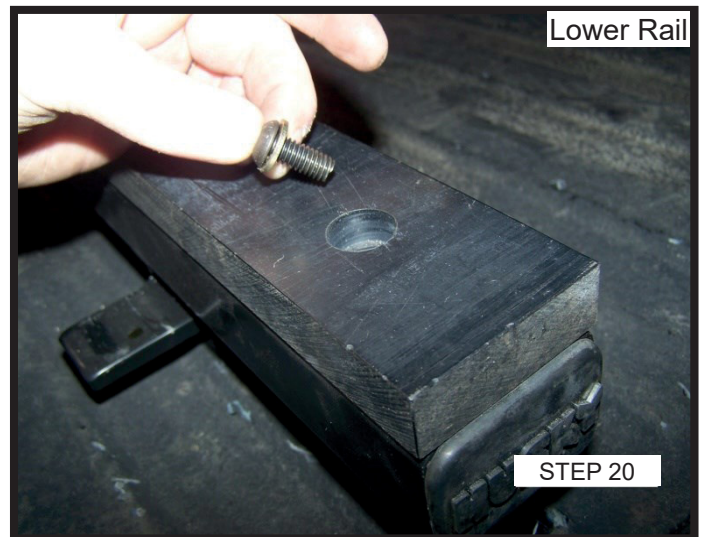
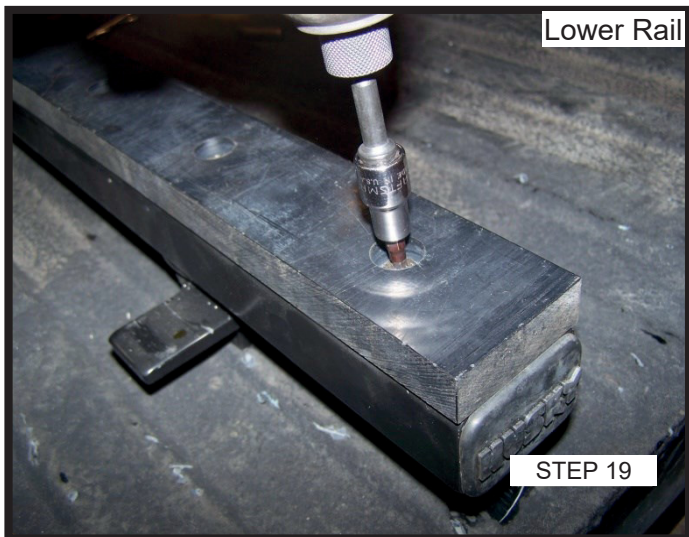


After all screws are removed, dispose of screws and plastic.

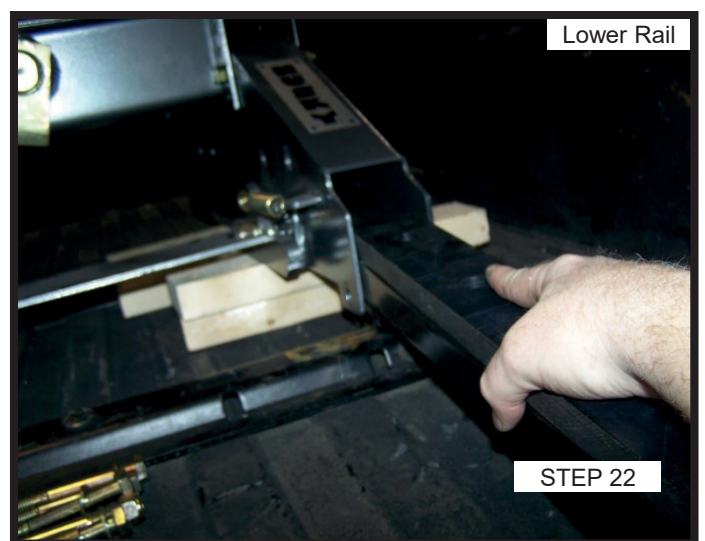
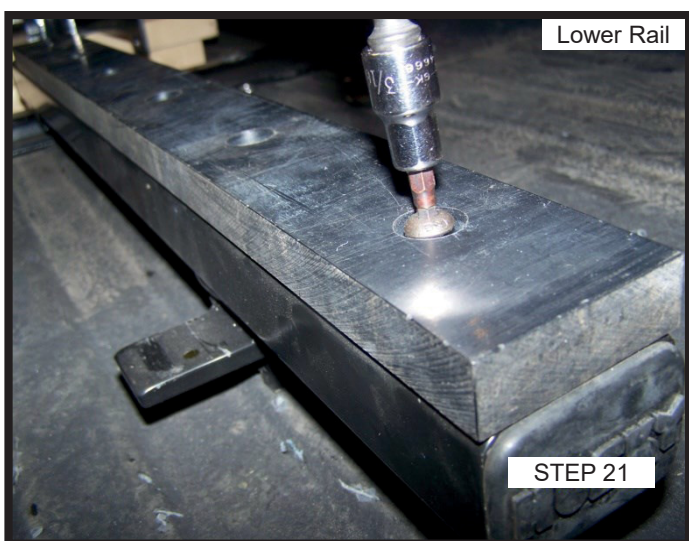




Apply thread locking fluid to new fasteners. DO NOT get any on the plastic. Insert new button head screws into holes of new whitish plastic. Set plastic on upper rail and align threaded ends of screws with threaded holes and tighten to 15 lbs. ft. Warning: if you over tighten screws, the plastic may break.

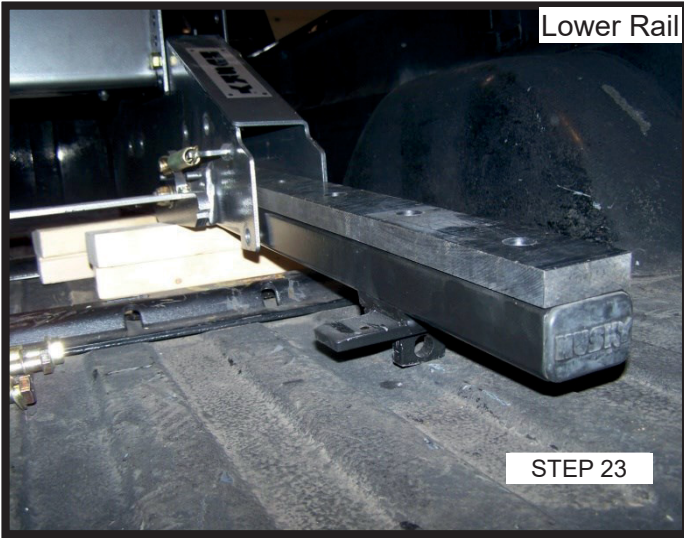


Remove old button head screws, washers and plastic from lower rail and dispose of properly.

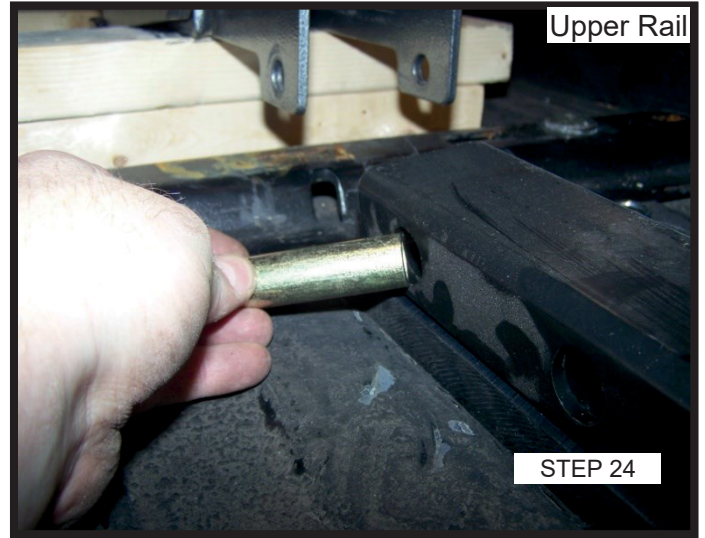


Apply thread locking fluid to new fasteners. DO NOT get any on the plastic. Insert new button head screws into flat washers and then insert into holes in new black plastic. Align threaded ends of screws to threaded holes in lower rail and tighten to 15 lbs.-ft. Warning: if you over tighten screws, the plastic may break.

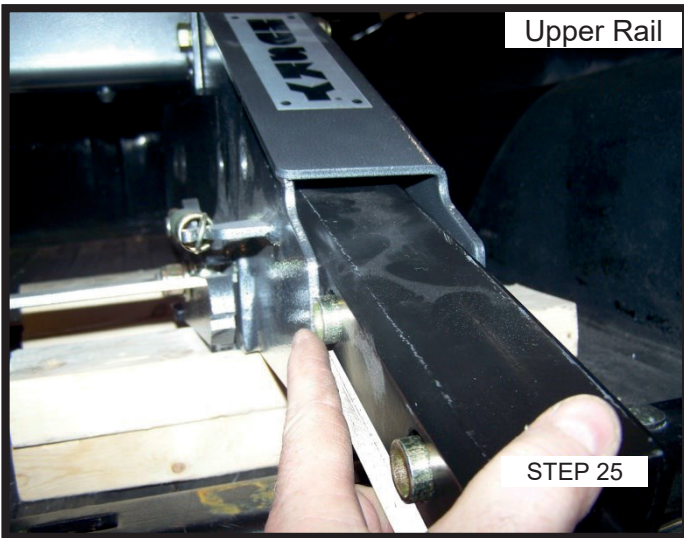




Insert lower rail into rear of housing as shown and slide forward until it stops.



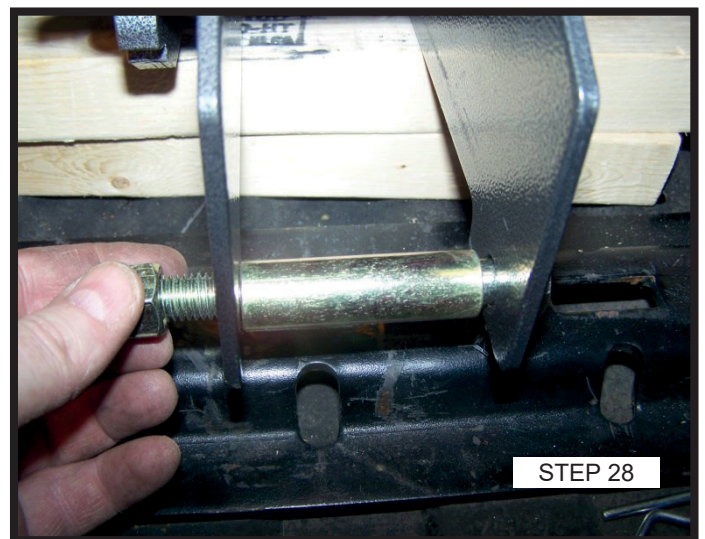
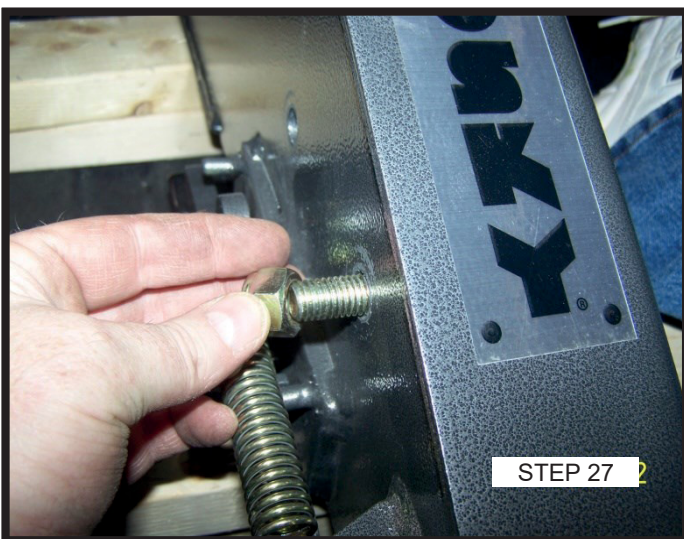
Insert bushings into holes in upper rail.



Carefully guide upper rail assembly with plastic facing down as shown.

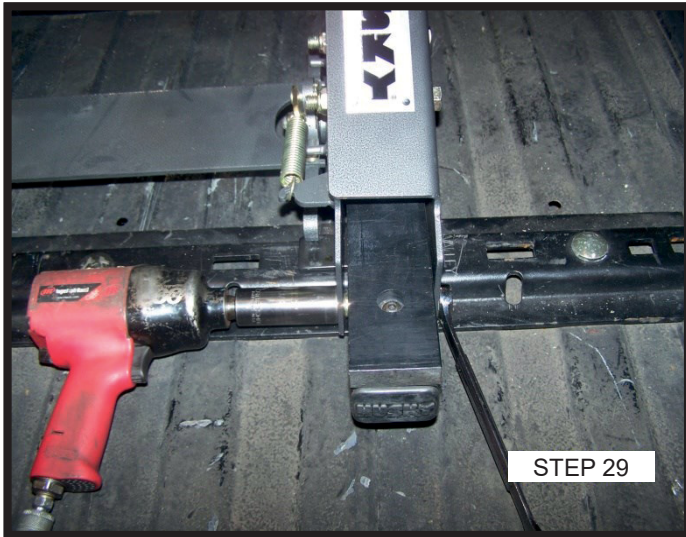


Slide upper rail in until the bushings line up with the housing holes.

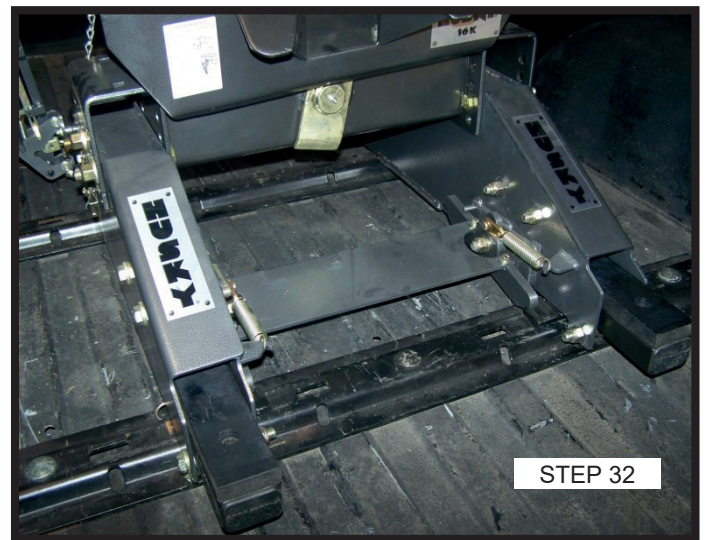
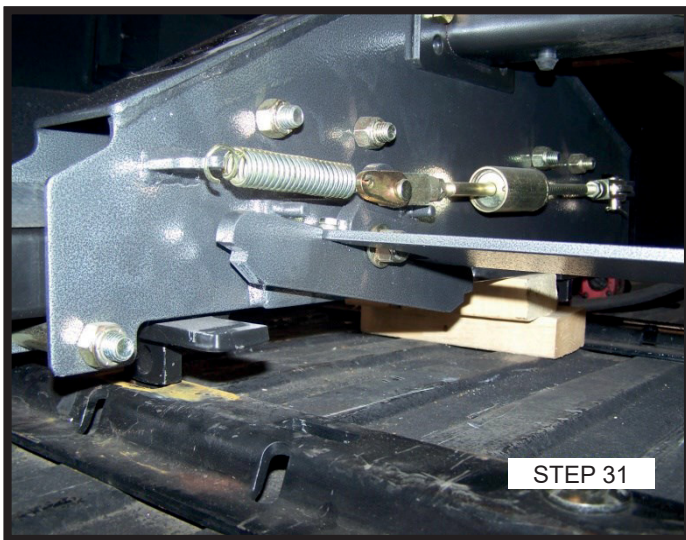


Insert the (5)  $\frac{1}{2}$  hex bolts from the outside of the housing and thread the lock nuts on.





Tighten lock nuts to 75 lbs.-ft. Also tighten the (2) cross member nuts you loosened earlier to 75 lbs.-ft.



Remove 2 x 4 blocks and guide base rail tabs back into the base rail slots and insert the (4) base rail pins and clips.  
Check system for free sliding forward and backwards and adjust if necessary.