



Assembly, Installation, Operation and Maintenance Instructions
5th Wheel Hitch
Part # 31576 Pull Pin & Hair Pin Replacement.

Dealer / Installer:	Provide a copy of these Instructions to the end user of this product. These Instructions provide important operating and safety information for proper usage of this product. Demonstrate the proper use of the product with the end user. Have the end user demonstrate that they understand the proper use of the product.
End User:	Read and follow all instructions included in this manual. Ask your Dealer / Installer for assistance if you do not understand the proper use of the product. Never remove any decals from the product.

Kit Contains:

- (4) 1/2" X 2 1/2" Long Pull Pins**
- (4) Hair Pins**

- 1. Install new pull pins through the appropriate hole in the base rail and 5th wheel uprights or Roller as directed from their specific instructions. Be aware of any specific conditions / orientations described per 5th wheel or roller instructions.**
- 2. Install the hair pin around the pull pin until it securely wraps the end.**

