

HOTCHKIS **HOTCHKIS** **SPORT SUSPENSION**

INSTALLATION INSTRUCTIONS

SWAY BAR KITS # 2205 & 2206

HOTCHKIS PERFORMANCE RECOMMENDS THE USE OF OUR LOWER TRAILING ARMS WHEN MOUNTING THE REAR SWAY BAR ON YOU'RE B BODY CAR.

THE TRAILING ARM PART NUMBER IS:

- **1305 FOR PART # 2205 OR 2206 78-96 B BODY**

ATTENTION WAGON OWNERS (WITH STOCK TRAILING ARMS):

THE REAR SWAY BAR CAN BE INSTALLED USING THESE PARTS FROM GM.

CHANNEL BRACKET – PART # 10191120 – QTY. 2

BOLTS – PART # 9433477 – QTY. 8

BOLTS (SWAY BAR TO ARMS) – PART # 11516714 – QTY. 4

FRONT SWAY BAR REMOVAL AND INSTALLATION

- 1) Raise vehicle and place on jack stands (make sure the surface is flat; ramps are ok).
- 2) Notice how the stock sway bar looks ie: bracket placement, bends etc.
- 3) Remove end links from sway bar.
- 4) Using a floor jack, support the sway bar. Remove the brackets holding the sway bar to the frame. Lower the sway bar and remove it.
- 5) Apply a thin layer of supplied grease to the inside of the bushing and install the bushings and brackets on the new sway bar (split in polyurethane bushing to front).
- 6) Attach the new sway bar with the **PASSENGER SIDE BRACKET FIRST**, then complete the driver's side.
- 7) Torque both bracket bolts to 24 ft./lbs.
- 8) Tighten end link bolts to 13 ft./lbs.

REAR SWAY BAR REMOVAL AND INSTALLATION

- 1) Raise vehicle and place on jack stands. (make sure the surface is flat; ramps are ok)
- 2) **FOR THE 2205 ONLY** - Using a floor jack, support the sway bar. Remove the bolts holding the sway bar to the trailing arms. Lower the sway bar and remove.
- 3) If using the stock lower trailing arms, inspect sway bar mount locations for cracking or damage. We recommend our fabricated trailing arms for improved traction and performance. **SEE ABOVE FOR APPLICATION.**
- 4) Install new rear sway bar bolts to 45 ft./lbs.
- 5) Check for exhaust clearance on aftermarket exhaust systems and lower car off of jack stands or ramps.

