

24385  
Leaf Spring  
*Installation Instructions*



Thank you for your purchase of this Hotchkis Performance product. Your Leaf Spring set was designed with the performance and durability you've come to expect from Hotchkis Performance.

*Note: Please read the entire installation instructions before starting. Having the right tools will ensure a smooth install process.*

## ***LEAF SPRING INSTALLATION***

- 1. Using a jack or lift, raise the rear of the car slightly to relieve the springs of stress.**

*Note: Do not lift the car completely off the ground.*

2. Remove the lower shock mount plate nuts.



3. Loosen the lower shock nut allowing the plate to pivot.



4. Now remove the lower shock mount plate from the U-bolts.



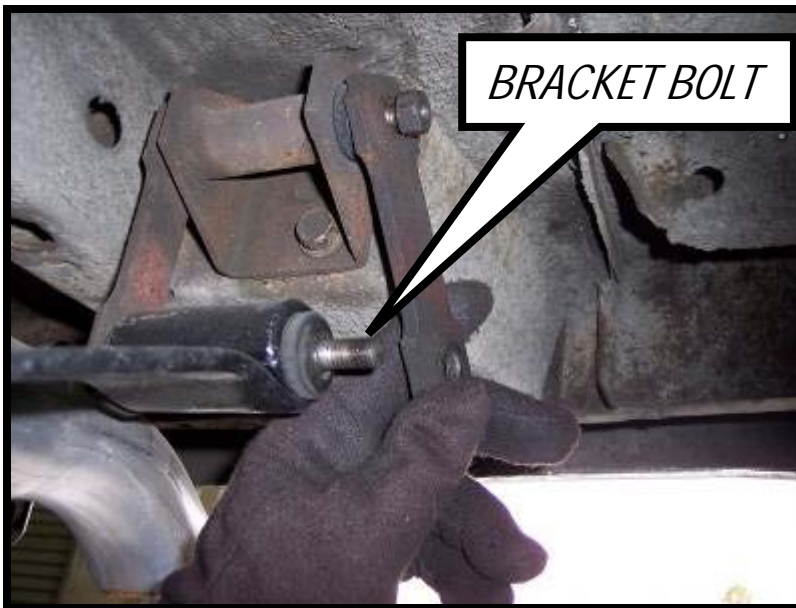
5. Loosen the two rear bracket nuts.  
*NOTE: Do not completely remove these nuts yet.*



6. Support the spring with a stand and remove the 4 nuts on the front bracket.

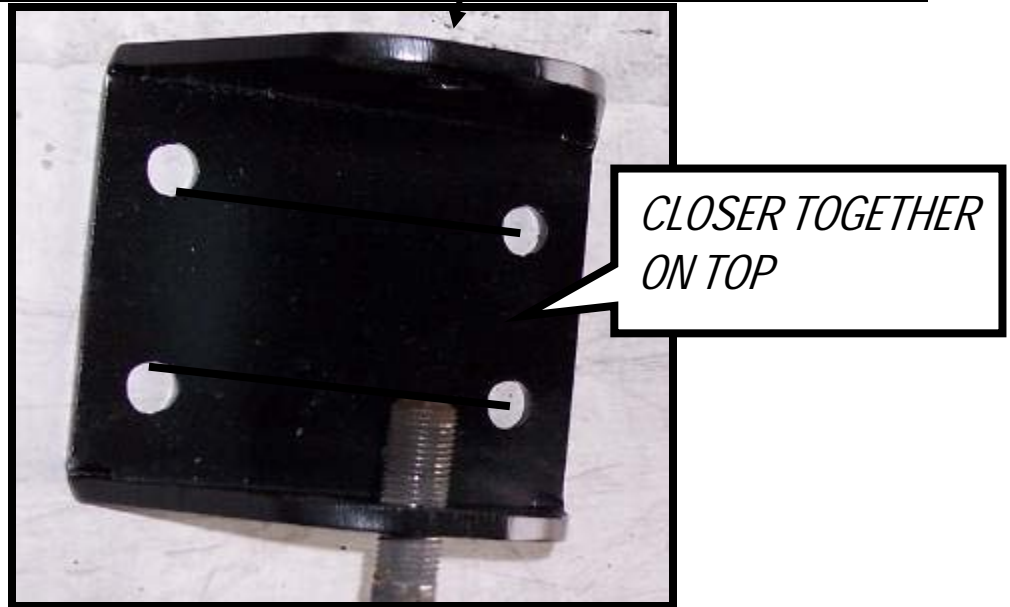
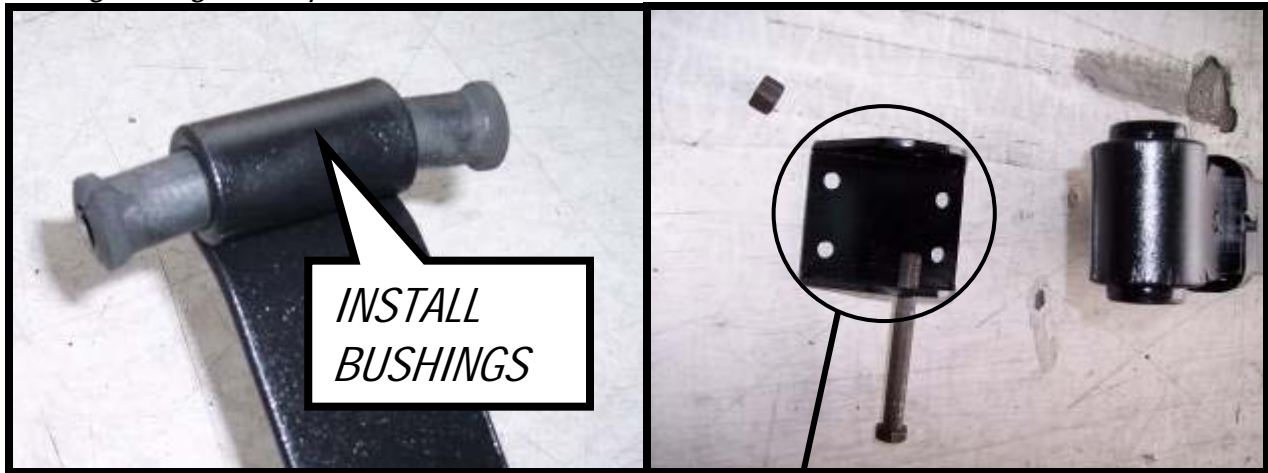


7. Now remove the lower nut on the rear bracket and slide the leaf spring off the bracket bolt.



**8. Install the new Hotchkis front bracket and bushings.**

*NOTE: The front brackets have a top and bottom. The two holes that are closer together go on top.*





**9. Install the new Leaf Spring by following these same steps in reverse order.**

*NOTE: When tightening the lower shock mount bracket nuts, be sure the peg on the leaf spring lines up inside the hole on the axle mount.*

