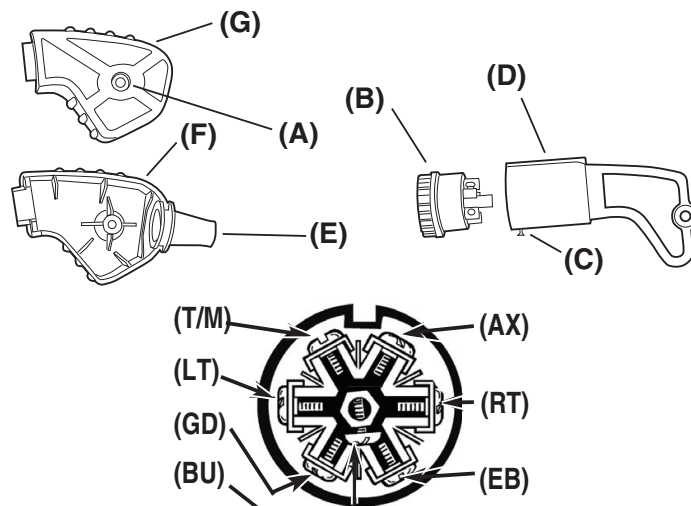


#48510



WIRE IDENTIFICATION

(GD)	=	Ground
(LT)	=	Left Turn
(T/M)	=	Taillight
(BU)	=	Backup
(AX)	=	Auxiliary
(RT)	=	Right Turn
(EB)	=	Electric Brake

INSTRUCTIONS

1. Remove set screw (A) and (C) from middle of plug. Separate plug and housing panels from terminal assembly (B).
2. Run wires through rear grommet (E) and up to terminal assembly (B). Cut grommet if needed for larger wire diameter. Strip function wires 1/4" and tightly secure to the terminal assembly. It is important to attach function wires to the terminal assembly (B) in the same function position as found on the vehicle side socket. Leave 18" of slack between tow vehicle and trailer to allow trailer to turn.
3. Apply a small amount of grease (included) to all terminals, both front and rear of terminal assembly to prevent corrosion.
4. Place terminal assembly (B) in the post-side (D, left side) of the plug body with key pointing up, insert set screw (C).
5. Route wires through plug body around the stabilizer post (F). Use provided cable tie to secure wires as a strain relief inside plug. Cut off excess cable tie length.
6. Put rear grommet back into place at rear of plug. Attach left side of plug body into slotted fitting. Replace set screw (A) and fasten securely.
7. Plug trailer plug into vehicle socket and test all functions. Find suitable location on trailer to install plug mounting bracket. Use the provided self-tapping screws to mount. This secures trailer plug when not in use.

NOTE:

Locate wires on vehicle by function only. Color coding is not standard with all manufacturers.