

P/N 5113HKR (painted) & 5113-1HKR (ceramic coated) SUPER COMPETITION FULL LENGTH MOPAR HEADERS

1968-77 Fury I, II, III, 75 Gran Fury, Wagon (C Bodies) 383-440 1968-77 Monaco, Polara, Wagons (C Bodies) 383-440

NOTE: Hooker headers for MOPAR 383-440 engines will bolt on the popular aftermarket B-S heads. However, because the exhaust port centerline on these heads is 5/8" higher and 3/8" out from the engine centerline compared to stock heads, some header modifications will be required for installation. Custom header applications will be required to fit the B-1 heads because of the angled spark plug location.

NOTE: Will not fit motors equipped with air injection pump without modification.

WARNING! Breaking in an engine with ceramic-coated headers WILL result in damage to the coating and will VOID all warranties. Ceramic-coated headers require several heat cycles to fully cure before they will withstand extreme heat. HOOKER recommends using a cast-iron exhaust manifold or an old header to break in new engines to avoid coating damage.

BEFORE STARTING

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure.

CAUTION! YOUR CAR SHOULD NOT BE SUPPORTED ON A BUMPER JACK.

INSTALLATION PROCEDURE - PLEASE READ CAREFULLY

See Figures 2 & 3 for transmission shift linkage modification.

LEFT SIDE:

- 1. Disconnect battery cable to prevent damage to the electrical system.
- 2. Unbolt the headpipe from the stock exhaust manifold and push aside.
- 3. Remove the stock exhaust manifold, spark plugs, starter, and drag link from Pittman arm and idler arm. Move the Pittman arm toward the outside of the car.
- 4. Remove the bolt from the dipstick tube bracket and bend the dipstick tube over against the steering box.
- 5. For best results, drain the radiator and remove the studs.

NOTE: If the automatic shift linkage on your vehicle extends below the torsion bar, it must be modified as shown in **Figure 2**. It may be necessary to bend the shift linkage approximately 1/4" if the linkage hits the L2 header tube when in the "drive" position. See **Figure 3**.

- 6. Starting from below, work the header with the starter into position.
- 7. Position the header gasket and start all bolts (most restricted first). Do not tighten.
- 8. Reinstall the starter making sure none of the wires will come in contact with any of the header tubes.
- 9. Tighten all bolts (most restricted first).

NOTE: For best results, we recommend the use of a sealant on all header bolts to prevent leakage of coolant.

- 10. Modify and install the dipstick tube as shown in Figure 1.
- 11. Replace the spark plugs and drag link.
- 12. Check to be sure that all brake lines, fuel lines, and electrical wires have sufficient clearance. Reroute as necessary.

NOTE: Vehicles equipped with factory air conditioning mounted to the front stud in the left cylinder head must reinstall the air conditioning bracket using the stock stud and nut.

RIGHT SIDE:

- 1. Remove the stock exhaust manifold, spark plugs, and studs.
- 2. Remove the drag link from the Pittman arm and idler arm. Turn the idler arm toward the outside of the car.
- 3. Remove the center bolt from the motor mount and jack up the engine approximately 2".

NOTE: Place a flat board between the oil pan and hydraulic jack to prevent any damage to your oil pan.

- 4. Starting from below, work the header through the chassis into position.
- 5. Position the gasket and start all bolts (most restricted first).

NOTE: For best results, we recommend the use of a sealant on all header bolts to prevent leakage of coolant.

- 6. Lower the engine and replace the motor mount bolt.
- 7. Replace the drag link to the idler arm and Pittman arm.
- 8. Tighten all bolts (most restricted first).
- 9. Refill the radiator and replace the spark plugs.
- 10. Check to be sure that all brake lines, fuel lines, and electrical wires have sufficient clearance. Reroute as necessary
- 11. To connect the collectors to your stock exhaust system, use Hooker Reducer Kit #11030HKR.

NOTE: Transmission dipstick tube may have to be bent towards the motor slightly to allow for adequate clearance of the header.

- 12. Connect the battery, start the engine, and check for leaks.
- 13. When finished, give your vehicle a test drive, checking carefully for any new noises. After several days of driving, retighten all bolts.



