



**Competition Header - 2451HKR (Black Paint), 2451-1HKR (Silver Ceramic),
2451-2HKR (Stainless), 2451-3HKR (Darkside Black Ceramic), and 2451-4HKR
(Titanium Ceramic)**

Fits 67-81 Camaro, 65-89 Chevy Full Size Car, 64-87 Chevelle/El Camino, 70-87 Monte Carlo, 68-79 Nova, 78-81 Pontiac Firebird/Trans Am, 77-87 Phoenix/Ventura/Grand Prix, 78-87 Olds Cutlass/442

Important Technical Information Before Starting Installation

This header is designed to fit multiple vehicle applications. As such, the collectors exit at two different heights in order to accommodate them all. If you are looking for a header with more available ground clearance, please check out part number 2466HKR or the Super Competition header designed specifically for your vehicle.

Factory style motor mounts must be used to ensure proper engine locations and header fit. Aftermarket solid and urethane mounts, worn or incorrect mounts will cause header fitment issues. If you have floor pan clearance issues on the pass side header, check your sub-frame mounts.

This header will not fit with close ratio steering box or rack conversions. Lowered ride height may result in insufficient ground clearance Check (2466HKR or Super Competition header for your vehicle).

This header was designed around the factory small block engine with factory heads. Raised port heads, D-port heads or non-stock plug locations may cause gasket leaks and header fitment issues that require modification to fit. This header will not work with angle plug heads.

Do not modify this header. If you modify the header, you will VOID the warranty.

BEFORE STARTING

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available we strongly urge the use of axle stands as a safety measure.

CAUTION! Your car should not be supported on a bumper jack prior to installing headers, take the time to make a careful and complete inspection of both engine and transmission mounts. Replace them if they look worn or damaged, otherwise this may affect the header fitting into your vehicle properly.

LEFT SIDE

1. Disconnect the battery cable to prevent damage to the electrical systems.
2. Unbolt the headpipe from the stock cast iron manifold and push aside.
3. Remove the spark plugs, alternator, clutch linkage, oil filter, dipstick tube, and (on late model cars) unbolt the power steering bracket. 1976 models may not require oil filter position.
4. Starting from below, work the header up through the chassis into position.
5. Place the gasket into position and start all bolts (the most restricted first). Tighten all bolts evenly starting from the center and alternate from side to side.
6. Replace the clutch linkage, oil filter, dipstick tube, alternator, and spark plugs. On late model cars with power steering, use the spacer provided in the accessory package and the long bolt from the stock exhaust manifold to remount the power steering. See Fig. A.

- NOTE:**
- A)** Early models will require conversion screw-on type oil filter.
 - B)** Modify the clutch linkage as shown in Fig. B.
 - C)** Models with generator/alternator on the left side must purchase Hooker bracket P/N (10928HKR). See Fig. C.
 - D)** If the header is equipped with bushings for smog injection tubes, the bracket must be notched to clear the bushings. See Fig D.

RIGHT SIDE

1. Remove the spark plugs, stock exhaust manifold, and starter. On cars equipped with air conditioning, unbolt the compressor and lay aside. Some year models may not require starter removal.

NOTE: Some models may require the floor board heat shield removal for adequate header clearance.

2. Starting from below, work the header up through the chassis into position. Some year models may require the engine to be raised straight slightly (use a board between the pan and jack).
3. Place the gasket into position and start all the bolts (most restricted first). Tighten all bolts evenly starting from the center and alternate from side to side.
4. Replace the starter and connect the wires. Re-route the wires as needed for clearance.
5. Tighten all bolts evenly and replace the spark plugs.

6. To connect the collector to your stock exhaust system, purchase the Hooker reducer kit P/N 11030HKR. Position the gasket and the bolt the reducer to the collector. Cut the head pipe to the correct length and weld the reducer.
7. Connect the battery, start the engine, and check for leaks. Be sure that all brake lines, fuel lines, and electrical wires have sufficient clearance. Reroute, as necessary.
8. When finished, give your car a test drive, checking carefully for any new noises. After several days of driving, retighten all the bolts.

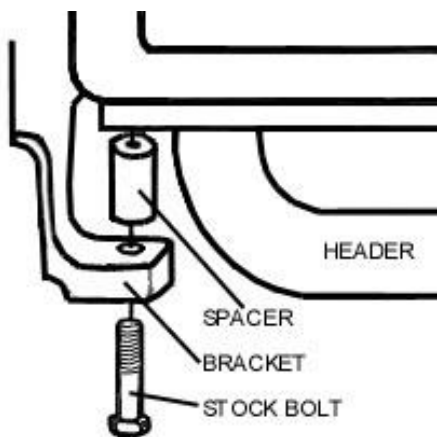


Figure A

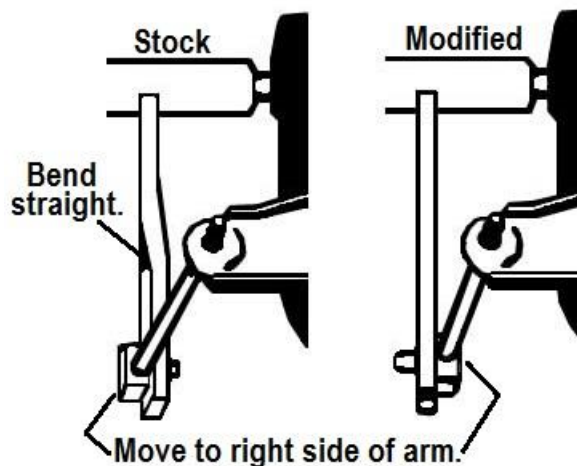


Figure B: Clutch Linkage Modification

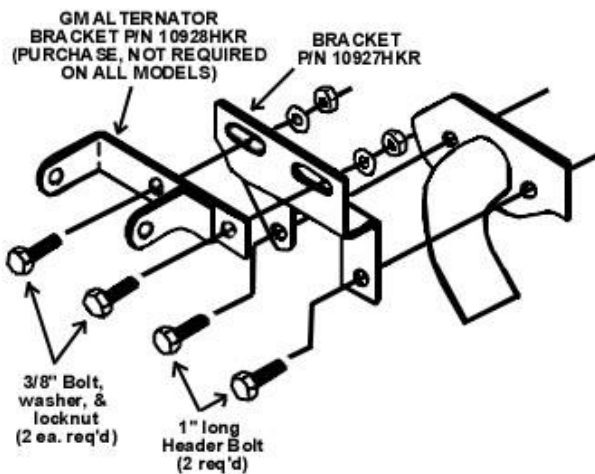


Figure C



Figure D