

# GEN3 Hemi Swap Transmission Crossmember 1973-1976 A-Body Mopar with Stock (Non-Hemi) V8 K- Member 727, Nag1, & TKX 5 speed BHS572



#### **Installation Instructions**

Thank you for choosing to use HOOKER™ transmission crossmember as part of your GEN3 HEMI Swap project. This crossmember is part of the most comprehensively engineered system of mounting components, headers, and exhaust systems available for this application. Please read these instructions thoroughly before attempting installation.

**IMPORTANT**: Requires engine mounts **P/N**: **BHS571**, 2-bolt Chevy transmission mount **P/N 71223029HKR**, and a transmission adapter plate specific to the transmission being installed. See compatibility below for part numbers and installation notes.

#### **COMPATIBILITY INFORMATION:**

This crossmember was designed specifically to place the engine and transmission in the vehicle to accommodate the widest range of engine, transmission, and accessory drive combinations possible. Using Holley engine mounts and transmission adapter plate will be required with this crossmember. The transmissions listed may require cutting the transmission tunnel or minor to moderate massaging to accommodate the larger cases. See below:

#### Supporting parts required for use with BHS572 transmission crossmember

727, TKX: Adapter Plate P/N:BHS573, transmission mount P/N: 71223029HKR & engine mounting brackets P/N:BHS571

Install Notes: 727 - 1" transmission shift linkage extension may be required. Kick down cable fabrication required.

**TKX -** Hydraulic clutch conversion required. Transmission tunnel and torsion bar crossmember modifications required. **BHS588** Transmission tunnel support is recommended to restore Torsion bar Crossmember structural integrity.

NAG1: Adapter Plate P/N: BHS574, transmission mount P/N: 71223029HKR, engine mounting brackets P/N: BHS571, & Transmission Tunnel Hoop P/N: BHS578 - \*Torsion bar crossmember modifications required

**Install Notes:** Some transmission tunnel massaging will be required for bell housing at the pinch weld upper case and shift lever. Minor case trimming will be required. Floor shifter conversion required.

### PARTS LIST:

Qty.	Description	
1	Transmission Crossmember	

### **ACCESSORY PACK CONTENTS:**

4		3/8-16 x 3.25" Bolt
4		Flat Washer
		3/8-16 Flange Nut
1	199R12170	Instruction Sheet

# **TOOLS NEEDED:**

3/8" Socket Set to 3/4"		
3/4 Wrench		
11/16 Wrench		
5/8 Wrench		
9/16 Wrench		

# **INSTALLATION:**

These instructions assume the engine and transmission are installed.

- 1. Install the Transmission Adapter Plate applicable to your Transmission (see instructions provided with the adapter plate).
- 2. Install the Transmission Mount to the Transmission Adapter Plate with the hardware supplied in the Adapter Plate Kit.

NOTE: The Transmission Mount will be installed between the Adapter Plate and the BHS572 Transmission Crossmember (Fig. 1).

3. Install the BHS572 Crossmember and align the studs of the transmission mount while raising the transmission crossmember into position. Align the bolt holes and install the provided 3/8-16 x 3.25" bolts with washers. Install the provided flange nuts and tighten. Align the transmission to center. Install the nuts onto the transmission mounts and tighten.

NOTE: TKX transmission installations, using the BHS588 transmission tunnel support, will follow installation instructions supplied with the BHS588 kit.

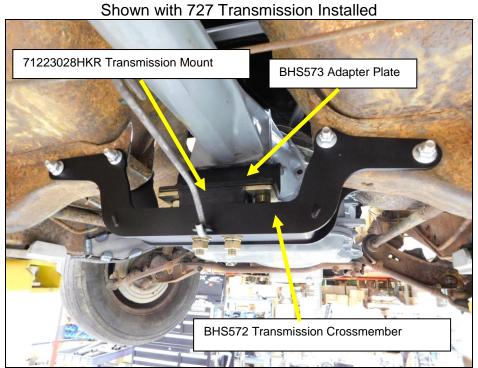


Figure 1